

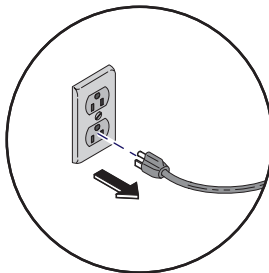
Step 1: Remove Control Board Housing Cover

- Raise chair backrest to the full upright position.
- Position chair base 16" from chair seat frame to floor.
- Unplug chair.
- Lift the shrouds, remove three screws from Control Board Housing Cover.
- Slide Control Board Housing Cover out of chair.



Caution

Always disconnect power to chair before removing covers or performing any service procedures.



Top Cover

Control Board Housing Cover

Tabs

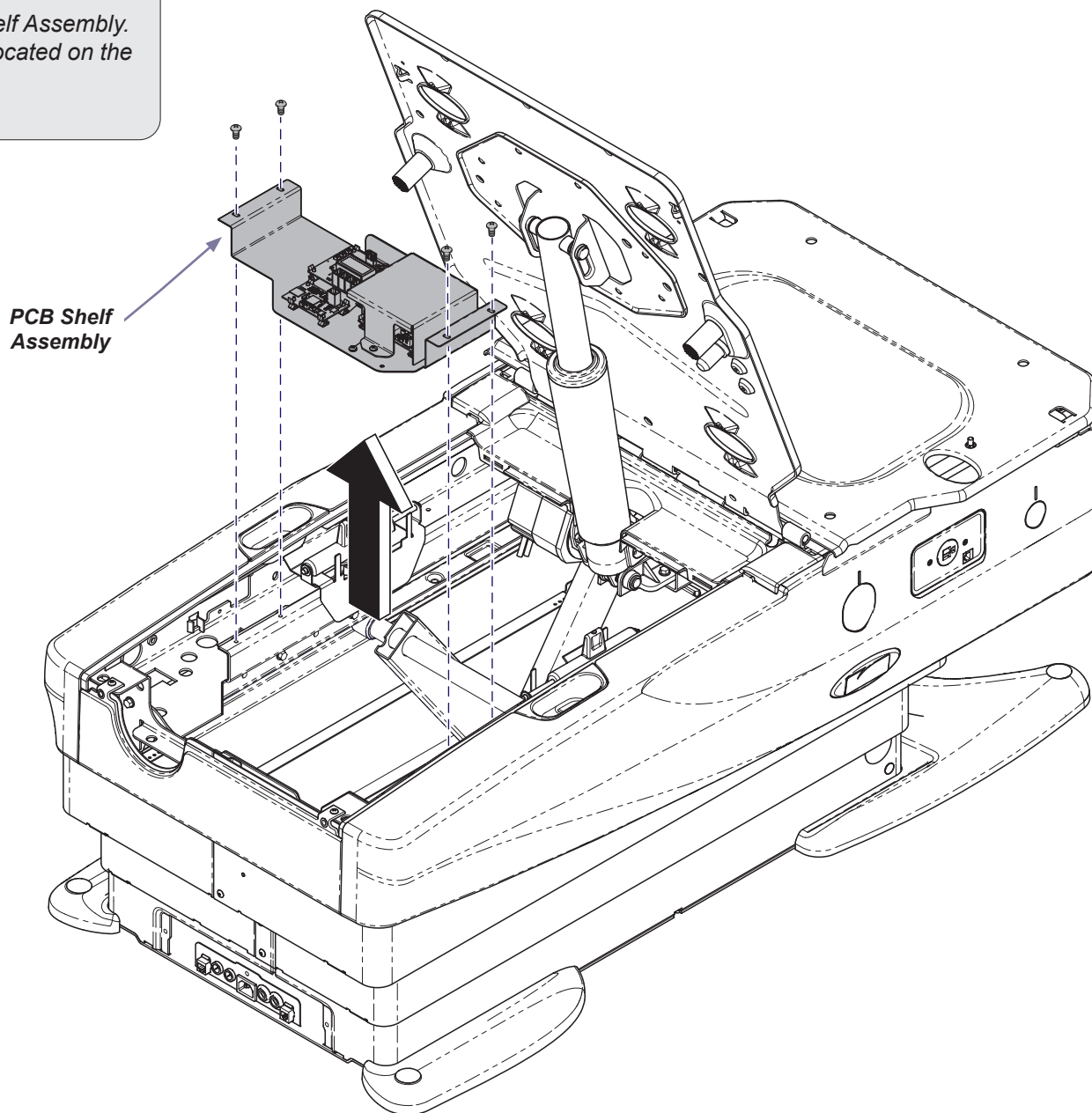
16"

Step 2: Remove Top Cover

- Remove two screws from back of top cover.
- Pull cover toward head end to disengage tabs.

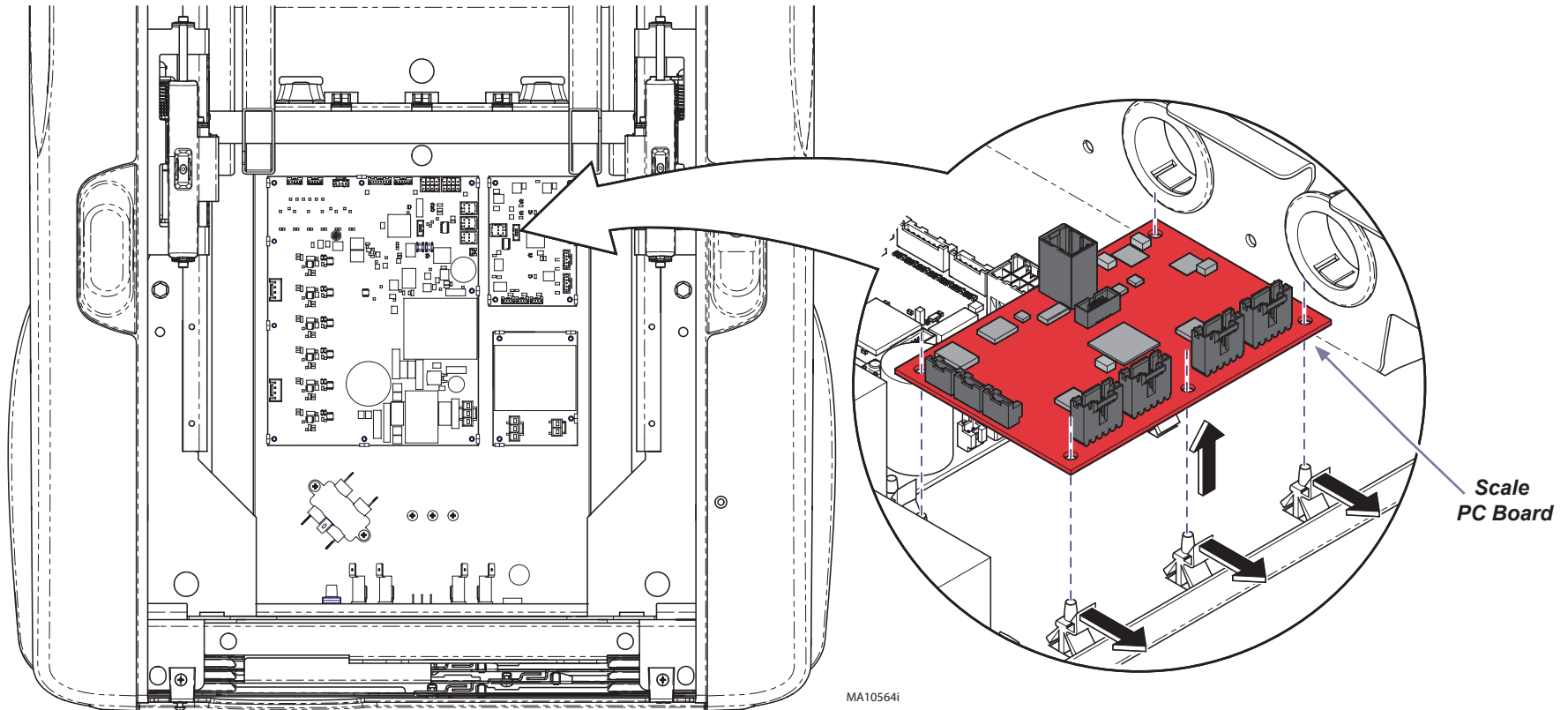
Step 3: Remove PCB Shelf Assembly

- A) Remove the four screws holding the PCB Shelf Assembly.
- B) Disconnect wire harnesses from PC Boards located on the PCB Shelf Assembly.
- C) Remove the PCB Shelf Assembly.



Step 4: Remove Scale PC board.

- A) Remove harness connections for Scale PC board.
- B) Press standoff tabs away from Scale PC board and lift up.
- C) Remove Scale PC board.



Step 5: Install New Scale PC Board and Re-assemble Chair.

- A) Position the Scale PC board on the standoffs as shown and press down to secure.
- B) Install harness connections back into Scale PC Board.
- C) Install PCB Shelf Assembly and reconnect harnesses.
- D) Install Control Board Housing Cover and Top Cover.
- E) Perform Calibration Procedure shown on next page.

Scale Calibration Procedure

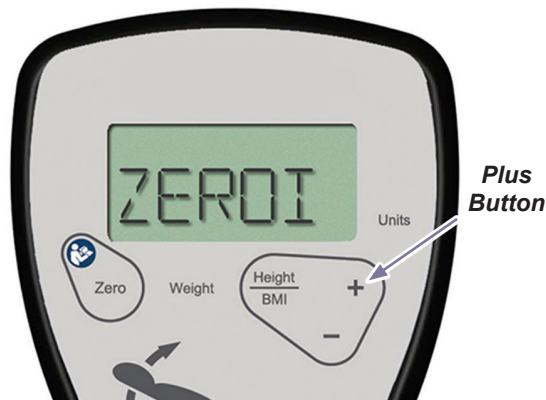
Step 1:

- A) Clear any obstructions from under or around the base of the table. This includes the wired foot control cord.
- B) Remove any load from the patient surface.
- C) Press and hold the Weight and Plus buttons until "CLEAR CHAIR" is displayed, then release buttons.



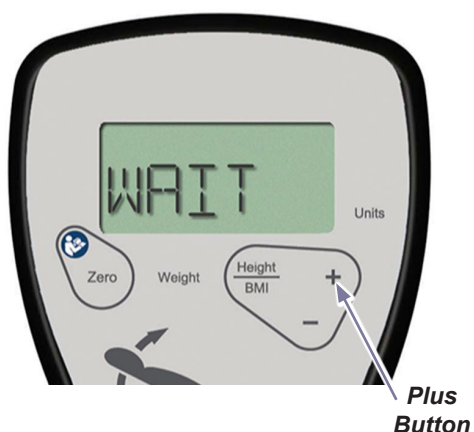
Step 2:

- A) Press and release the plus button.
- B) The display will say "ZEROING then "ADD 50 POUNDS."



Step 3:

- A) Place fifty pound calibrated weight on patient surface.
- B) Firmly press and release the plus button.
- C) The display will say "WAIT" then "DONE."



Step 4:

- A) **The display will go blank.**
- B) Firmly press and release the weight button. Note: "50.0 lb" should be displayed.
- C) Remove calibrated weight.

