

## **Maintenance Kit Check List**

<u>M9</u> 002-10069-00 <u>M11</u> 002-10070-00

## **Applies to Models:**

M9 (-020 / -021 / -022 / -33 / -34 / -040 / -041 / -042)

M9D (-022 /-042)

M11 (-020 / -021 / -022/ -33 / -34 / -040 / -041 / -042)

PART	QTY	PART #	NOTES:
Door Gasket Ring			Install the new door gasket ring into the internal v-groove of the new door gasket by starting at the bottom. Proceeding up each side to the top. Orient the weld on the
M9	1	057-0790-01	gasket ring between the door hinges (3 o'clock) when looking at the inside of the door.
M11	1	057-0790-00	
Door Gasket			Remove old gasket. Clean the gasket groove on the door and the chamber face. For easy installation of the new gasket begin installing the gasket at the bottom of the door.
M9	1	053-0366-00	Install the left and right sides and finish at the top. Make sure that the gasket fits evenly
M11	1	053-0527-00	and flush all the way around.
Dam Gasket			To install the door dam gasket, align and place the dam gasket on and over the door studs. The dam should lie flat against the door and the bottom edge should be tucked
M9	1	053-0903-00	into the center v-groove of the door gasket.
M11	1	002-0508-00	
Door Spring(s)	See Notes	050-2347-00	Remove old spring. Reuse the screw to install new door spring(s) at the approximate angle shown below. M9 = 1 door spring M11 = 2 door springs on top of each other.
Filter Kit	1	002-0360-00	Remove trays and tray rack from chamber and clean. Clean chamber. Twist and pull to remove filters from holes located in bottom and back wall of chamber. Press firmly to seat new filters in holes.

