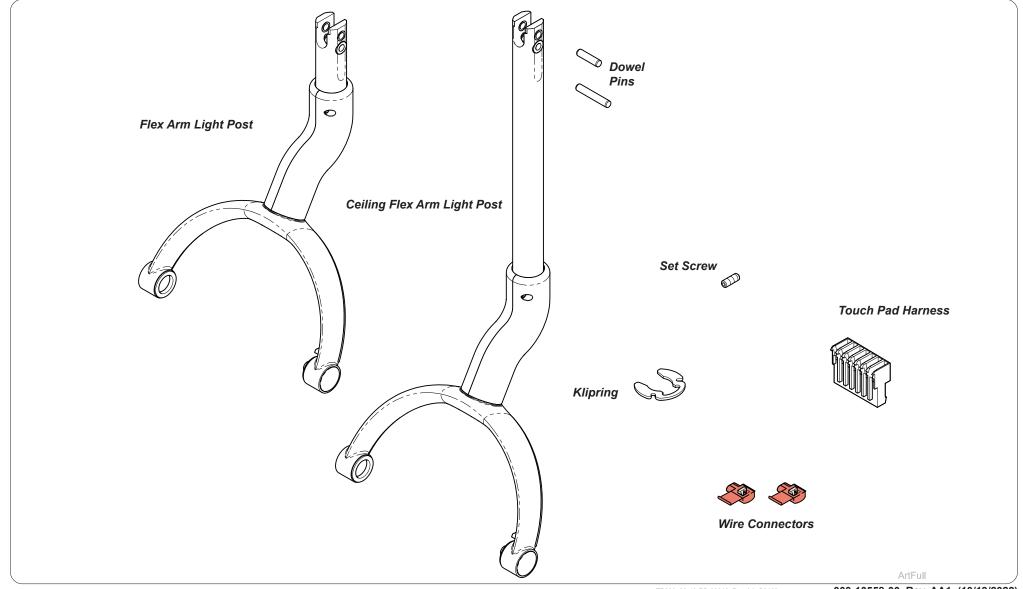
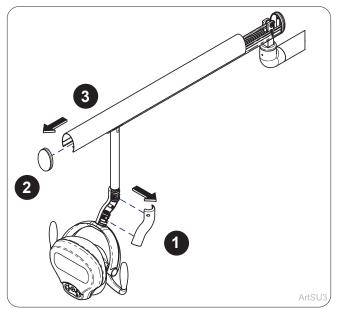
## Flex Arm Post, Neck and Yoke Kit [002-10934-0x]



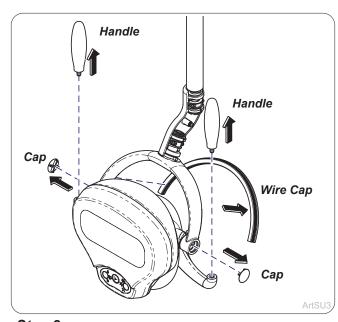
## **WARNING**

To prevent risk of shock always disconnect power before removing covers or performing any service procedure.

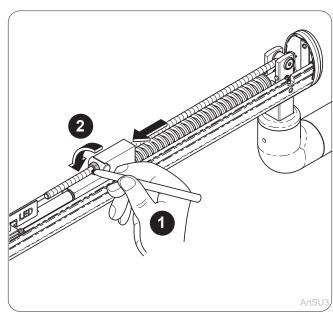




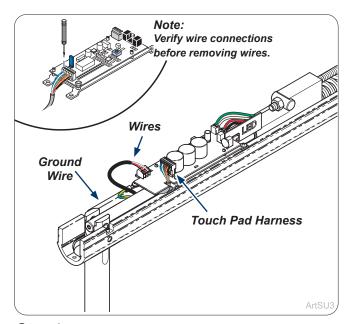
Step 1:
Remove covers as shown.



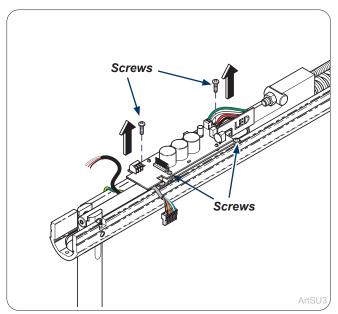
**Step 2:** Remove yoke wire cap, yoke caps (2), and handles (2) from yoke.



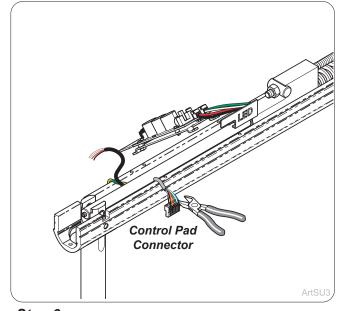
**Step 3:**Mark nut location in front of block and loosen nut to take tension off of spring. Do NOT remove nut.



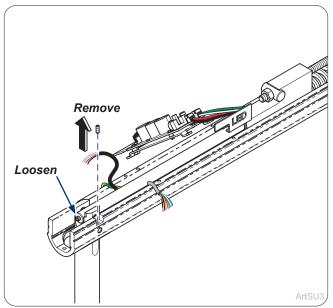
**Step 4:** Remove wiring from the front of PC board leaving rear wires attached.



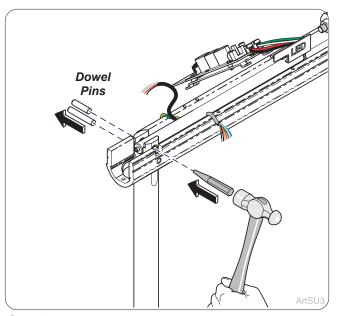
**Step 5:** Remove screws (4) from PC Board mount and move board to the side.



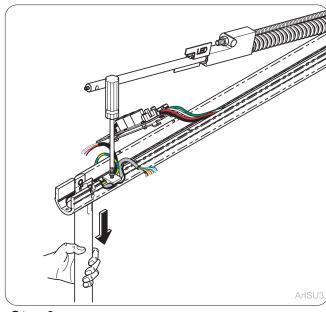
**Step 6:** Remove control pad connector from wires.



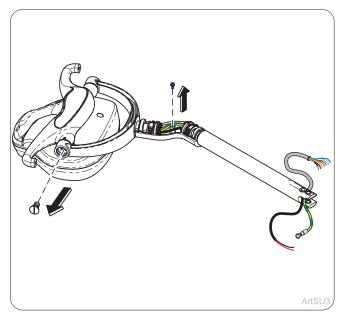
**Step 7:**Remove side set screw and loosen front set screw in mounting rod.



**Step 8:**Remove dowel pins (2) from light head post and flex arm rod.



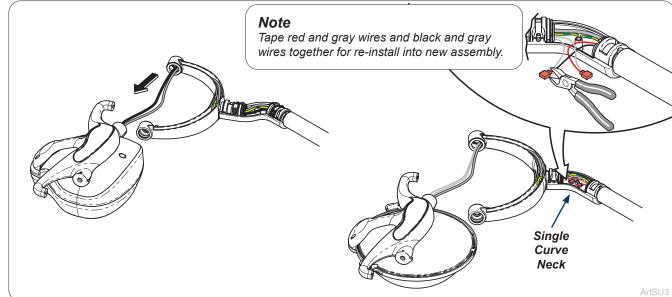
**Step 9:**Remove screw and wire holder in bottom of flex arm and remove light head assembly and post.



**Step 10:** 

Remove ground wires and adjustment screw from light yoke.

Note: Earlier versions of light will not have ground wire from light yoke to curved arm..



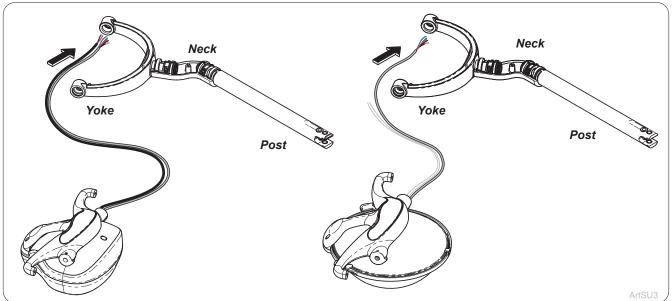
Step 11: LED

Remove light head and wiring through post, neck and yoke.

## Step 11: Halogen

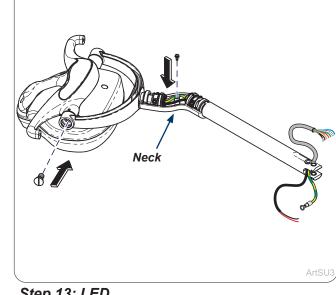
Remove light head and wiring through post, neck and yoke.

Note: Earlier versions of lights will have single curve neck

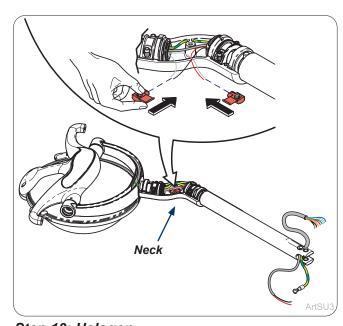


Step 12: LED Reroute wires through yoke, neck and post.

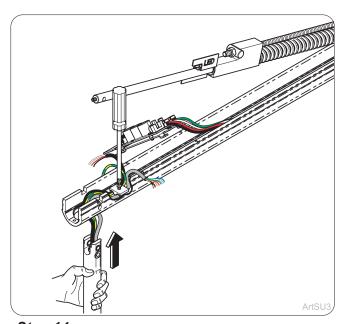
Step 12: Halogen Reroute wires through yoke, neck and post. .



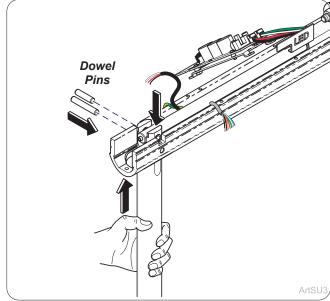
Step 13: LED Install adjustment screw and ground wires onto neck.



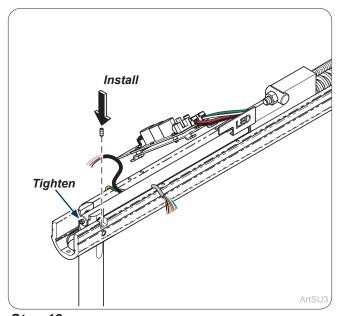
Step 13: Halogen Make connection of wiring in neck use new connectors provided.



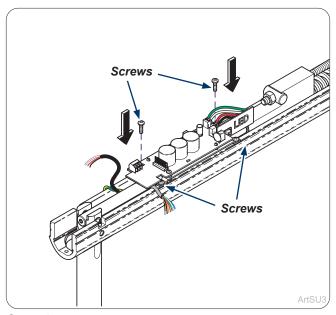
Step 14: Run wires through bottom of flex arm and install wire holder.



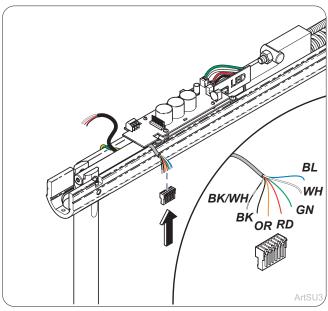
Step 15: Install light post into bottom of flex arm with flex arm rod in place and insert dowel pins (2).



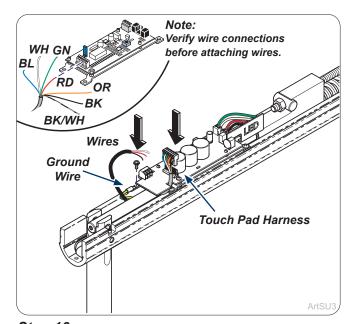
**Step 13:** Install set screw and retighten set screw.



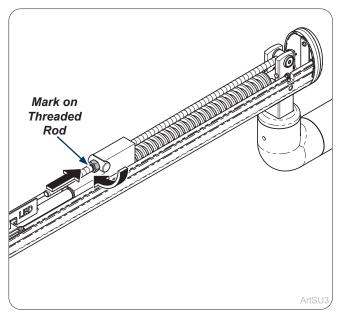
**Step 14:** Install PC Board assembly onto flex arm with screws (4).



**Step 15:** Install new touch pad wire connector.

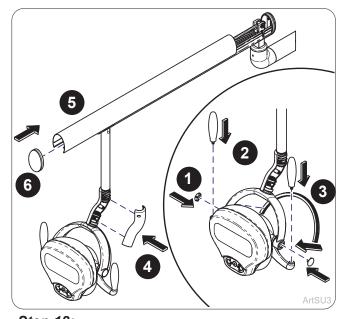


**Step 16:** Install ground wire and wiring to PC Board.



**Step 17:** Tighten spring tension with nut moving to the marked line on threaded rod.

Note: Test flex arm to make sure it does not drift.



**Step 18:** Install covers, handles, flex arm cover and cap as shown.