

# Switch Harness Installation Sheet [002-1088-00]

**Components:**  
Harness ..... 1

**Special Tools:**  
None

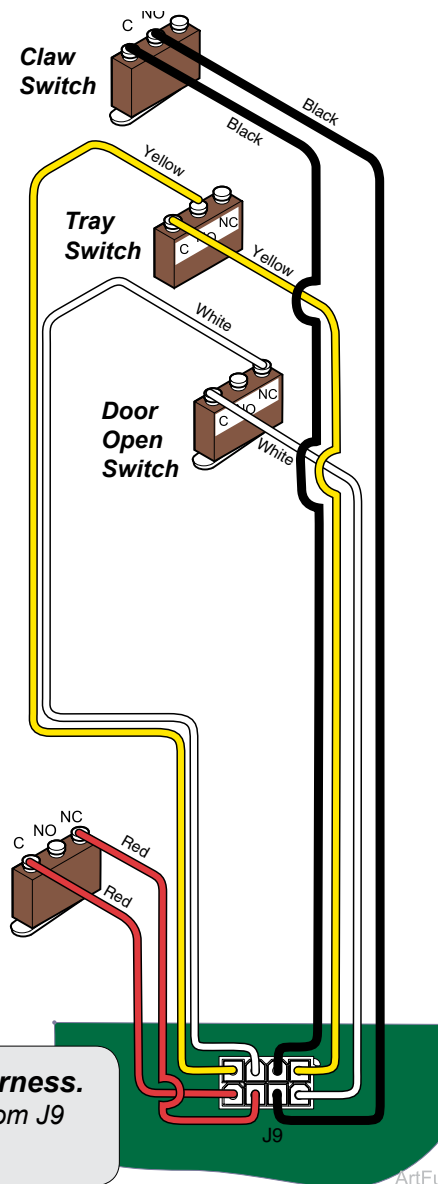
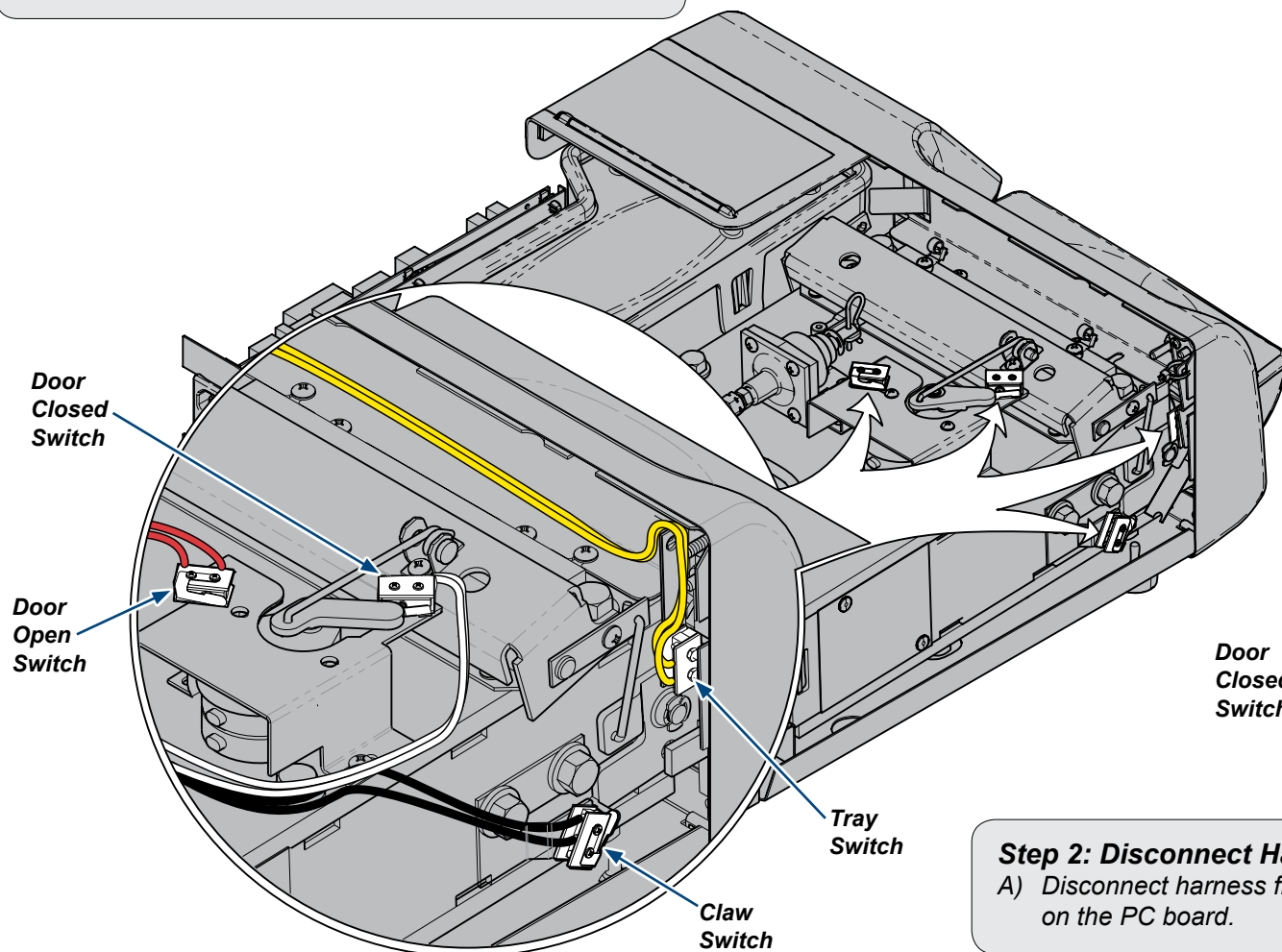


## WARNING

Always disconnect power to sterilizer before removing cover. Allow sterilizer to cool.

### Step 1: Remove Switches.

- Remove wire ties attaching harness to sterilizer.
- Remove screws, switches, insulators, and actuators.

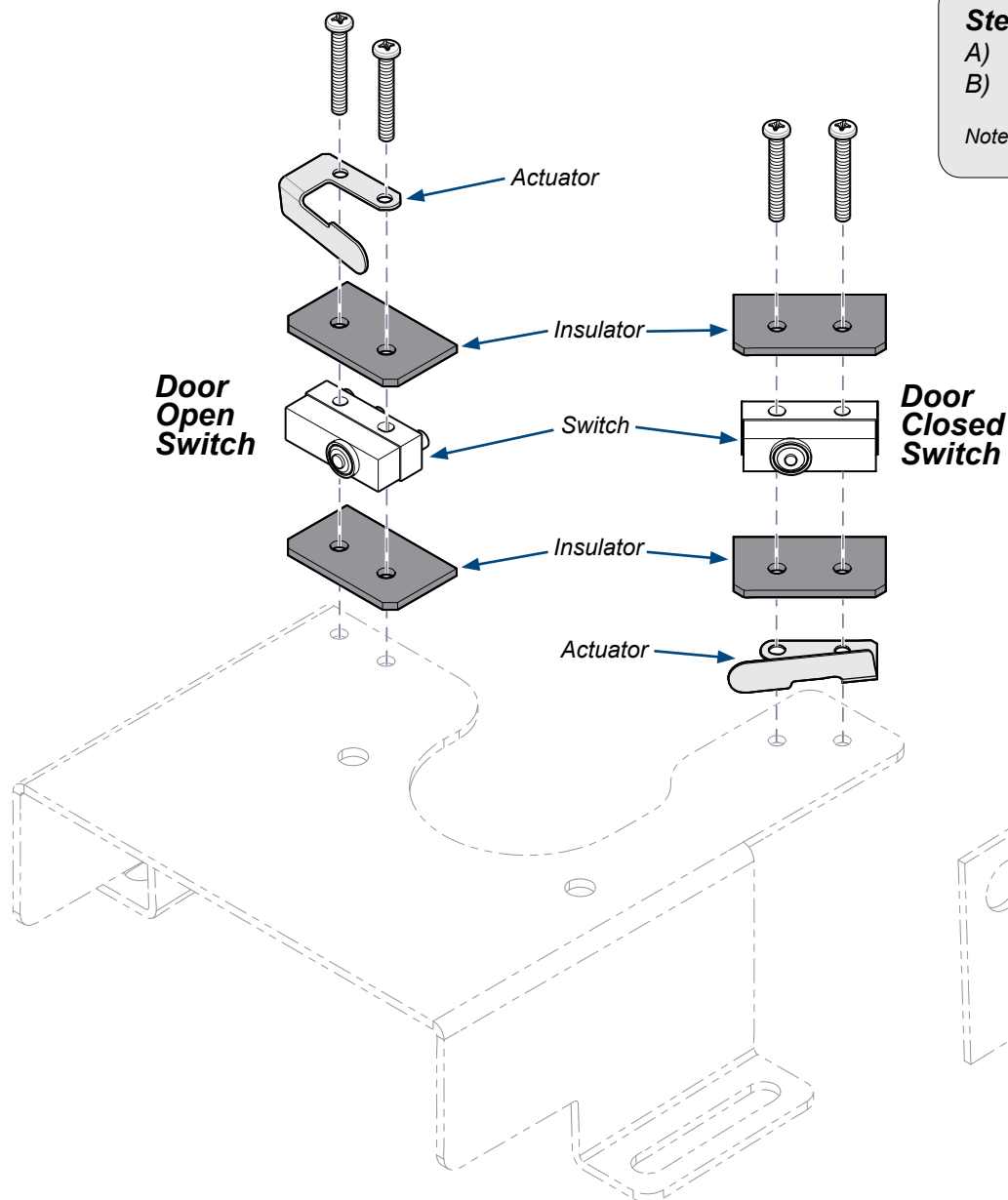


### Step 2: Disconnect Harness.

- Disconnect harness from J9 on the PC board.

### Step 3: Connect New Harness.

A) Connect Harness to J9 on the PC board and route harness.



### Step 4: Install Switches.

A) Assemble the actuators and insulators onto each switch as shown.

B) Secure switches, insulators and actuators with screws.

Note: Actuator not present on Tray Switch.

