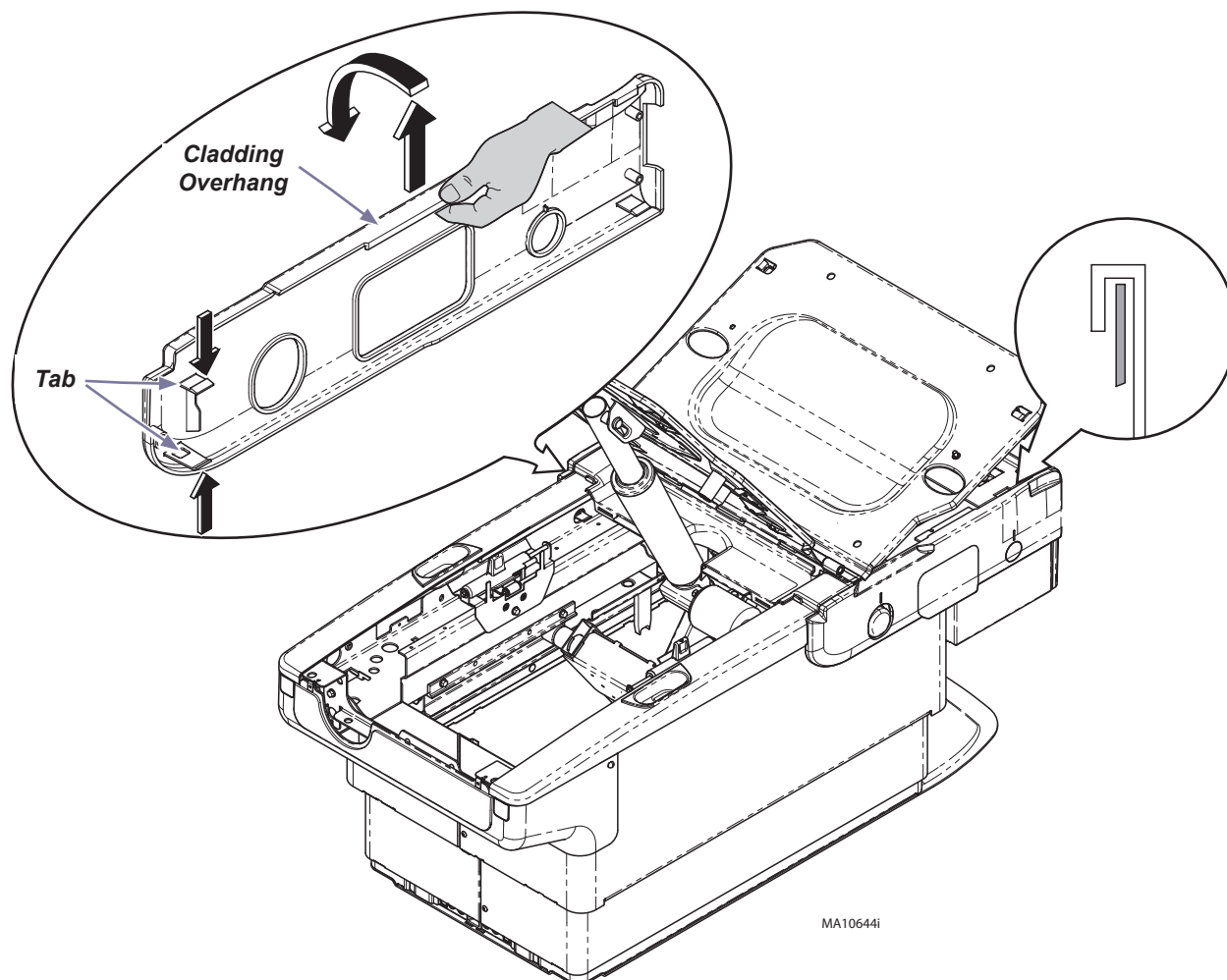


Note

Remove all accessories (ex. chair arms) before performing this procedure.

Step 2: Remove Side Cladding.

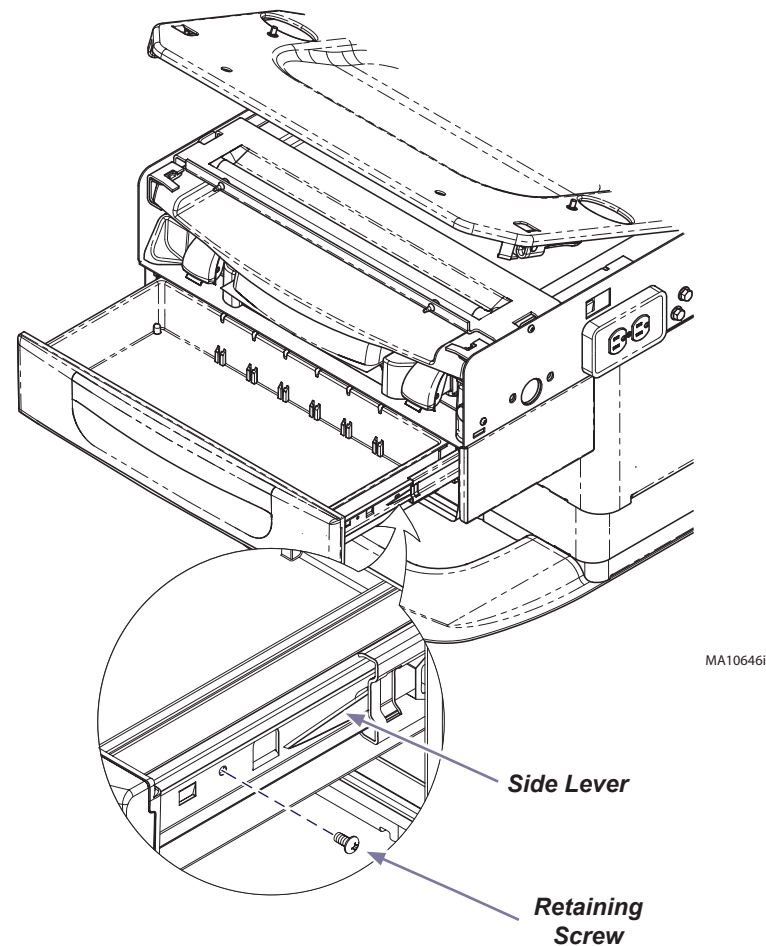
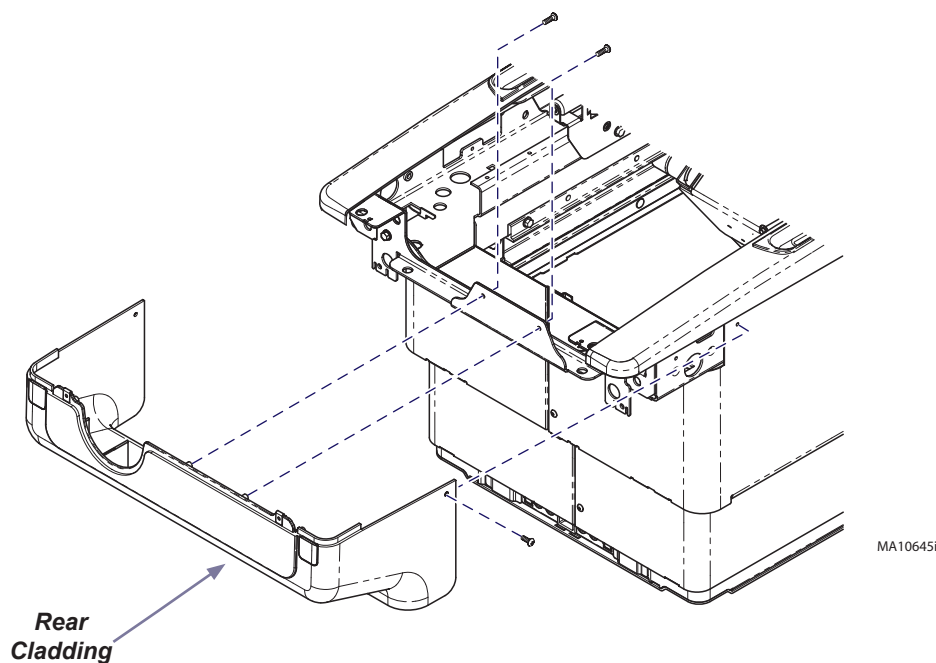
- A) Locate tabs inside at center of chair (foot rest must be extended). Push down on top tab and up on bottom tab. Pull cladding away from chair.
- B) Pull up on Cladding overhang, and remove.
- C) Repeat process for opposite side.



MA10644i

Step 3: Remove Rear Cladding

- A) Remove two screws from outside corners of Rear Cladding.
- B) Remove two screws from inside center of Rear Cladding.
- C) Remove Rear Cladding.



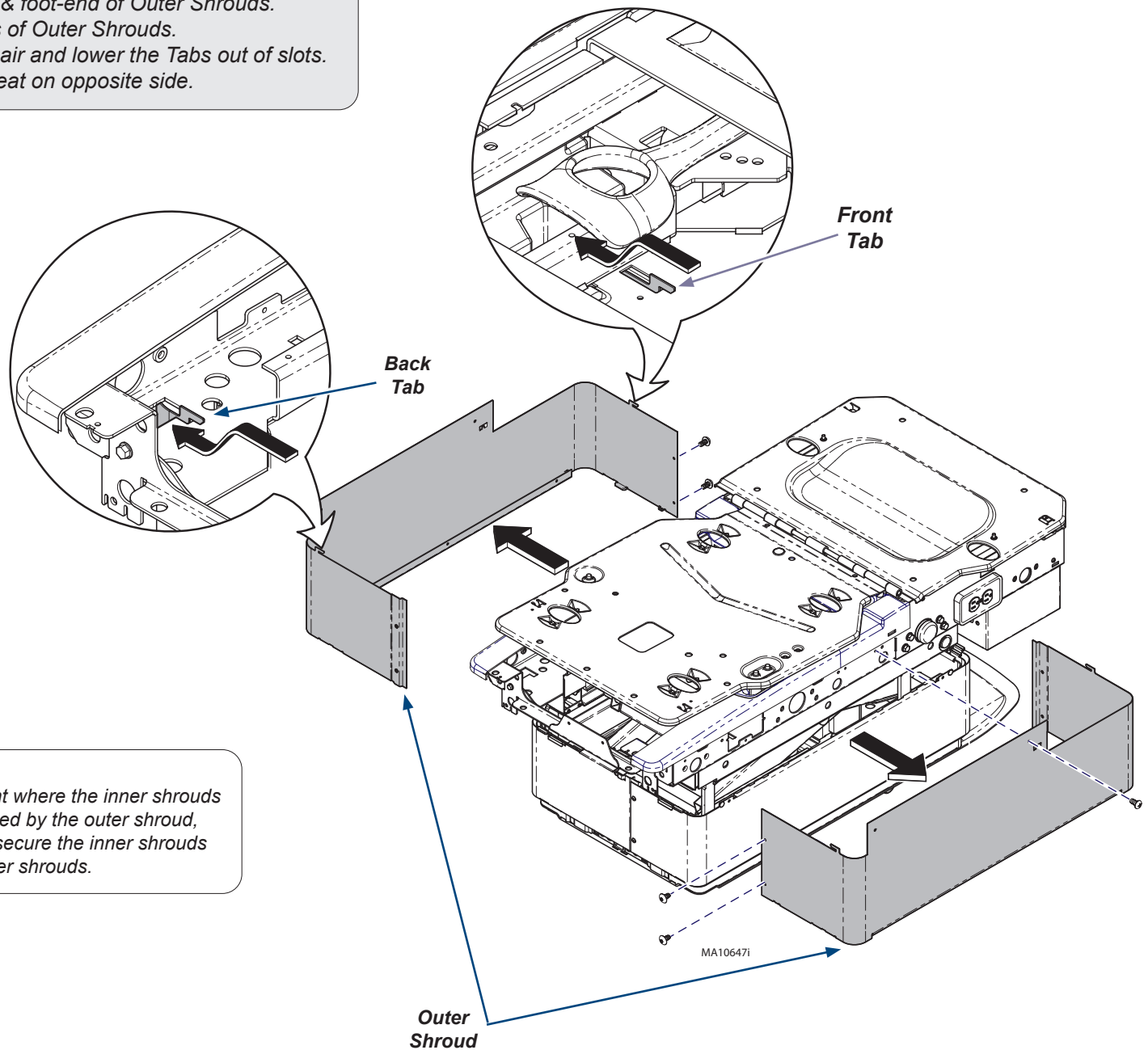
Step 4: Remove front drawer

- A) Remove Retaining Screw. (located on one side only)
- B) Push LH side lever UP and RH side lever DOWN.
- C) Remove drawer by pulling straight out.

Note: Side levers are clear plastic

Step 5: Remove Outer Shroud.

- A) Remove screws from head-end & foot-end of Outer Shrouds.
- B) Remove screws from both sides of Outer Shrouds.
- C) Pull Outer Shroud away from chair and lower the Tabs out of slots.
- D) Remove Outer Shroud, and repeat on opposite side.



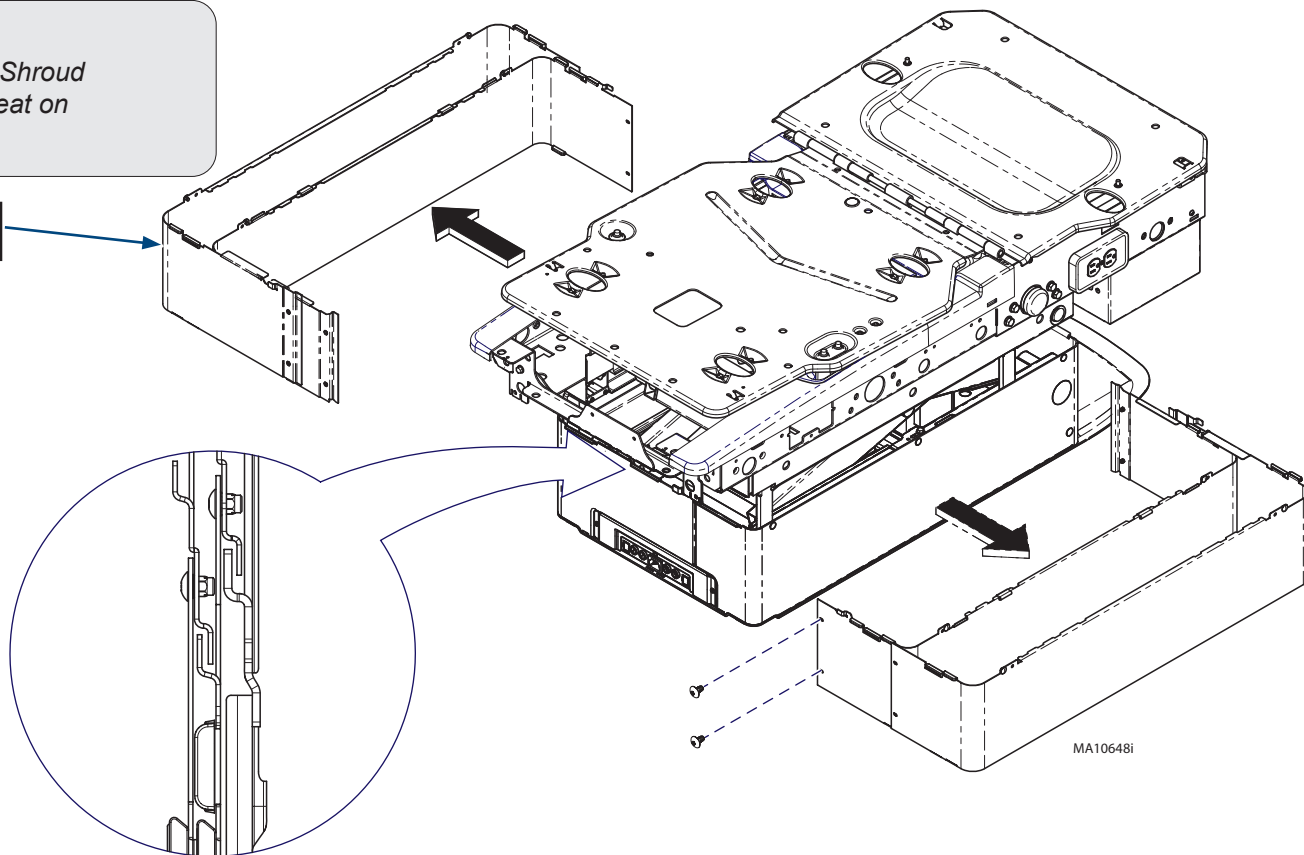
Equipment Alert

If the chair is at a height where the inner shrouds are being lifted/supported by the outer shroud, care must be taken to secure the inner shrouds while removing the outer shrouds.

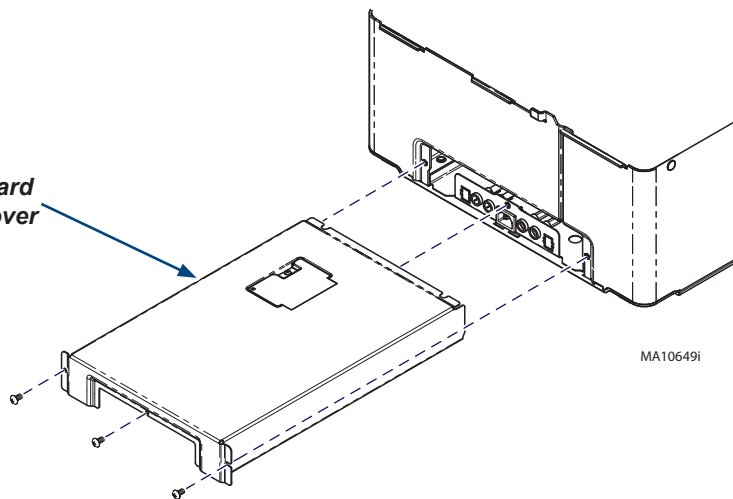
Step 6: Remove Inner Shrouds.

- A) Remove screws from head-end & foot-end of Inner Shroud
- B) Pull Inner Shroud away from chair to Remove. Repeat on remaining Shrouds.

Inner
Shrouds



Control Board
Housing Cover



Step 7: Remove Control Board Housing Cover

- A) Remove three screws from Control Board Housing Cover.
- B) Slide Control Board Housing Cover out of chair.

**Caution**

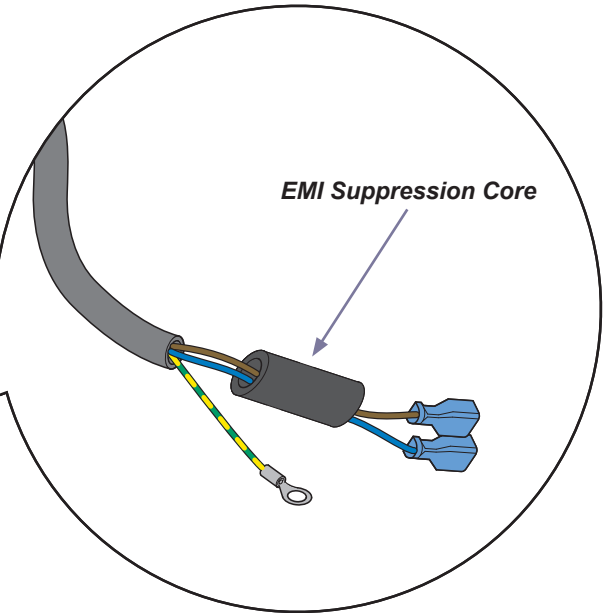
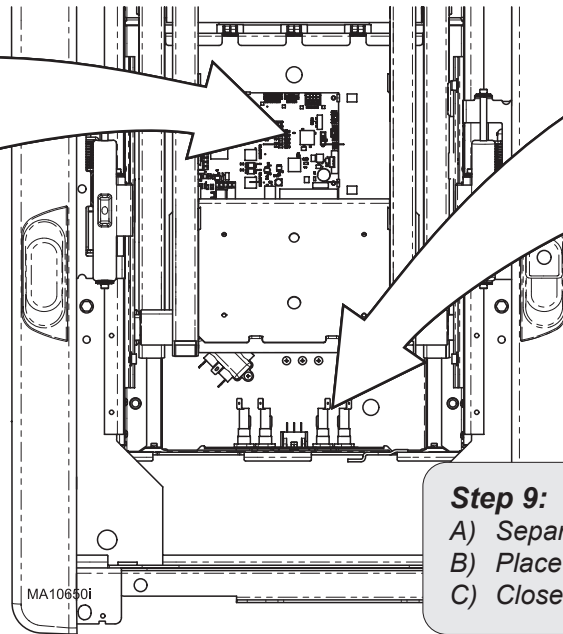
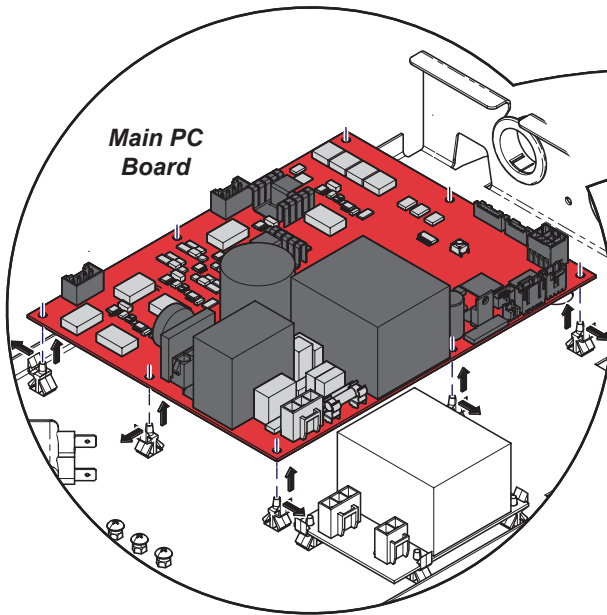
Risk of electric shock. Always disconnect chair power for three minutes allowing capacitance to dissipate prior to changing the Main PC Board.

Note

Installation of EMI Suppression Core applies to 225 models ONLY. If EMI Suppression Core already exist, skip Step 9.

Step 8: Remove Main PC board.

- A) Remove harness connections from Main PC board and disconnect ground wire from frame.
- B) Press standoff tabs away from Main PC board and lift up.
- C) Remove Main PC board.

**Step 9: Install EMI Suppression Core.**

- A) Separate Blue and Brown wires from Green/Yellow wire.
- B) Place Blue and Brown wires into EMI Suppression Core channel.
- C) Close EMI Suppression Core and verify it has locked completely.

**Equipment Alert**

When installing new PC Board, only apply pressure at Standoff points. Failure to do so could result in damage to PC Board.

Step 10: Install New Main PC Board & Re-assemble Chair.

- A) Position the Main PC board on the standoffs as shown and press down to secure.
- B) Install harness connections back into Main PC Board and connect ground wire to frame.
- C) Install Inner Shrouds by pairing them up and screwing ends together.
- D) Install outer shroud by inserting Front & Back Tabs into chair frame. Install screws into sides of chair frame and ends of shrouds.
- E) Install Front Drawer into slides and secure with retaining screw.
- F) Position and secure Rear Cover with screws.
- G) Install Side Cladding by hooking top edge onto chair, then pushing in at tab locations until they engage the chair frame.
- H) Position top cover in place while engaging tabs into chair, secure with two screws.