

Caution

Always disconnect power to chair before removing

covers or performing any service procedures.

# 625 Load Cell Kit [002-10456-00]

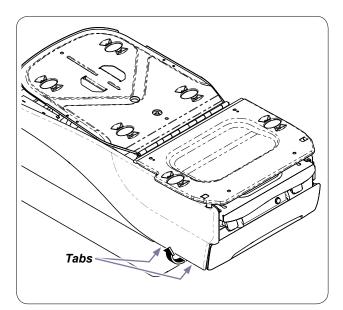
A magnetic socket can be helpful when replacing Rear Load Cells.

Note

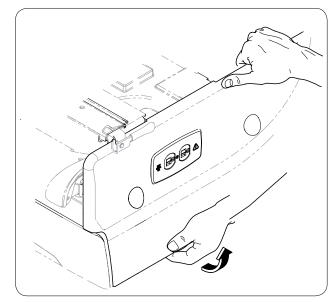
# Applies to Models: 625-004

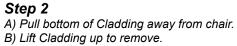
**Special Tools:** 

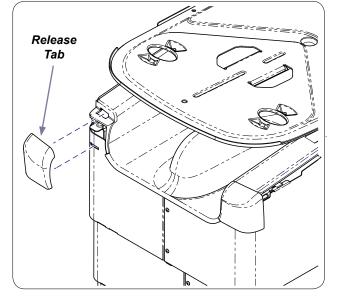
Allen wrench set 2"x4"x12+" Support Board 50 lb Calibrated weight 1/2" Magnetic Socket



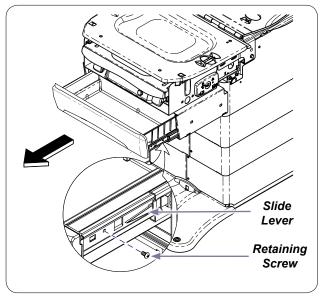
**Step 1:** A) Press two tabs to release bottom of Cladding.





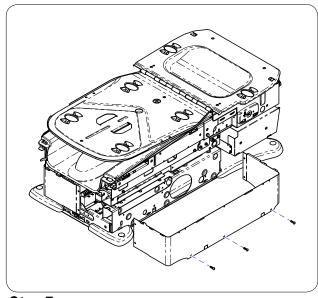


Step 3: A) Press release tab on End Cap. B) Tilt End Cap down slightly and remove.

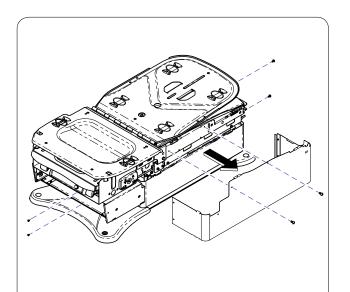


#### Step 4:

A) Remove Retaining Screw. (located on one side only)
B) Push LH Slide Lever UP and RH Slide Lever DOWN.
C) Remove drawer by pulling straight out.
Note: Slide levers are clear plastic.

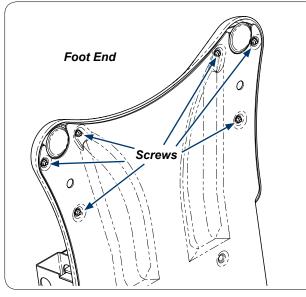


#### Step 7: A) Remove six screws securing bottom of Inner Shrouds. B) Remove Inner Shrouds.

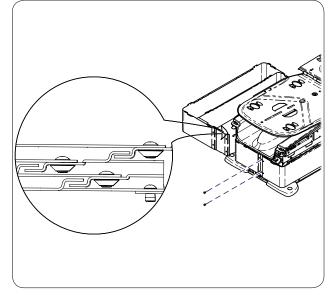


### Step 5:

- A) Lower chair to lowest height.
- B) Disconnect chair power cord.
- C) Remove screws from head-end and foot-end.
- D) Remove side screws and Outer Shrouds.

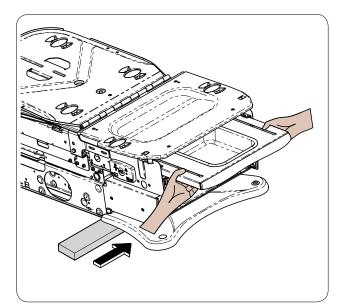


**Step 8:** Note the location of the six Front Cover mounting screws.

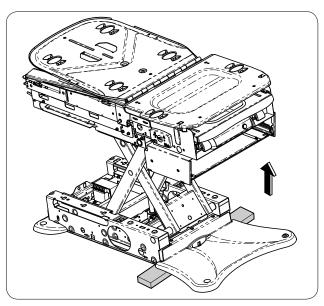


#### Step 6:

- A) Remove two screws securing each set of Shrouds.
- B) Repeat at foot-end of chair.
- C) Remove Middle Shrouds.

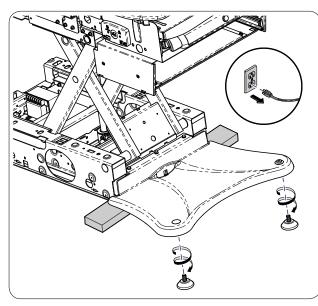


# **Step 9:** Slide footrest out 9 -10 inches. With the help of an assistant, lift chair and place 2x4 Support Board as shown. Note: Ensure the six cover mounting screws are accessible.

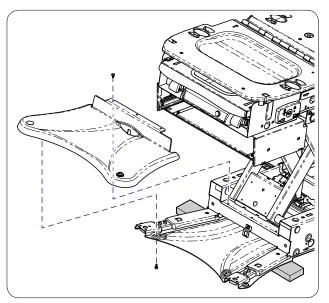


#### Step 10:

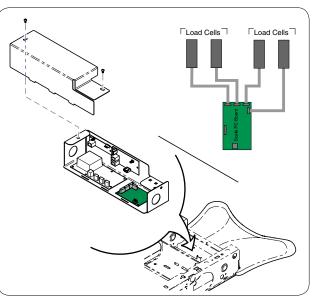
Using hand/foot control, raise chair to maximum height to allow for accessibility to the bottom portion of the chair (boards/wires/covers).



Step 11: Unplug chair and unscrew Load Cell feet.

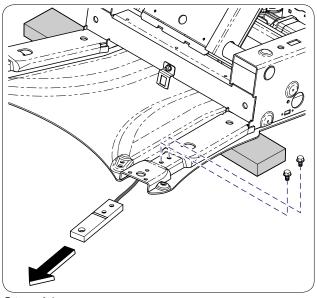


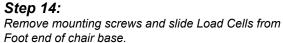
**Step 12:** Remove six bottom screws, two top screws and Front Cover.



Step 13:

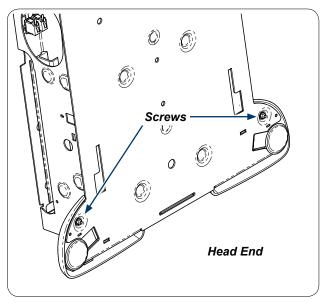
Remove two screws from PC Board Housing Cover. Disconnect Load Cell wires from Scale PC Board. Remove wire fasteners. Take note of wire fastener locations and wire routing for reassembly.



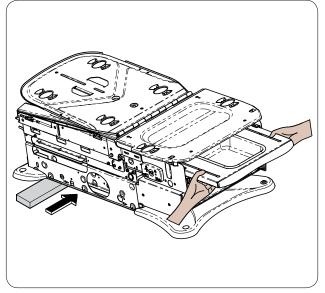


#### Step 15: Reassemble Foot End

- A) Install Load Cells, feeding wires into chair.
- B) Secure each Load Cell with two mounting screws.
- C) Connect Load Cell wires to Scale PC Board.
- D) Secure wires with fasteners.
- E) Position Front Cover and secure with screws.
- F) Screw Load Cell feet into chair base.

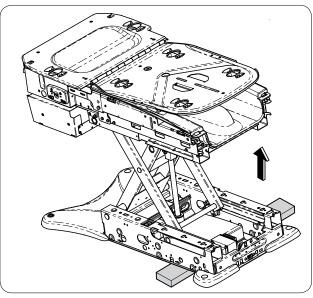


**Step 16:** Note the location of the mounting screw for each of the Rear Covers.



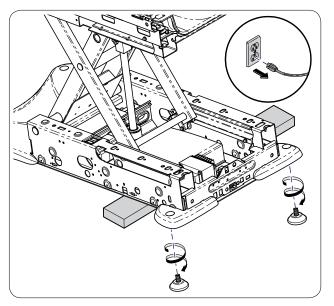
#### Step 17:

Using hand/foot control, lower chair. Slide footrest out 9 -10 inches. With the help of an assistant, lift chair and move the 2x4 Support Board to Head end of chair. Note: Ensure the two cover mounting screws are accessible.

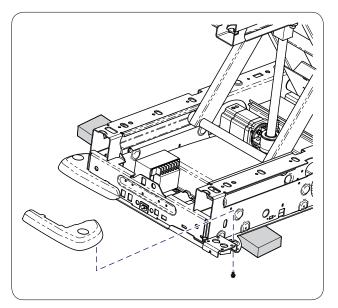


## Step 18:

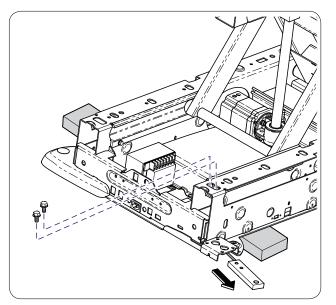
Using hand/foot control, raise chair to maximum height to allow for accessibility to the bottom portion of the chair (boards/wires/covers).



**Step 19:** Unplug chair and unscrew Load Cell feet.



**Step 20:** Remove screw from each Rear Cover and remove covers.



**Step 21:** Remove mounting screws and slide Load Cells from Head end of chair base.

#### Step 22: Reassemble Head End

- A) Install Load Cells, feeding wires into chair. Secure Load Cells with two mounting screws each.
- B) Feed wires through chair and connect Load Cell wires to Scale PC Board.
- C) Secure wires with fasteners.
- D) Position Rear Covers and secure with one screws each.
- E) Screw Load Cell feet into chair base.
- F) Reinstall PC Board Housing Cover.
- G) Remove 2x4 Support Board.

#### Step 23: Reassemble Shrouds (Reverse Order)

- A) Install six screws securing bottom of Inner Shroud.
- B) Install four screws securing each set of Shrouds.
- C) Install side screws & Outer Shrouds.
- D) Install screws at head-end & foot-end of Outer Shrouds.
- E) Install drawer.

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F) Install Cladding.

#### Equipment Alert

The chair <u>must</u> be leveled or stable to ensure proper operation.

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#### Step 24:

Remove four hole plugs and level or balance chair using an Allen wrench. Reinstall hole plugs when finished.

#### Equipment Alert

The Scale Calibration Procedure <u>must</u> be performed to ensure proper operation. (See Scale Calibration Procedure)

#### Step 25:

Perform Scale Calibration Procedure.

# Scale Calibration Procedure

#### Step 1:

- A) Remove any load from the patient surface.
- B) Press and hold the Weight and Plus buttons until "Pause" is displayed for at least one second, then release buttons.



# Step 3:

- A) Place fifty pound calibrated weight on patient surface.
- B) Firmly press and release the Plus button. Note: After count down "donE" will be displayed.





If abort message is displayed, unplug chair for 60 seconds. Remove and reinstall hand control batteries, then repeat step 1.

# Step 2:

- A) When "CLrAL" is displayed, firmly press and release the Plus button.
- B) After count down, "Ad50" will be displayed.
- Note: If something other then "Ad50" is displayed, press the Weight button until "Ad50" is displayed. (Early units may display "Add 50").





# Step 4:

- A) **Wait until display clears**, then firmly press and release the Weight button. Note: "50 lbs" should be displayed.
- B) Remove calibrated weight.



