



WARNING

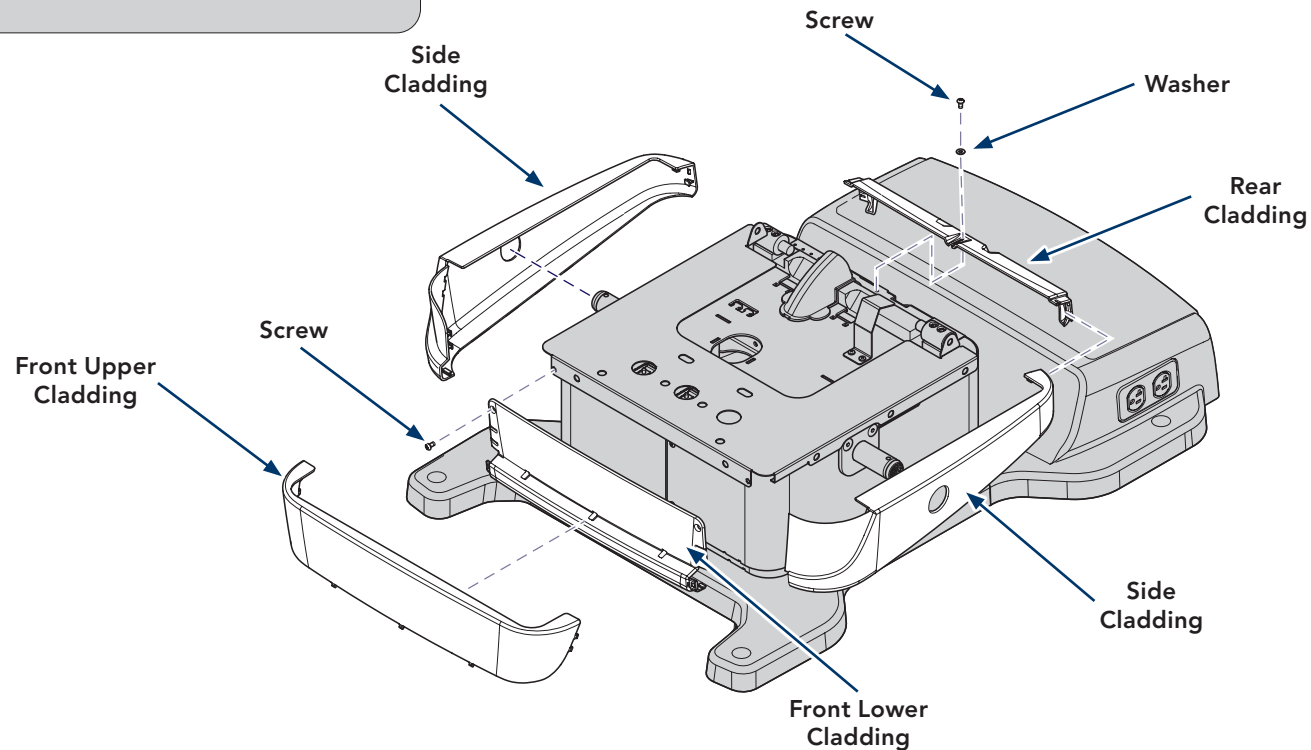
Always disconnect chair from power source before removing any covers. Failure to do so may result in personal injury.

Note

This illustration shows top components removed for clarity only.

Step 1:

- A) Pull outward on the top of front upper cladding and unsnap.
- B) Unsnap side cladding from front lower cladding and rear cladding to remove.
- C) Remove two screws from front lower cladding.
- D) Remove one screw and washer from rear cladding.

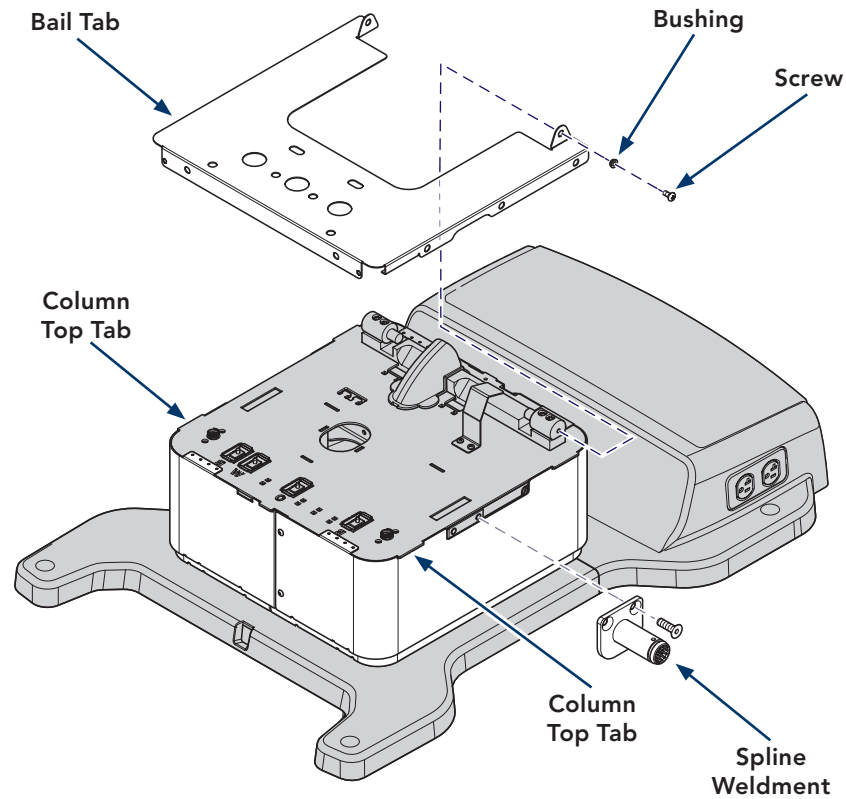


Note

For ease of shroud removal, it is recommended to remove the bail.
This illustration shows top components removed for clarity only.

Step 2:

- A) Remove two screws and two bushings.
- B) Slide bail forward and remove.

**Step 3:**

- A) Remove two screws and spline weldment from each side of chair.



Equipment Alert

Lower the base before removing the shrouds.

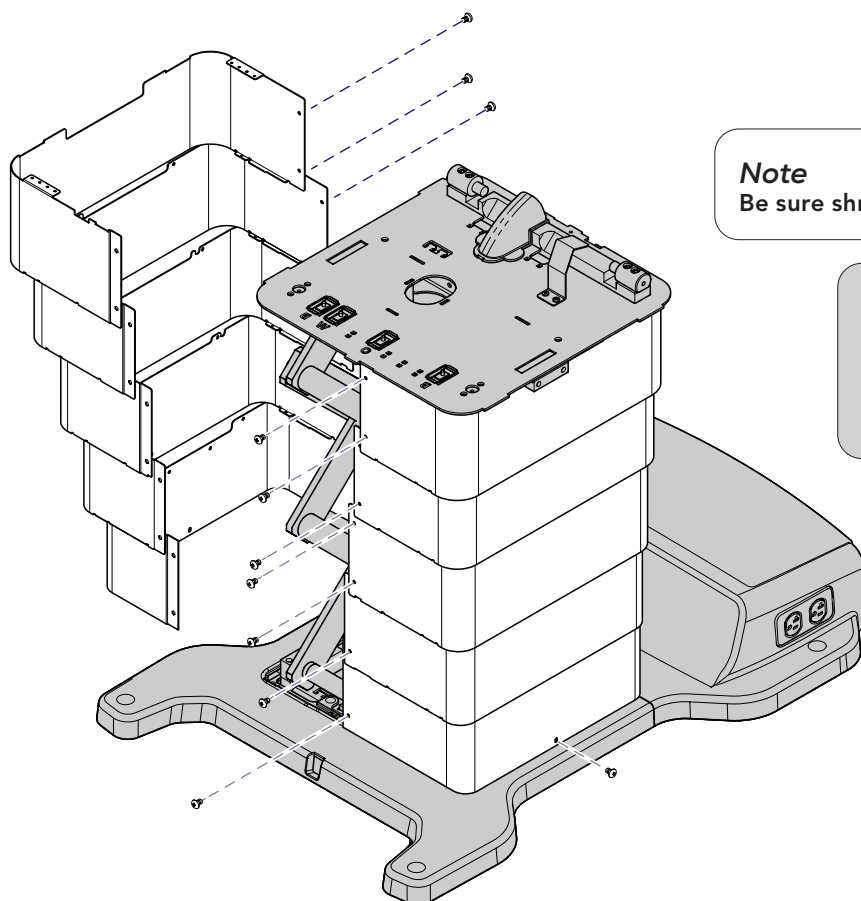
This illustration shows the base raised and top components removed for clarity only.

Step 4:

- A) Lower base completely, then raise four to six inches.
- B) Remove screws from both ends of outer shrouds.
- C) Pull shrouds outward to disengage tabs.
- D) Repeat for middle and inner shrouds.
- E) Remove two screws from inner shrouds

Note

Labels on outer shrouds must be on the back of the chair.



Note

Be sure shroud tabs stack on top of each other.

Step 5:

- A) Position inner shrouds and secure with two screws.
- B) Position middle and outer shrouds and secure with screws at both ends.

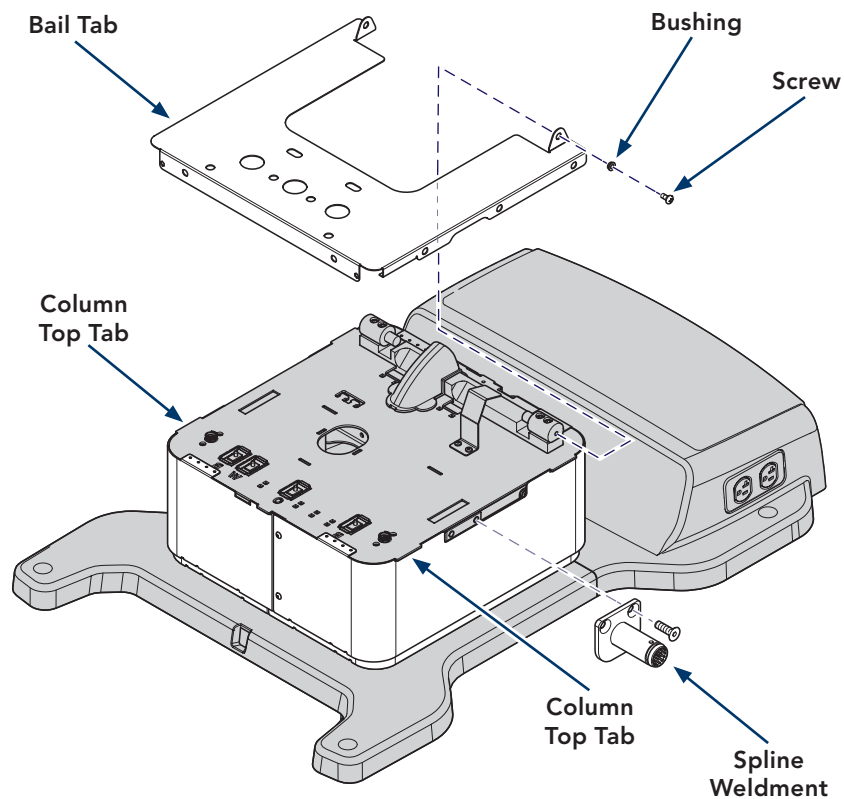


Equipment Alert

Be sure front bail tabs capture the column top tabs.

Step 6:

- A) Position spline weldments and secure with screws.
- B) Position bail on top of column.
- C) Secure with two bushings and two screws.



Step 7:

- A) Position rear cladding and secure with washer and screw.
- B) Position front lower cladding and secure with two screws.
- C) Position side cladding and snap into place.
- D) Engage bottom tabs of front upper cladding and snap onto front lower cladding.

