

## M9/M11 Fill / Vent Valve Assembly

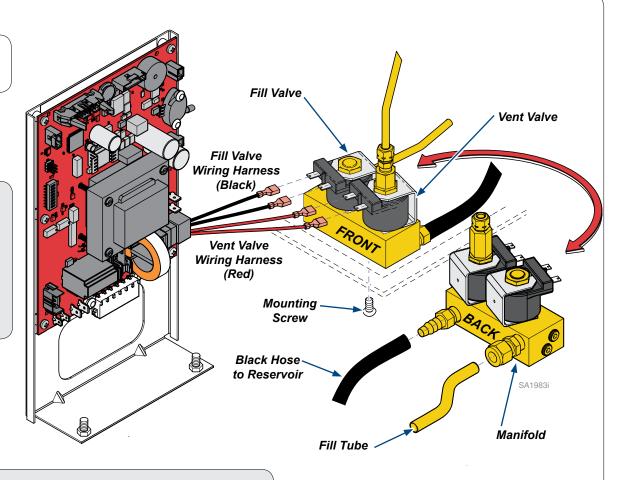
002-10328-00 115vac 002-10328-01 230vac 

## WARNING

To prevent risk of shock always disconnect power before removing covers or performing any service procedure.

## Remove Fill / Vent Valve Assembly.

- A) Drain water from reservoir and remove right side cover.
- B) Disconnect wiring from valve coils.
- C) Disconnect copper tubes from top of Vent Valve and Manifold (Fill Tube) by loosening the compression nuts.
- D) Remove the Black Hose from the barb fitting of the manifold
- E) Remove the Fill / Vent Valve Assembly by removing the bottom mounting screw.



## Install Fill/ Vent Valve Assembly.

- A) Loosely install copper tubes into Manifold and top of Vent Valve.
- B) Secure valve assembly with mounting screw.
- C) Tighten nuts on both the Manifold Fill Tube and top of Vent Valve.
- D) Install the black hose onto the manifold barb fitting.
- *E)* Connect wiring to valve coils, reinstall covers, refill reservoir, run test cycle, & check for leaks.