

## [002-10772-00] L/R Dental Light Kit for Ultra Dental Chair Installation

**Contents:** 

Installation ......1-4

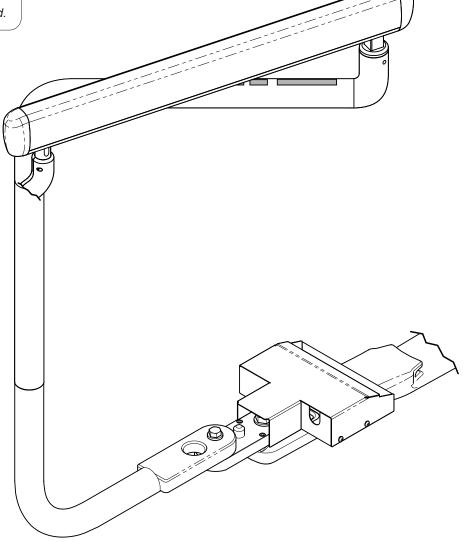
<u>Special Tools:</u>
Torque Wrench



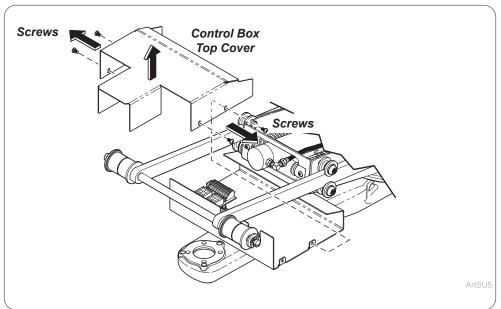
TP200 Rev. A

## **Equipment Alert**

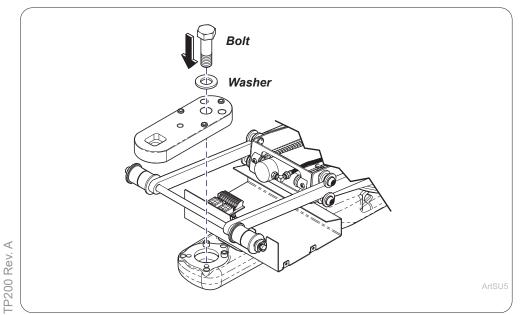
Midmark recommends two installers to ensure equipment does not get damaged.



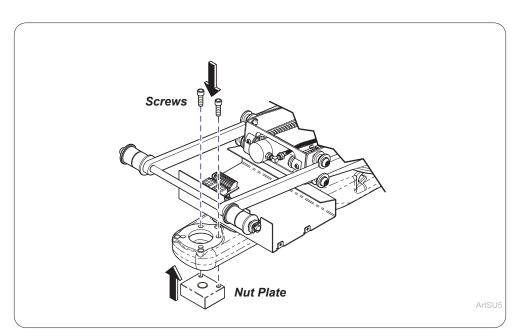
ArtFull



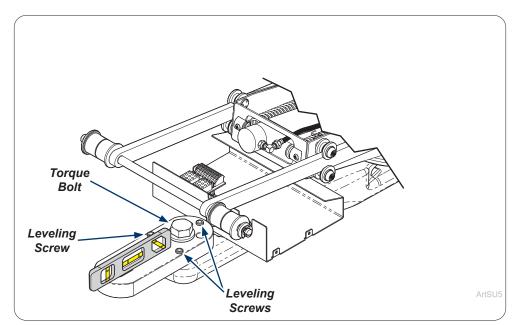
Step 1:
Remove screws (4) and control box top cover as shown.



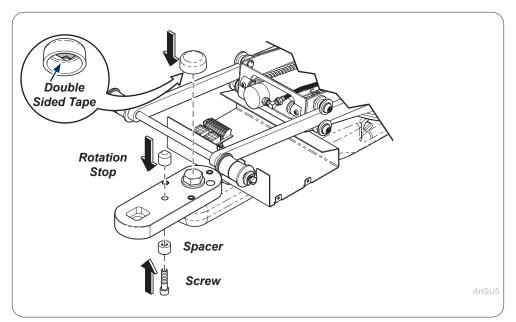
**Step 3:**Secure mounting plate to nut plate with washer and bolt (1). Hand tighten.



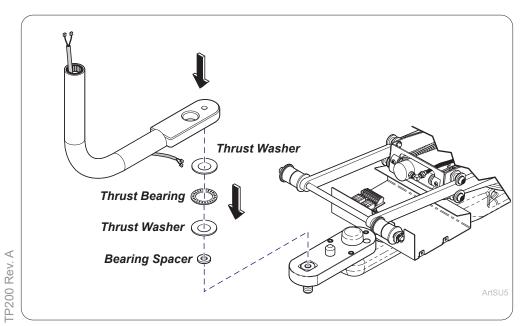
**Step 2:**Install nut plate with thread lock adhesive and screws (2) to underside of L/R Casting as shown.



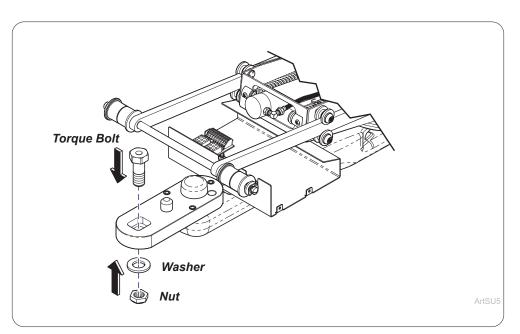
Step 4:
Use level and leveling screws to level mounting plate.
Note: Torque Bolt to 110-130 ft.-lbs. (149-176 N•M).



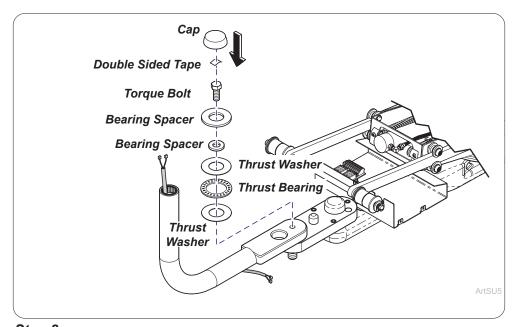
**Step 5:**Install bolt cap cover with double sided tape. Install rotation stop with spacer and screw (1).



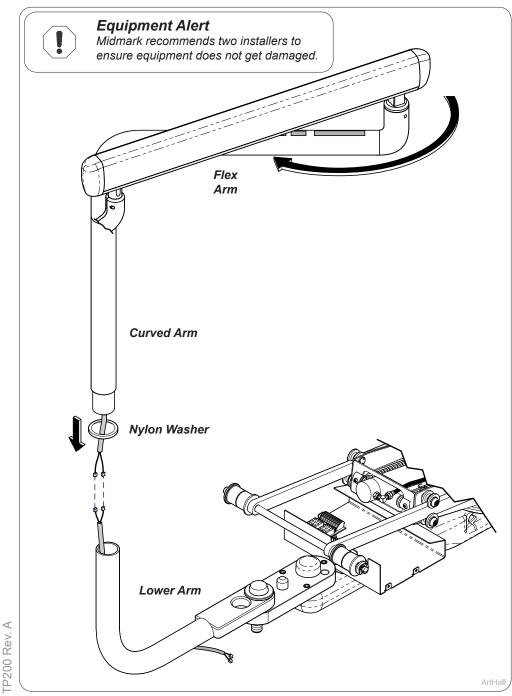
**Step 7:**Place spacer, washers (2), bearing and L/R on mounting plate as shown. **Note: Midmark recommends 2 installers for steps 7 and 8.** 



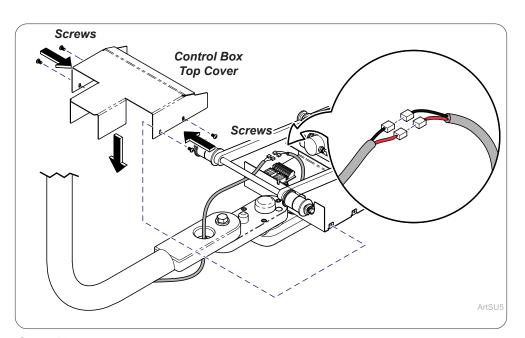
Step 6: Install bolt, washer and nut onto mounting plate. Note: Torque Bolt to NO MORE than 20 ft.-lbs. (27 N•M).



Step 8: Install rest of hardware as shown, torque bolt as noted below. Note: Torque Bolt to NO MORE than 20 ft.-lbs. (27 N•M).



**Step 9:**Swing flex arm toward curved arm, place the large nylon washer in position. Connect wire harnesses and carefully slide the light arm assembly into the lower arm assembly.



**Step 10:**Connect wiring and install control box top cover with screws (4). Lower seat section and check operation.