

Chair Arm Receptacles [9A314005 & 9A314007]

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Exploded View	6

Special Tools:
none

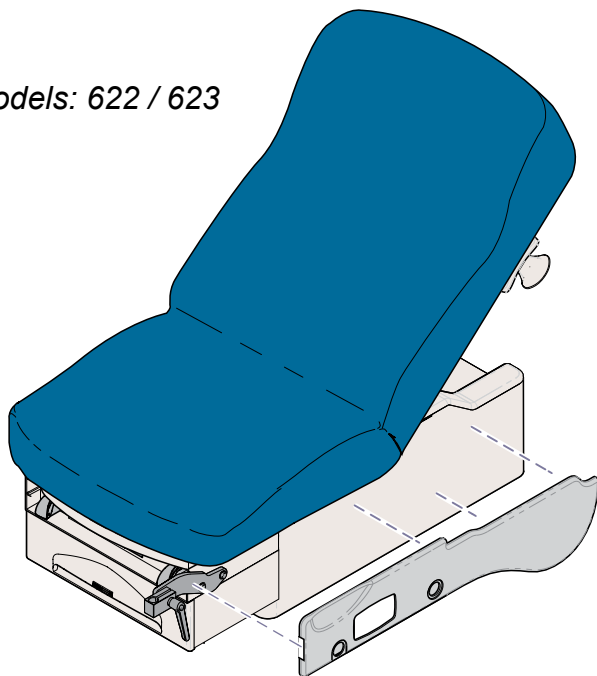
Intended Use:

To attach chair arms to 222 / 223 / 622 / 623 / 625 models.

Models: 222 / 223
Go to page 2.

Models: 622 / 623 / 625
Step 1: Remove side cladding.
Refer to appropriate illustration.

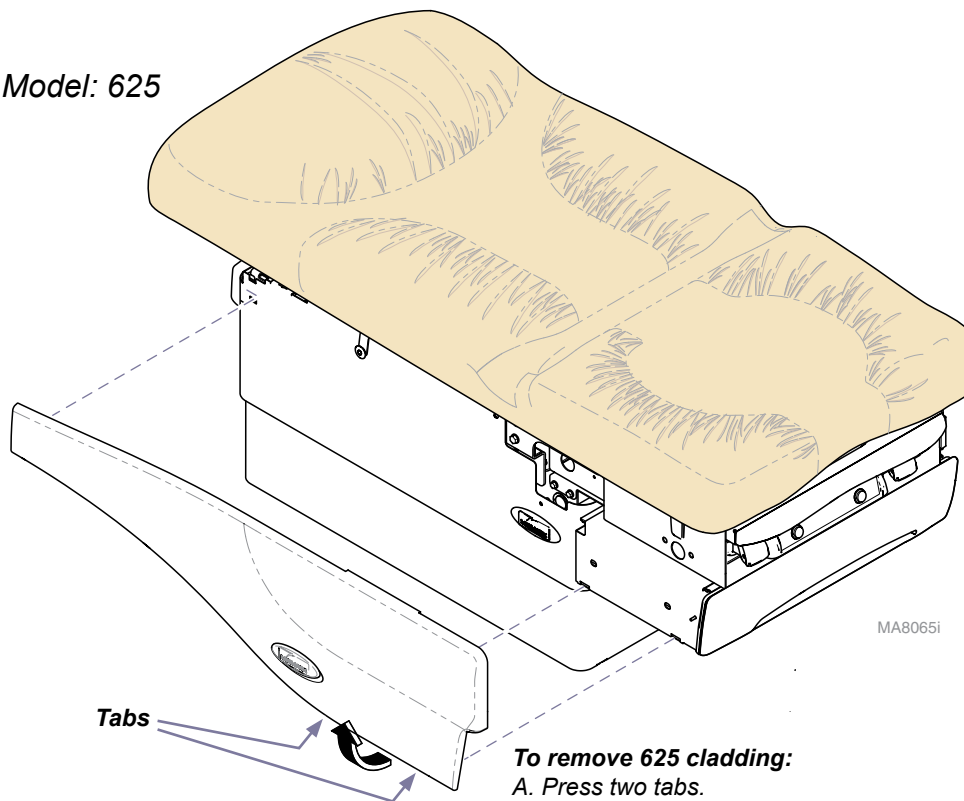
Models: 622 / 623



622 / 623 cladding is magnetic.
Pull outward to remove.

Models: 622 / 623
Step 2: Go to page 2.

Model: 625



To remove 625 cladding:
A. Press two tabs.
B. Pull bottom of cladding away from table.
C. Lift cladding up to remove.

Models: 625
Step 2: Install chair arm receptacles.
(Go to page 3).

Models: 222 / 223 / 622 / 623 only

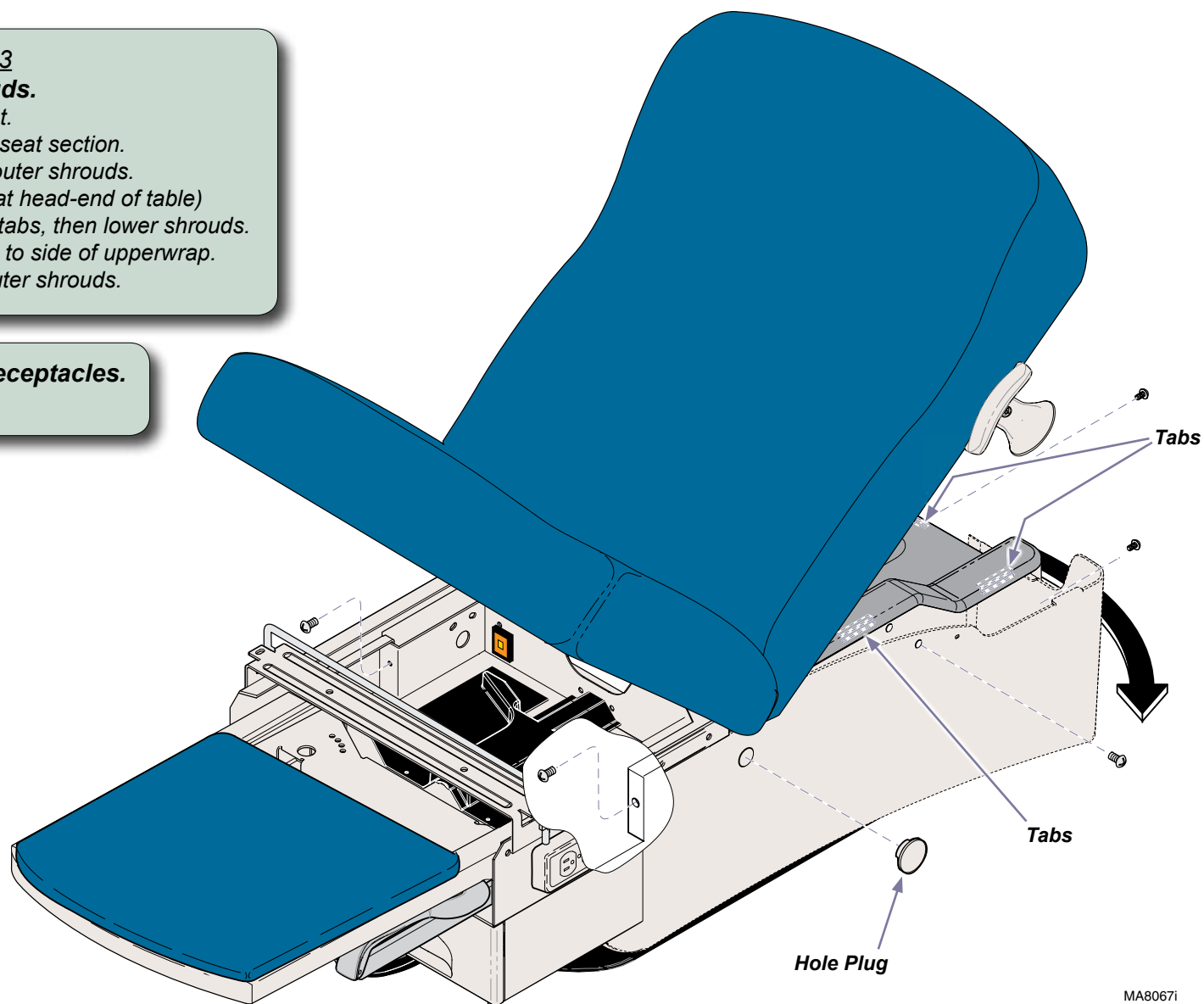
Models: 222 / 223 / 622 / 623

Step 2: Lower table shrouds.

- A) Lower table to lowest height.
- B) Remove two screws under seat section.
- C) Remove four screws from outer shrouds.
(one on each side, & two at head-end of table)
- D) Spread shrouds to release tabs, then lower shrouds.
- E) Raise table to allow access to side of upperwrap.
- F) Remove hole plugs from outer shrouds.

Step 3: Install chair arm receptacles.

(Go to page 3).

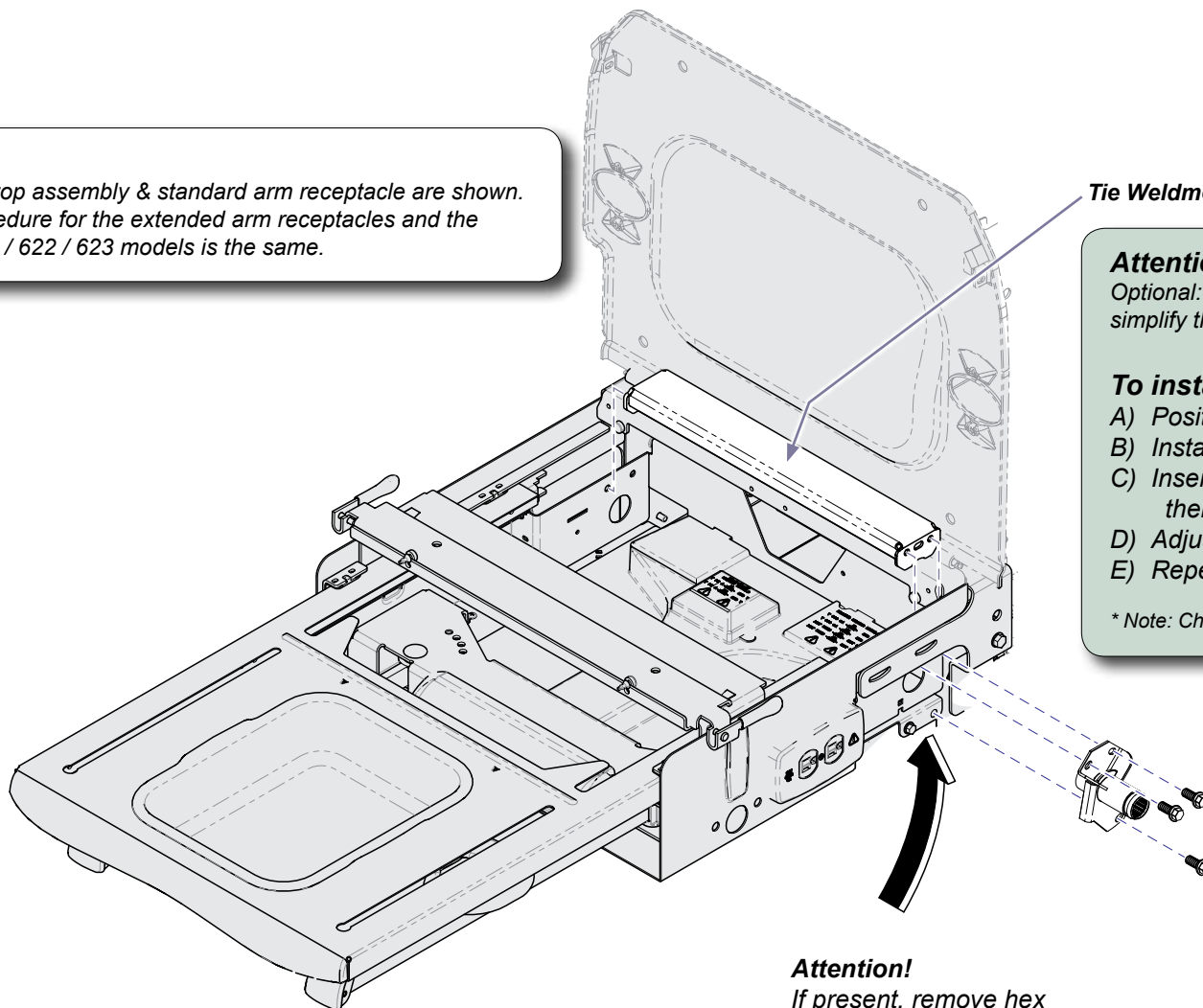


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Models: All

Note

The 625 top assembly & standard arm receptacle are shown.
The procedure for the extended arm receptacles and the
222 / 223 / 622 / 623 models is the same.



Tie Weldment

Attention!

Optional: Removing the upholstered top may
simplify the rest of the installation procedure.

To install chair arm receptacles...

- A) Position tie weldment and receptacle.
- B) Install three hex bolts. (Do not tighten!)
- C) Insert chair arm (not shown) into receptacle,
then check alignment*.
- D) Adjust receptacle as necessary, then tighten bolts.
- E) Repeat for receptacle on opposite side.

* Note: Chair arm pad should be level when in the upright position.

Models: 625

Step 3: Go to page 5.

Models: 222 / 223 / 622 / 623

Step 4: Go to page 4.

Attention!

If present, remove hex
bolt from receptacle mounting hole.
Retain bolt to secure receptacle.

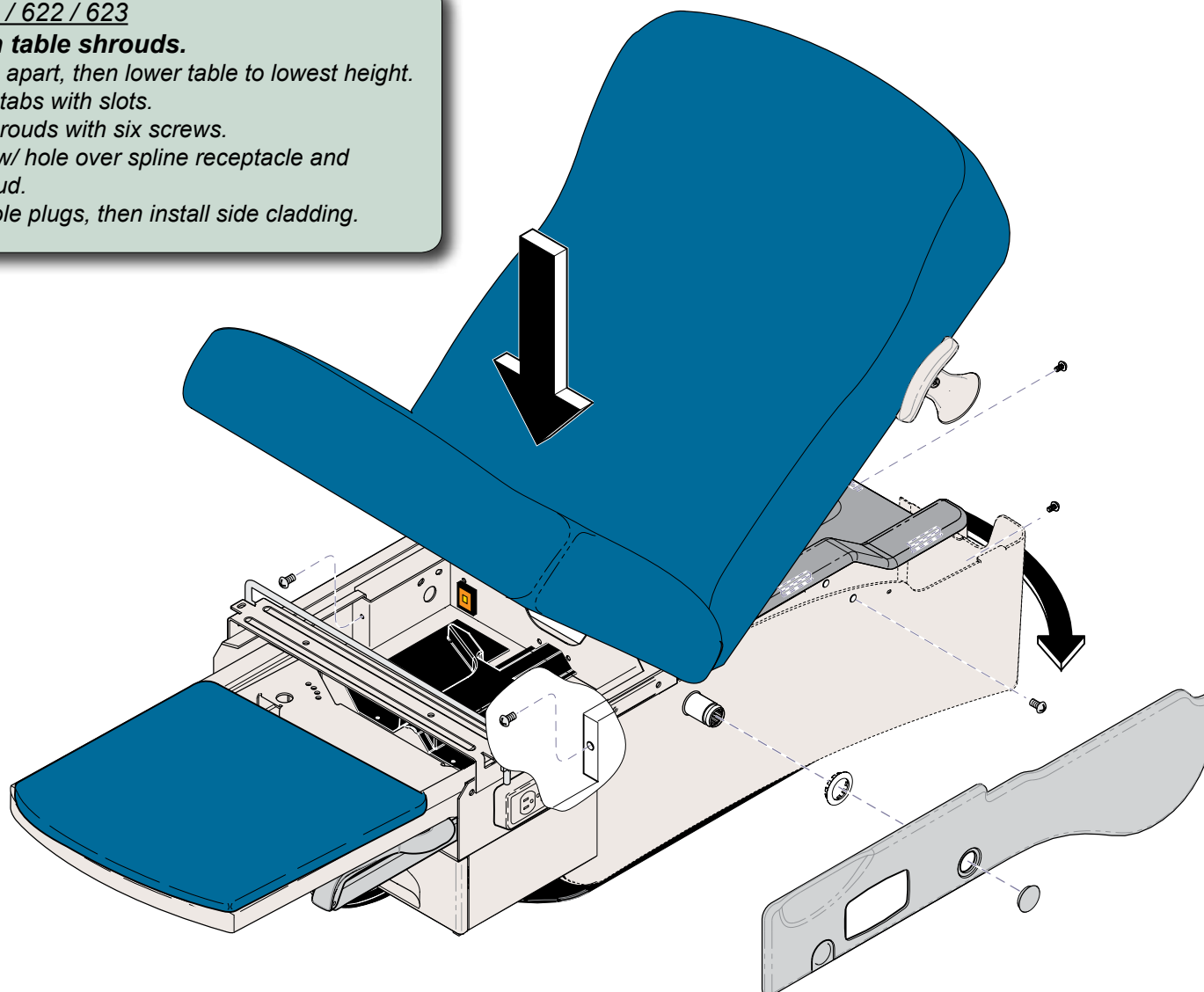
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Models: 222 / 223 / 622 / 623 only

Models: 222 / 223 / 622 / 623

Step 4: Reattach table shrouds.

- A) Spread shrouds apart, then lower table to lowest height.
- B) Engage shroud tabs with slots.
- C) Secure outer shrouds with six screws.
- D) Slide hole plug w/ hole over spline receptacle and snap into shroud.
- E) Remove side hole plugs, then install side cladding.



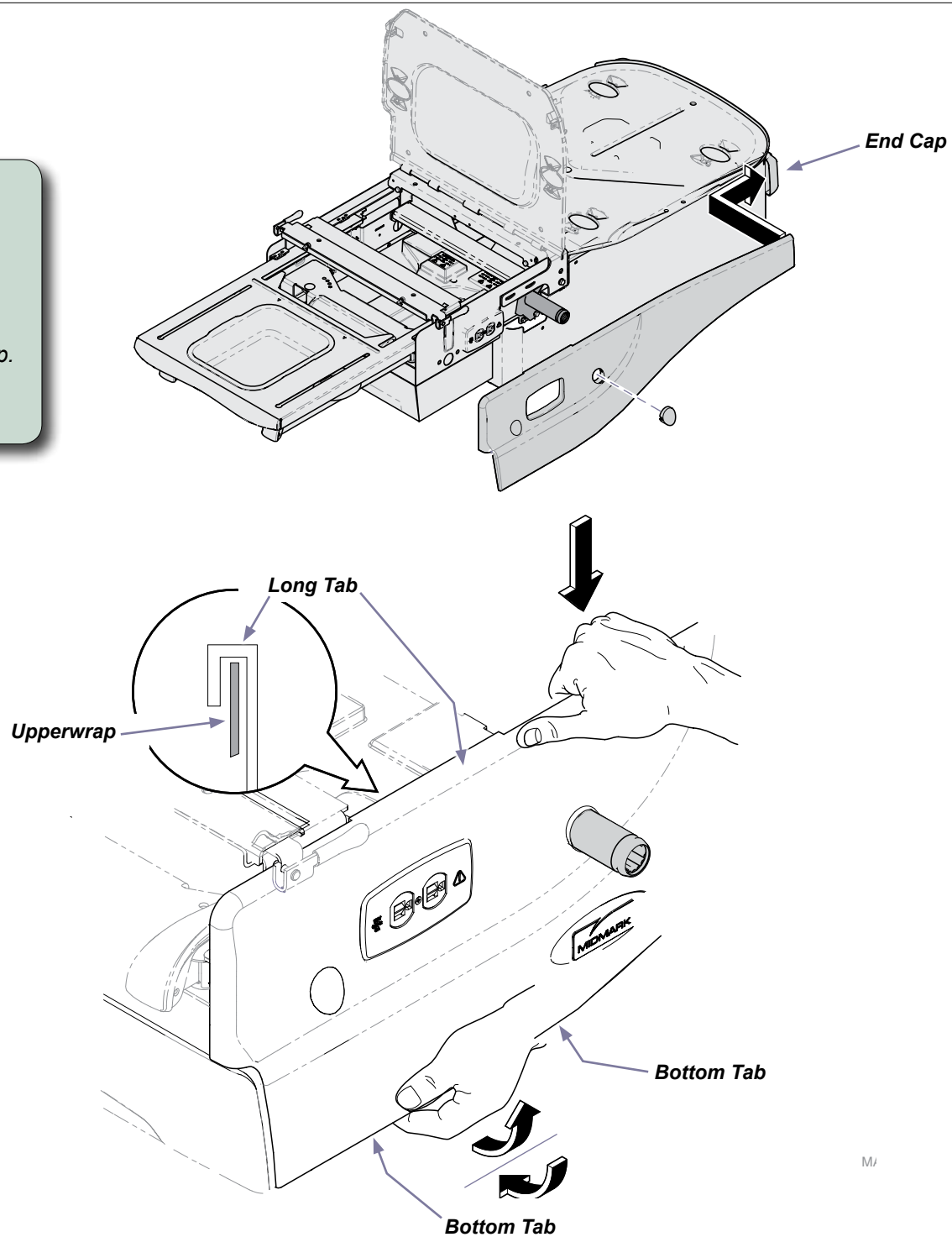
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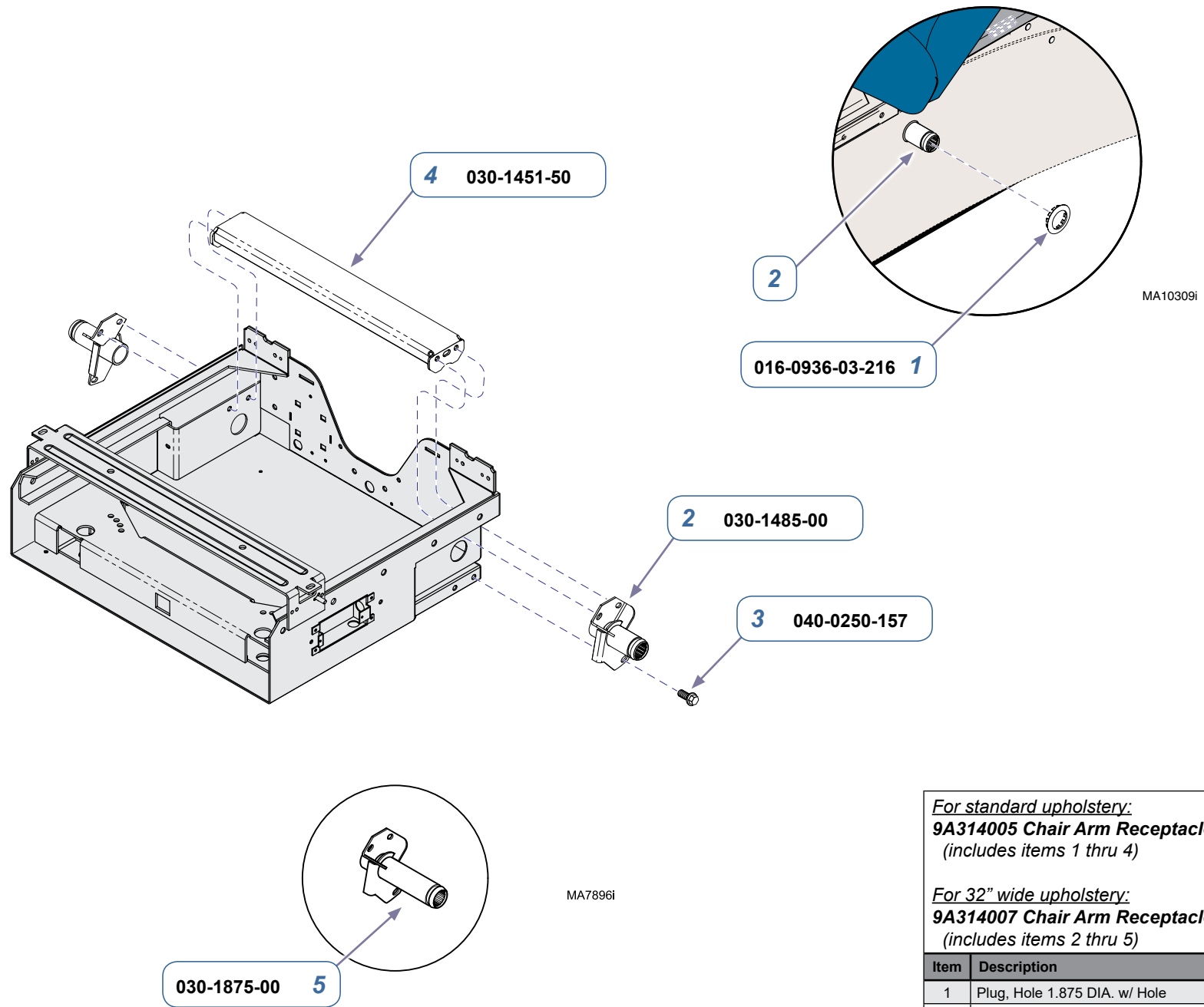
Models: 625 only

Model: 625

Step 3: Install side cladding.

- A) Remove hole plug from cladding.
- B) Insert tab at head-end of cladding into end cap.
- C) Slide cladding over arm receptacle.
- D) Pull bottom of cladding out, then push down on the top to engage the long tab onto top edge of upperwrap.
- E) Push bottom of cladding in, until two bottom tabs snap into place





For standard upholstery:
9A314005 Chair Arm Receptacles - pair
(includes items 1 thru 4)

For 32" wide upholstery:
9A314007 Chair Arm Receptacles only- pair
(includes items 2 thru 5)

Item	Description	Qty.
1	Plug, Hole 1.875 DIA. w/ Hole	2
2	Arm Spline Weldment (for std. upholstery)	2
3	Bolt	5
4	Arm Tie Weldment	1
5	Arm Spline Weldment (for 32" wide upholstery)	2

Serial Numbers / Dates:

all