

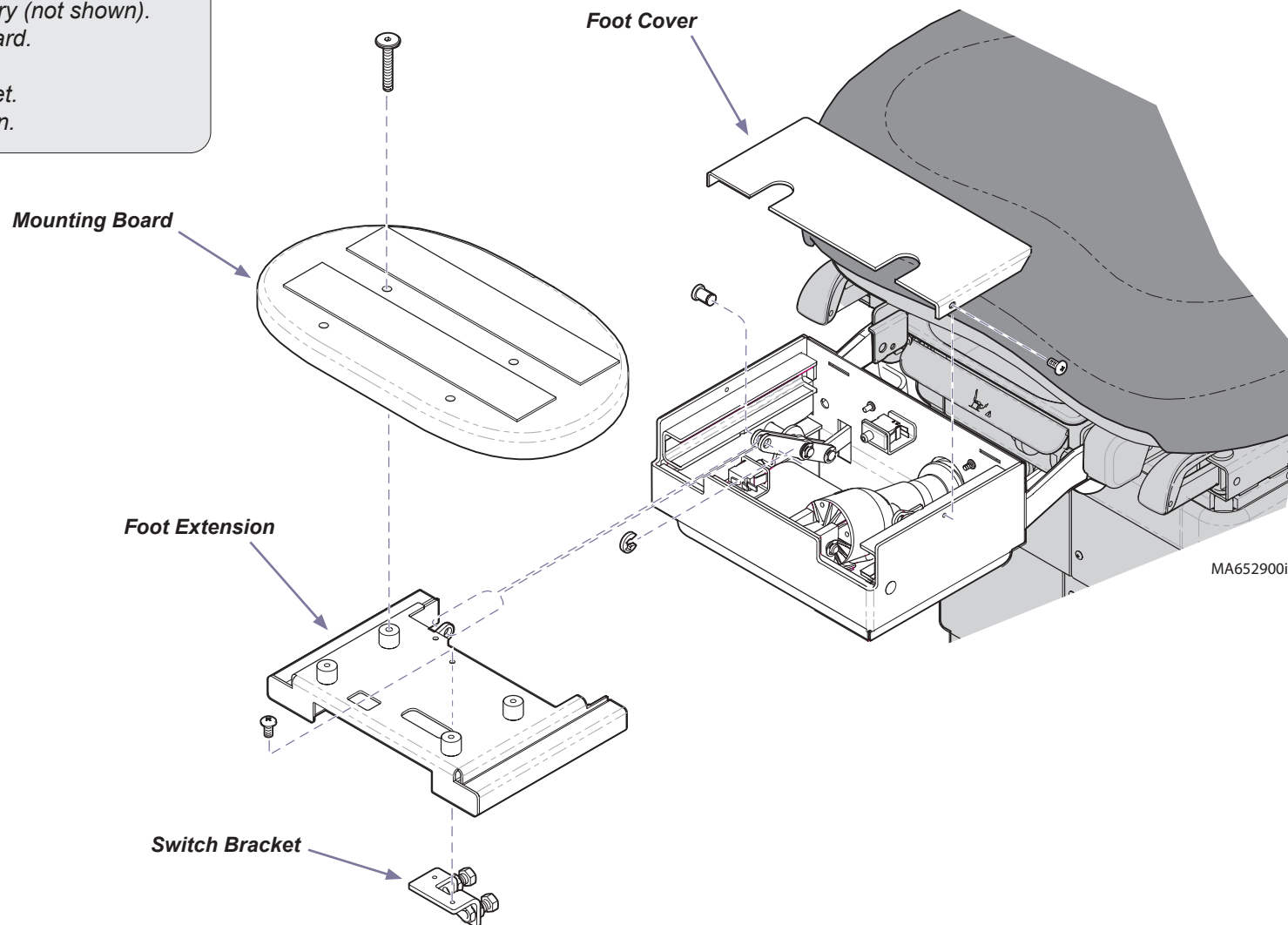
Foot Section Assembly Kit [002-1198-00]

Components:
Foot Section Assy... 1

Special Tools:
none

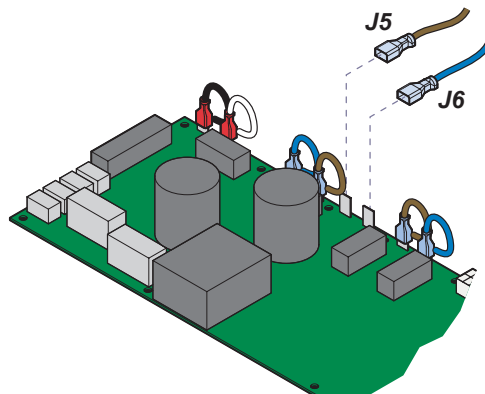
Step 1: Remove foot section covers.

- A) Remove foot upholstery (not shown).
- B) Remove mounting board.
- C) Remove foot cover.
- D) Remove switch bracket.
- E) Remove foot extension.

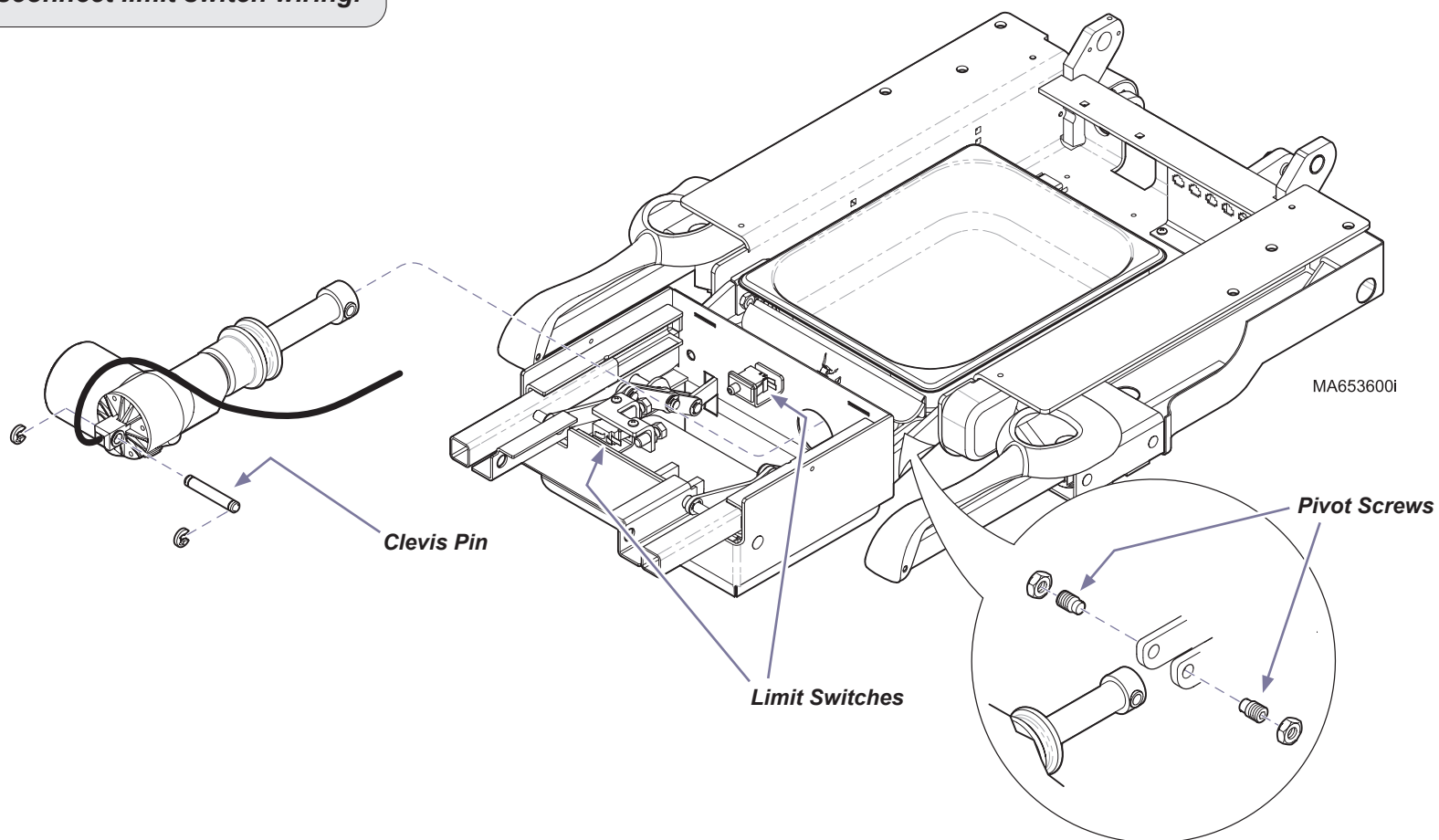


Step 2: Remove foot actuator.

- A) Disconnect foot actuator wires from PC board.
- B) Pull foot actuator wires up thru chair.
- B) Remove jam nuts and pivot screws.
- C) Remove clevis pin and actuator.

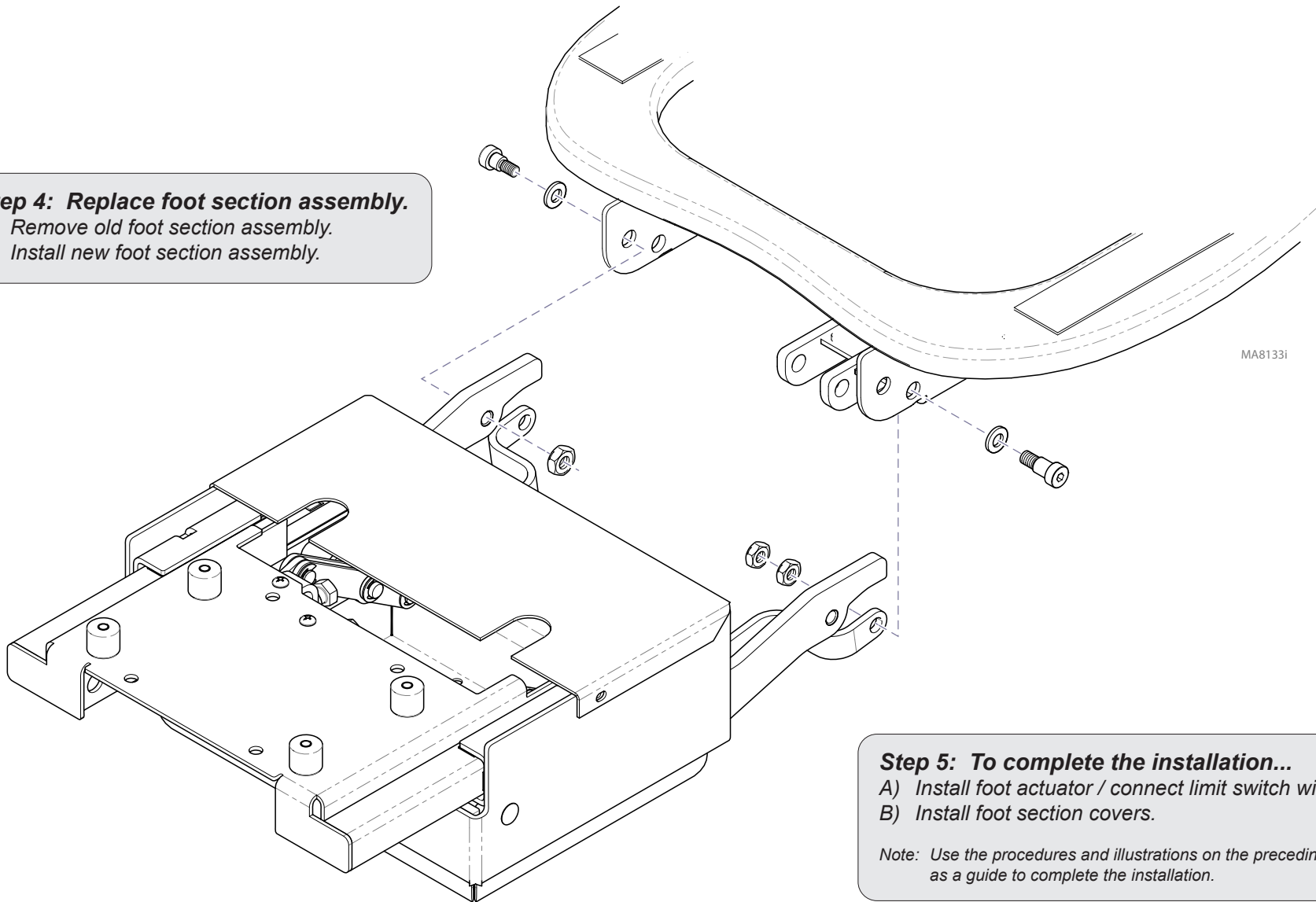


Step 3: Disconnect limit switch wiring.



Step 4: Replace foot section assembly.

- A) Remove old foot section assembly.
- B) Install new foot section assembly.



Step 5: To complete the installation...

- A) Install foot actuator / connect limit switch wiring.
- B) Install foot section covers.

Note: Use the procedures and illustrations on the preceding pages as a guide to complete the installation.