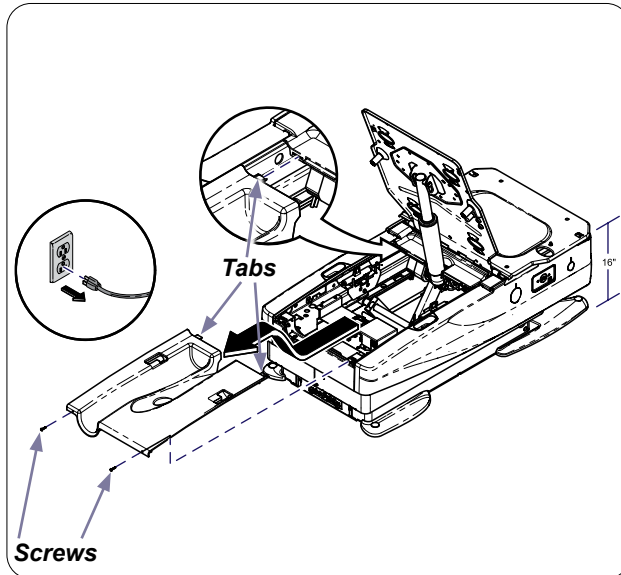




Caution

Always disconnect power to chair before removing covers or performing any service procedures.

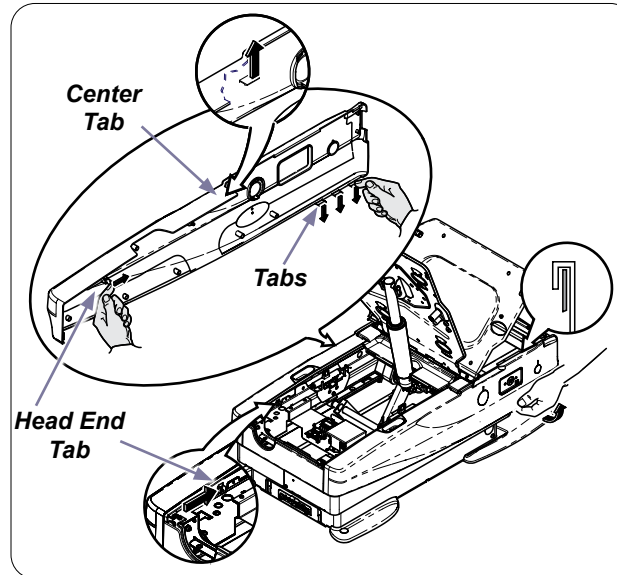


Step 1:

- Position chair to approximately 16" from the top of chair frame to floor.
- Unplug chair.
- Remove two screws from back of Top Cover.
- Pull cover toward head end to disengage tabs, then lift up to remove cover.

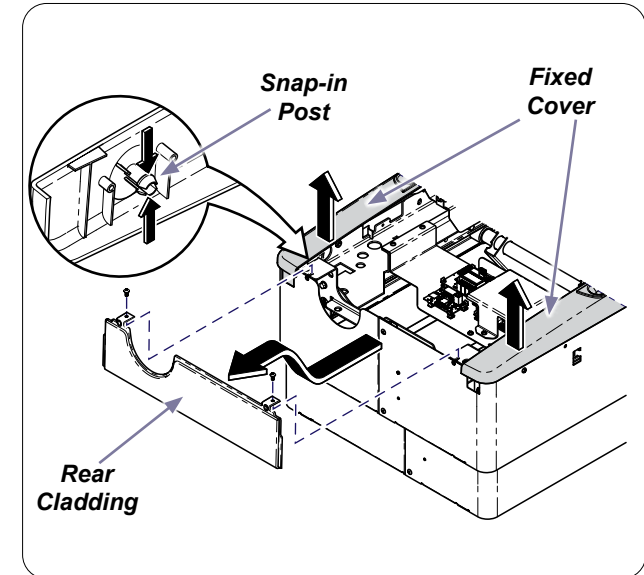
Note

Remove all accessories (ex. chair arms) before performing Step 2.



Step 2

- Locate tab inside head end of chair. Push tab toward foot end of chair. Pull Cladding away from chair.
- Pull down on three tabs located at the bottom foot end of the Cladding and pull Cladding away from chair.
- Locate tab inside at center of chair (footrest must be extended) push tab up and pull Cladding away from chair.
- Push up on Cladding, tip up and remove.
- Repeat process for opposite side.



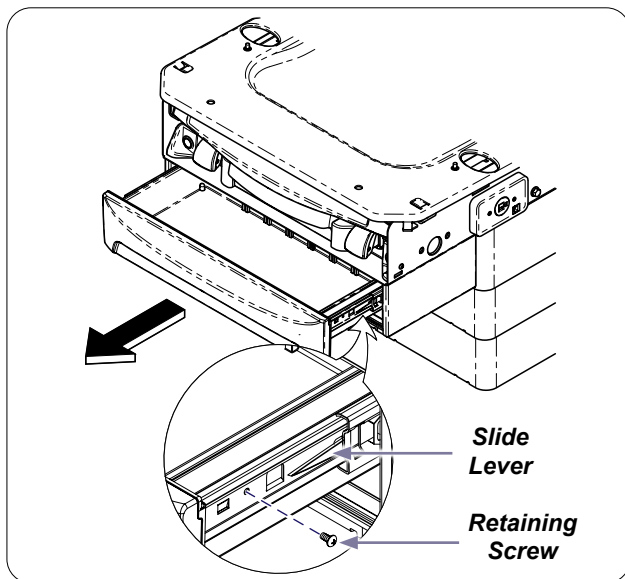
Step 3:

- Remove two screws from Rear Cladding.
- Squeeze Snap-in Post together on the bottom corners of the Fixed Cover.
- Pull upward on Fixed Cover corners.
- Remove Rear Cladding.



Equipment Alert

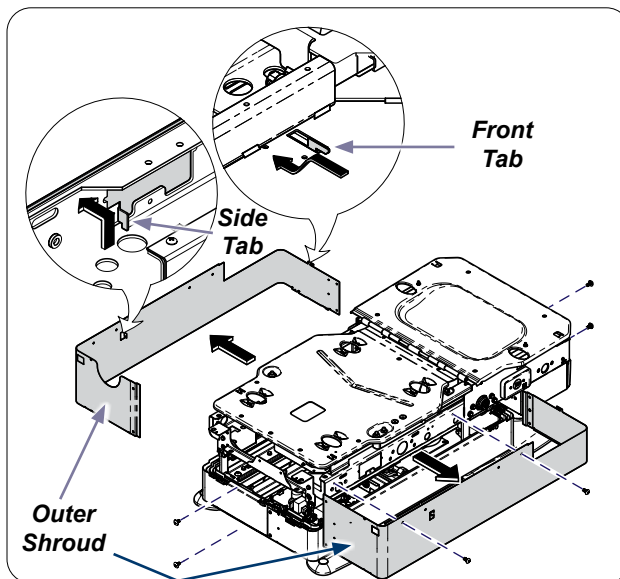
If the chair is at a height where the Inner Shrouds are being lifted/supported by the Outer Shroud, care must be taken to secure the Inner Shrouds while removing the Outer Shrouds.



Step 4:

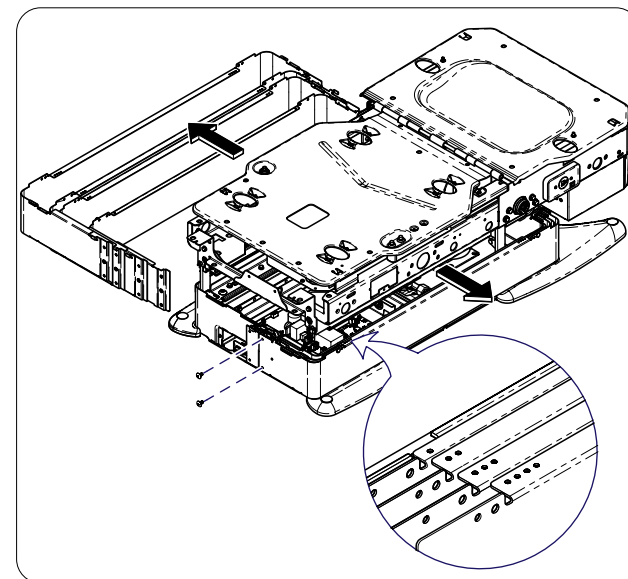
- Remove Retaining Screw.
(located on one side only)
- Push LH Slide Lever UP and RH Slide Lever DOWN.
- Remove drawer by pulling straight out.

Note: Slide levers are clear plastic.



Step 5:

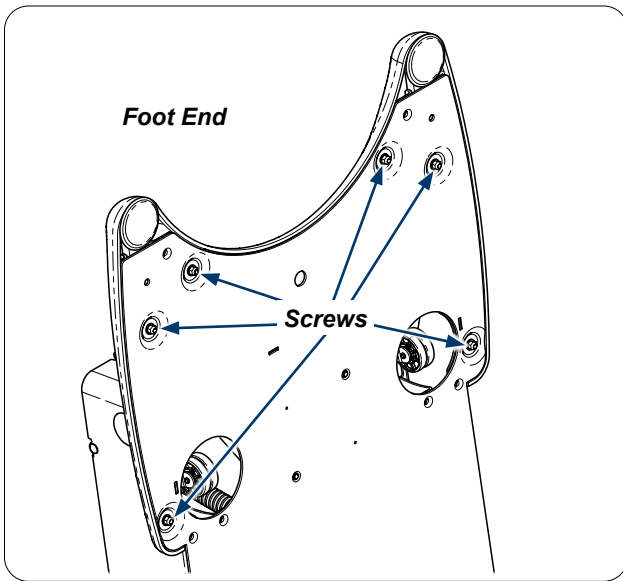
- Remove screws from head-end & foot-end of Outer Shrouds.
- Remove screws from both sides of Outer Shrouds.
- Lift up then out on the side of Outer Shroud to disengage the Side Tab.
- Pull Outer Shroud away from chair and lower the Front Tab out of slot.
- Remove Outer Shroud, and repeat on opposite side.



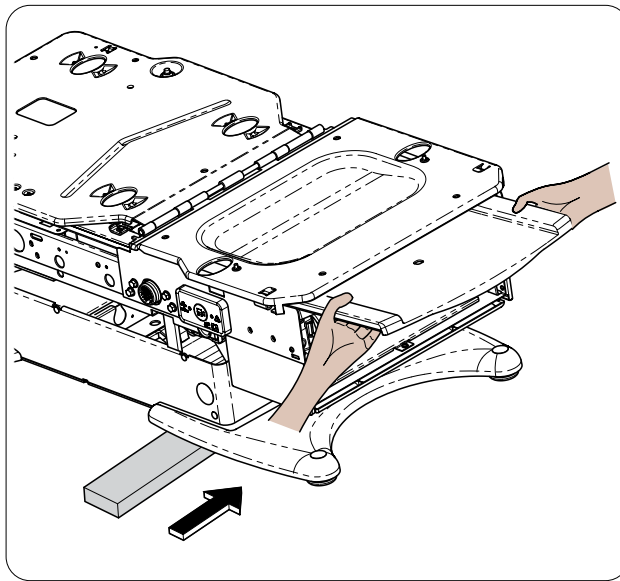
Step 6:

- Remove screws from head-end & foot-end of Inner Shroud.
- Pull Inner Shroud away from chair to remove.
Repeat on remaining Shrouds.

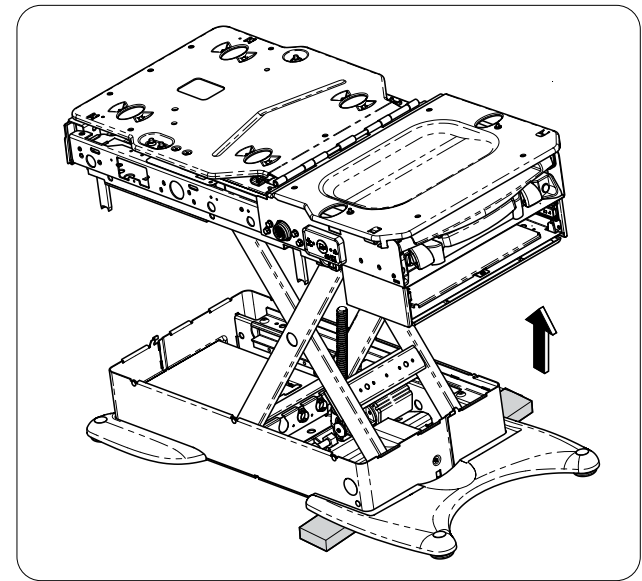
Note: Shrouds are marked with 1, 2, 3, or 4 indicator holes in the top corners to quickly identify the matching Shroud and assembly order.



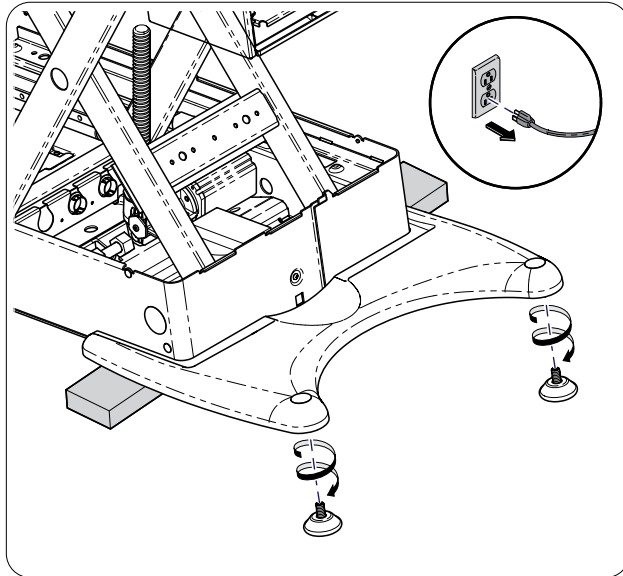
Step 7:
Note the location of the six Front Cover mounting screws.



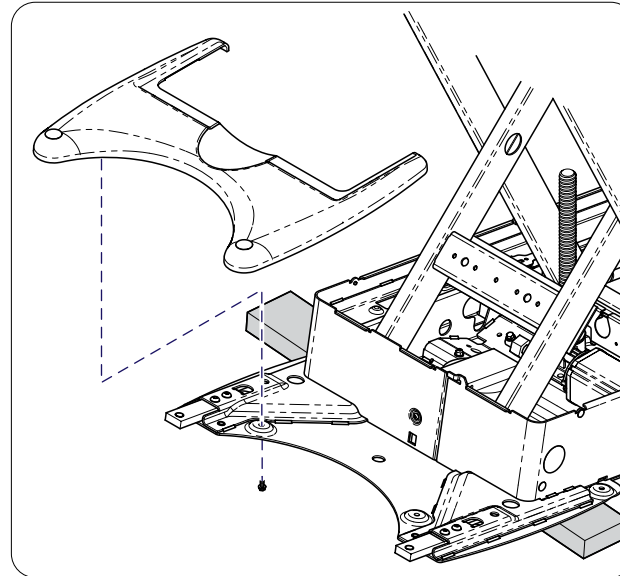
Step 8:
Slide footrest out 9 -10 inches. With the help of an assistant, lift chair and place 2x4 Support Board as shown.
Note: Ensure the six cover mounting screws are accessible.



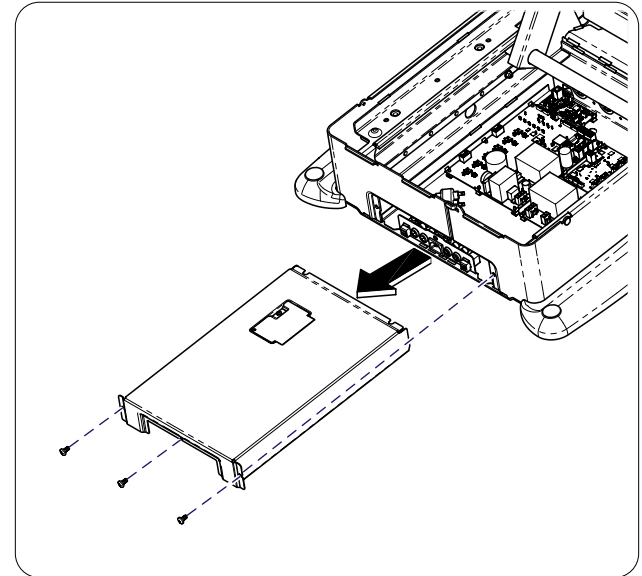
Step 9:
Using hand/foot control, raise chair to maximum height to allow for accessibility to the bottom portion of the chair (boards/wires/covers).



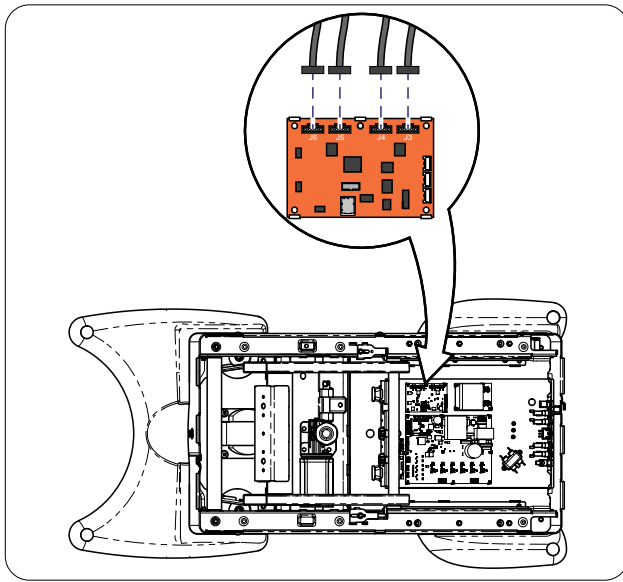
Step 10:
Unplug chair and unscrew Load Cell feet.



Step 11:
Remove six screws and Front Cover.

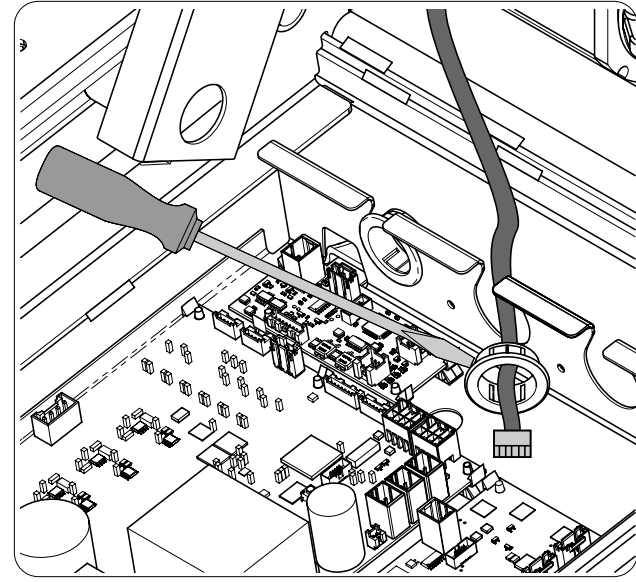


Step 12:
Remove three screws from Control Board Housing Cover and slide it out of chair.



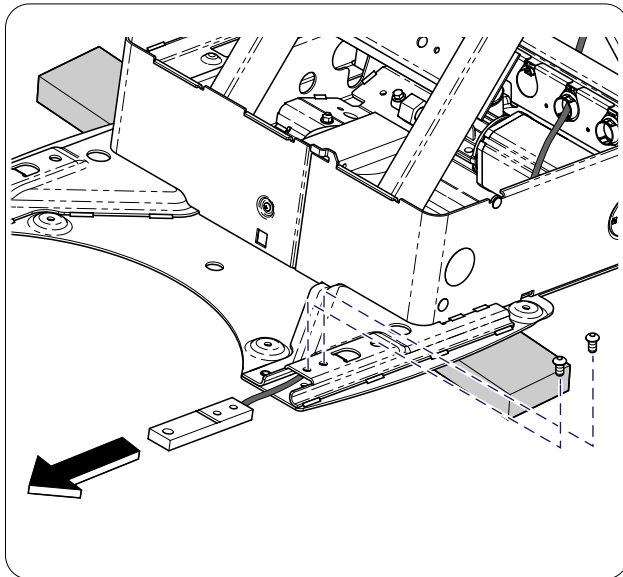
Step 13:

Disconnect Load Cell wires from Interface PC Board. Remove wire fasteners. Take note of wire fastener locations and wire routing for reassembly.



Step 14:

Using a Flat Blade screwdriver, remove Snap Bushing. Note: This is to make it easier to feed the wire in and out of the chair and must be reinstalled.

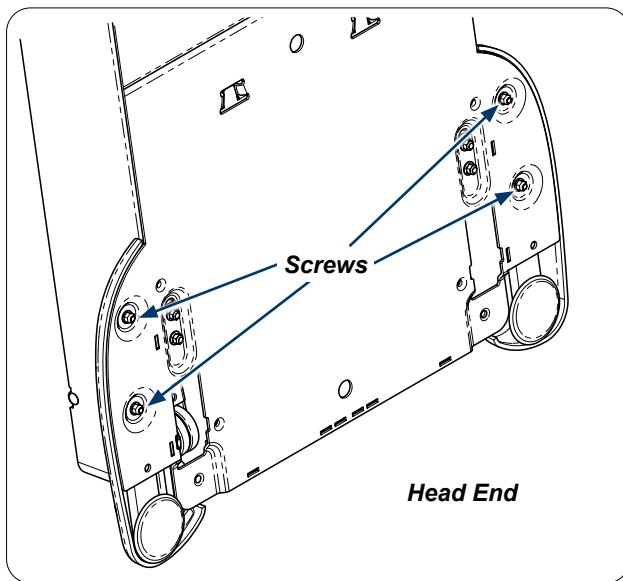


Step 15:

Remove mounting screws and slide Load Cells from Foot end of chair base.

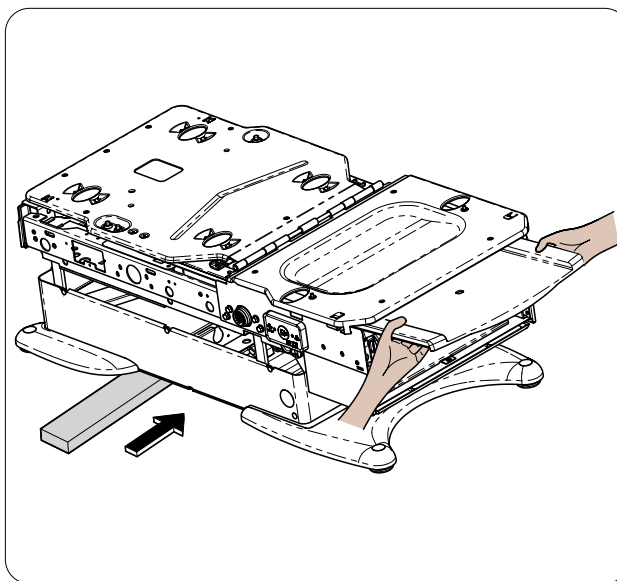
Step 16: Reassemble Foot End

- A) Install Load Cells, feeding wires into chair.
- B) Secure each Load Cell with two mounting screws.
- C) Feed wires through Snap Bushing.
- D) Connect Load Cell wires to Interface PC Board.
- E) Reinstall Snap Bushing.
- F) Secure wires with fasteners.
- G) Position Front Cover and secure with six screws.
- H) Screw Load Cell feet into chair base.



Step 17:

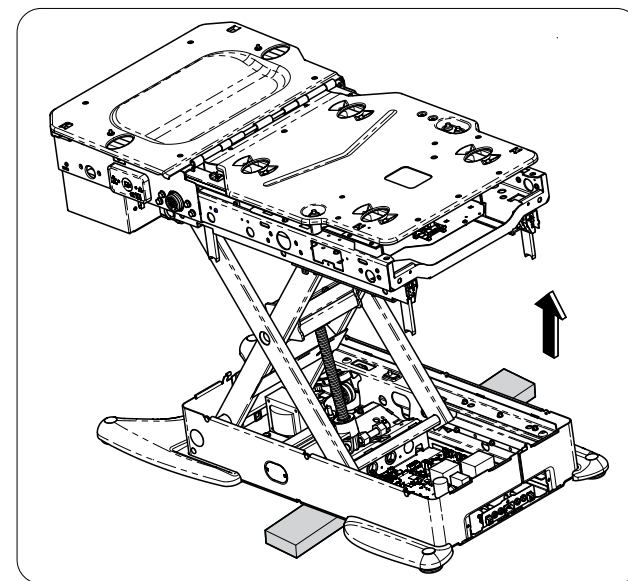
Note the location of the two mounting screws for each of the Rear Covers.



Step 18:

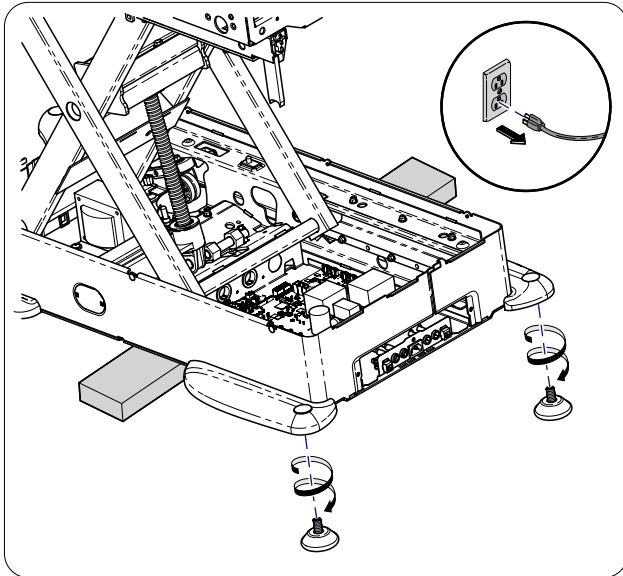
Using hand/foot control, lower chair. Slide footrest out 9 - 10 inches. With the help of an assistant, lift chair and move the 2x4 Support Board to Head end of chair.

Note: Ensure the four cover mounting screws are accessible.



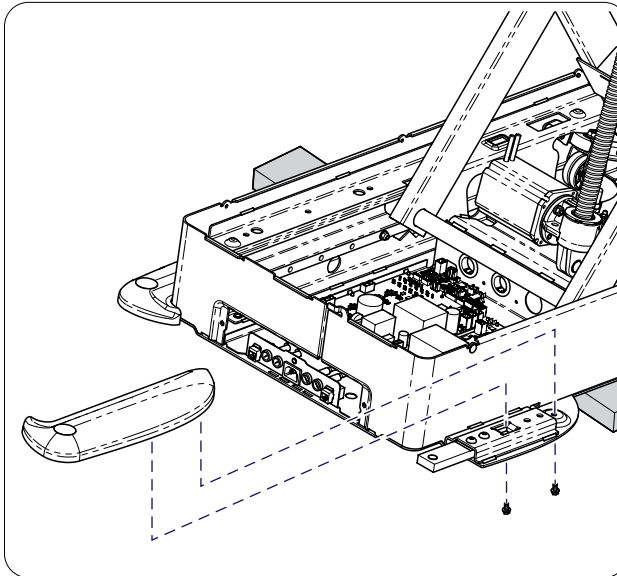
Step 19:

Using hand/foot control, raise chair to maximum height to allow for accessibility to the bottom portion of the chair (boards/wires/covers).



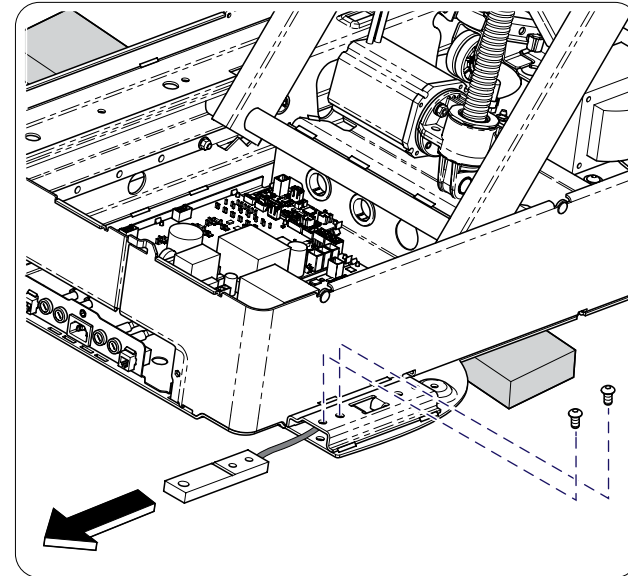
Step 20:

Unplug chair and unscrew Load Cell feet.



Step 21:

Remove two screws from each Rear Cover and remove covers.



Step 22:

Remove mounting screws and slide Load Cells from Head end of chair base.

Step 23: Reassemble Head End

- A) Install Load Cells, feeding wires into chair. Secure Load Cells with two mounting screws each.
- B) Feed wires through chair and connect Load Cell wires to Interface PC Board.
- C) Secure wires with fasteners.
- D) Position Rear Covers and secure with two screws each.
- E) Screw Load Cell feet into chair base.
- F) Reinstall Control Board Housing Cover.
- G) Remove 2x4 Support Board.

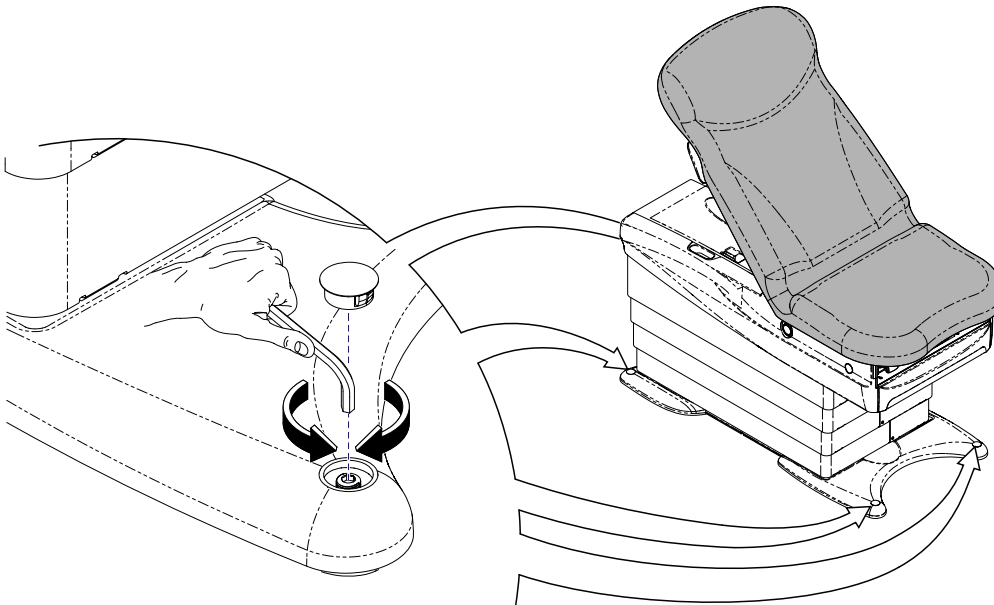
Step 24: Reassemble Shrouds (Reverse Order)

- A) Install Inner Shrouds by pairing them up using the Indicator holes and screwing ends together.
- B) Install Outer Shroud by inserting Front & Side Tabs into chair frame. Install screws into sides of chair frame and ends of Shrouds .
- C) Install Front Drawer into slides and secure with retaining screw.
- D) Position and secure Rear Cover with screws, push down on Fixed Cover corners until snap-in post are secured.
- E) Install Side Cladding by hooking top edge onto chair, then pushing in at tab locations until they engage the chair frame.
- F) Position Top Cover in place while engaging tabs into chair, secure with two screws.



Equipment Alert

The chair must be leveled or stable to ensure proper operation.



Step 25:

Remove four hole plugs and level or balance chair using an Allen wrench.
Reinstall hole plugs when finished.



Equipment Alert

The Scale Calibration Procedure must be performed to ensure proper operation. (See Scale Calibration Procedure)

Step 26:

Perform Scale Calibration Procedure.

Scale Calibration Procedure

Step 1:

- A) Remove any load from the patient surface.
- B) Press and hold the Weight and Plus buttons until "CLEAR CHAIR" is displayed, then release buttons.



Step 2:

- A) Press and release the Plus button.
- B) The display will say "ZEROING then "ADD 50 POUNDS".



Step 3:

- A) Place fifty pound calibrated weight on patient surface.
- B) Firmly press and release the Plus button.
- C) The display will say "WAIT" then "DONE".



Plus
Button

Step 4:

- A) The display will go blank.
- B) Firmly press and release the Weight button. Note: "50.0 lbs" should be displayed.
- C) Remove calibrated weight.



Weight
Button