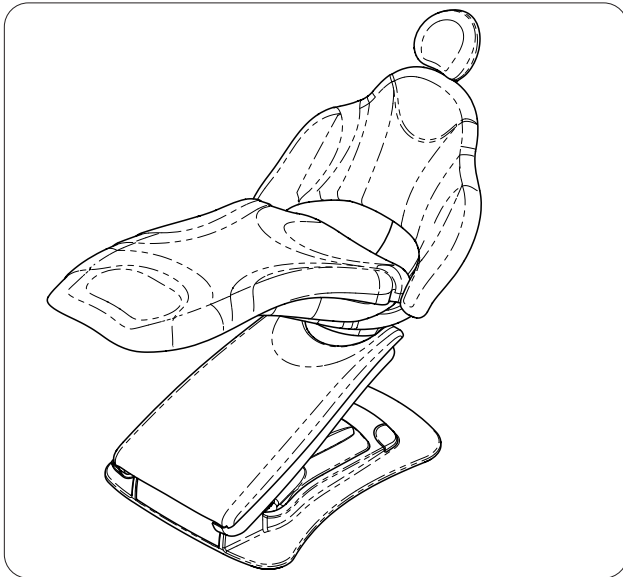




**WARNING**

To prevent risk of shock always disconnect power before removing covers or performing any service procedure.

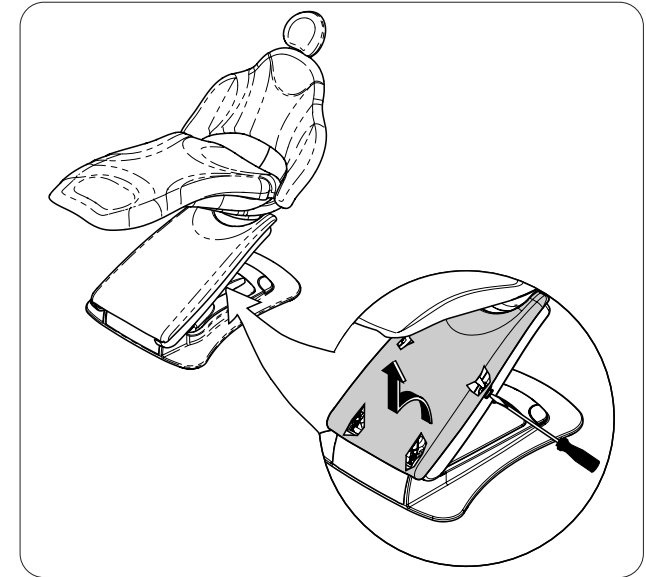


**Step 1: Position Chair...**

A) Position chair as shown.

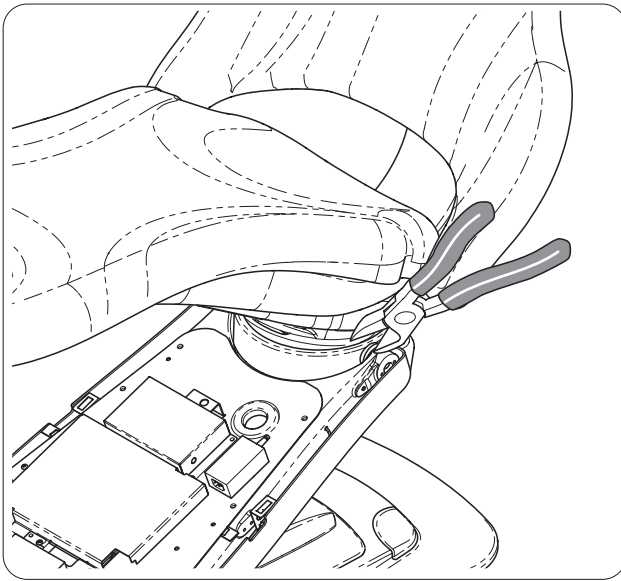


**Step 2: Disconnect Power.**

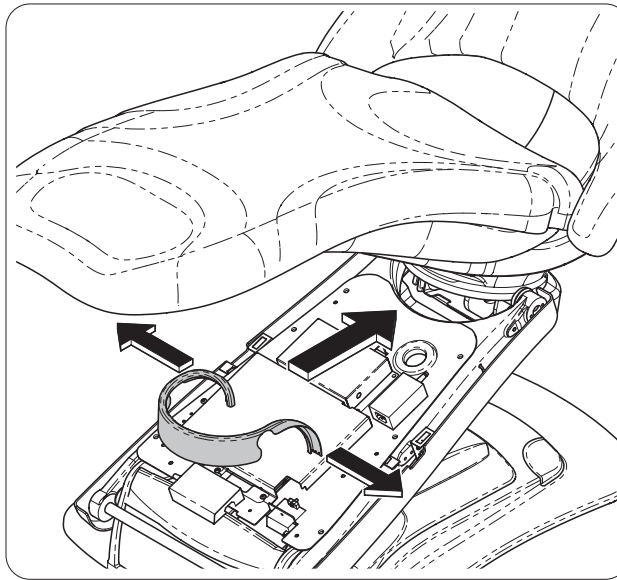


**Step 3: Remove Upper Lift Arm Cover...**

- A) Remove the upper lift arm cover by pushing rear clips in with a slotted screwdriver to release clips.
- B) Lift upper lift arm cover up to free front clips from shaft.

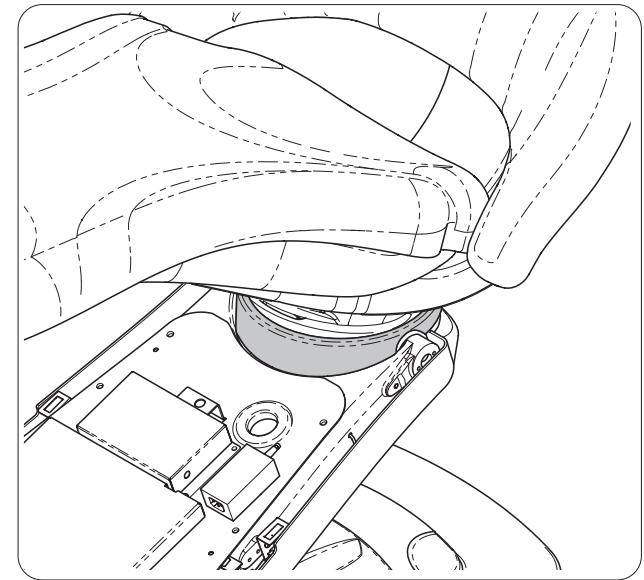


**Step 4: Remove Damaged Hub Cover.**

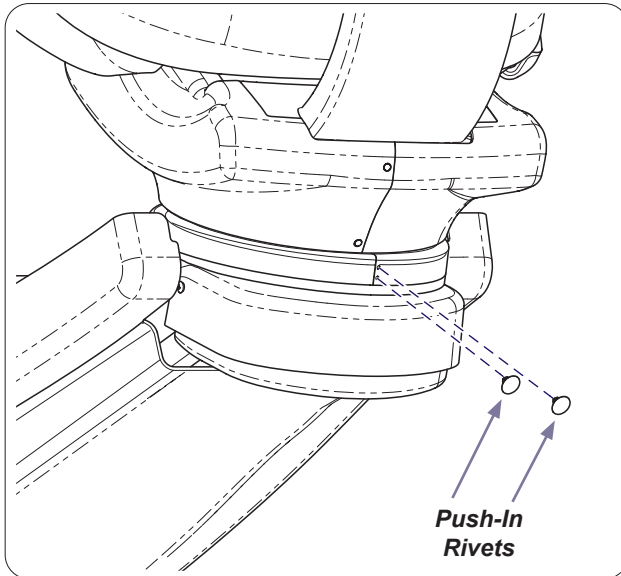


**Step 5: Flex New Hub Cover...**

- A) Flex new hub cover as shown.
- B) Slide hub cover over pivot hub.

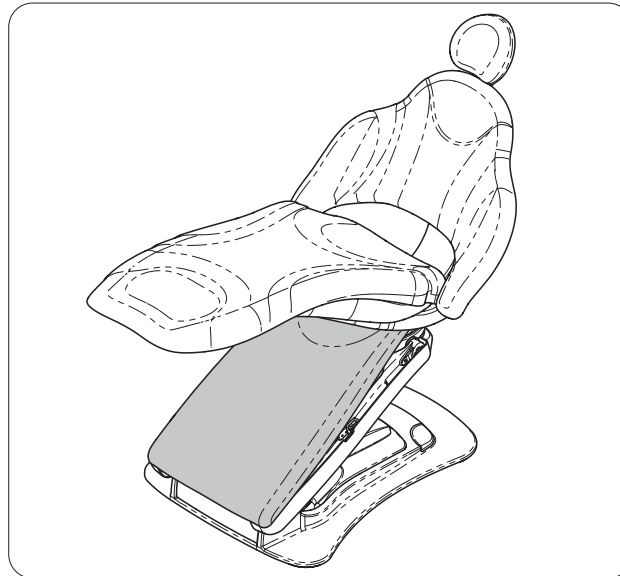


**Step 6: Position Hub Cover in place.**



**Step 7: Secure Hub Cover...**

- A) Secure hub cover with two Push-In rivets.



**Step 8: Install Upper Lift Arm Cover...**

- A) Position upper lift arm cover front clips onto shaft.
- B) Secure upper lift arm cover by snapping rear clips into place.



**Step 9: Connect Power.**