



# Rocker Arm / Stop Pin Replacement [002-1376-0x]

**Components:**

Rocker Arm.....	1
Spring .....	1
Shoulder Screw .....	2
Stop Pin .....	1
Washer .....	2

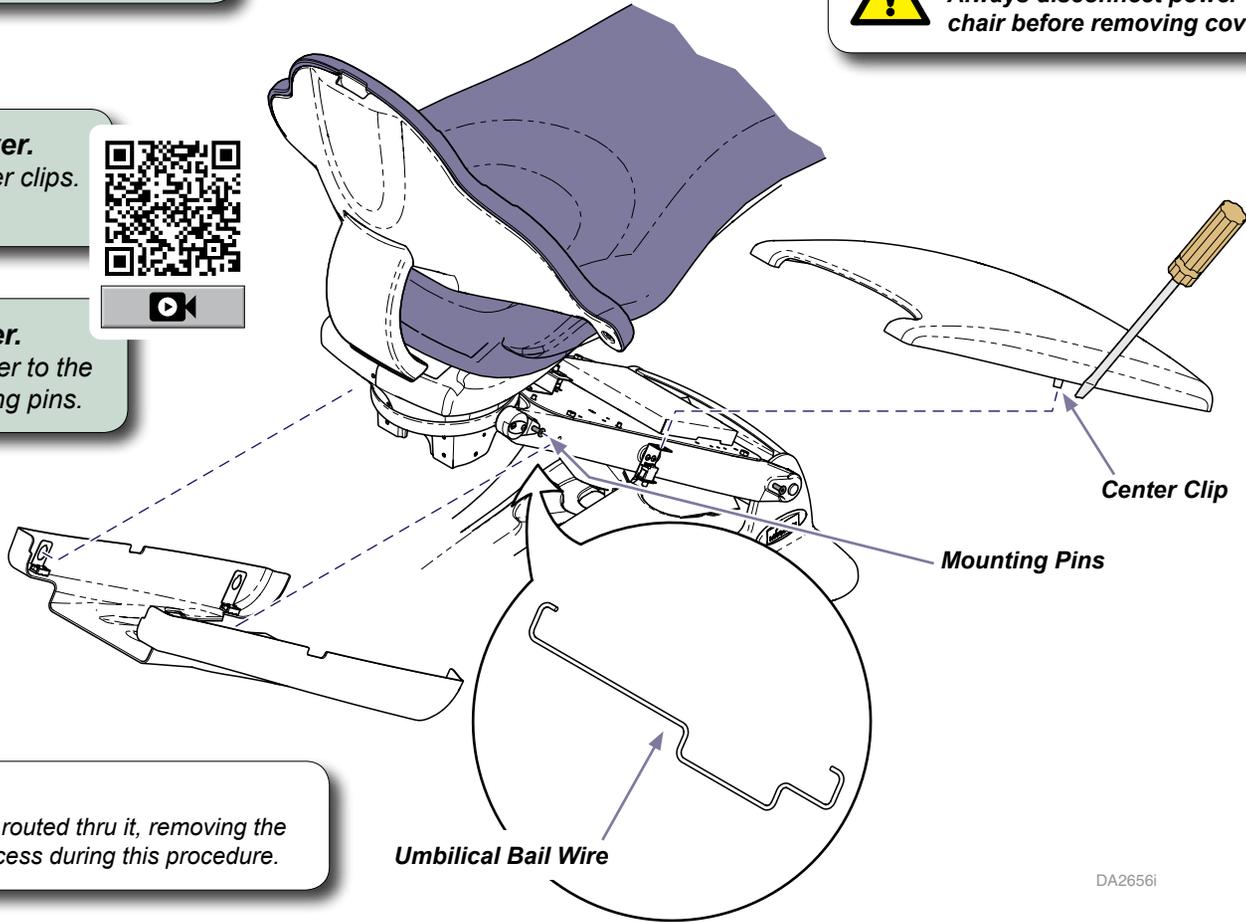
**Step 1: Position the chair.**  
 A) Raise chair until seat is 26" to 28" above floor.  
 B) Disconnect power to chair.

*Note: Upper lift arm cover cannot be removed if seat is higher than 28".*

**Step 2: Remove upper lift arm cover.**  
 A) Using a screwdriver, push in on center clips.  
 B) Lift cover up to release front clips.

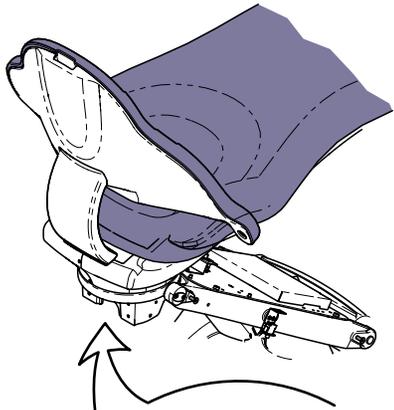
**Step 3: Remove lower lift arm cover.**  
 A) Working one side at a time, move cover to the side and back to release from mounting pins.

**WARNING**  
 Always disconnect power to the chair before removing covers.



**Note**  
 If the chair has an umbilical routed thru it, removing the bail wire will allow better access during this procedure.

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**Step 4: Remove brake cover plate.**

- A) Remove screw and cable clamp from cover plate.
- B) Remove one screw and brake cover plate.

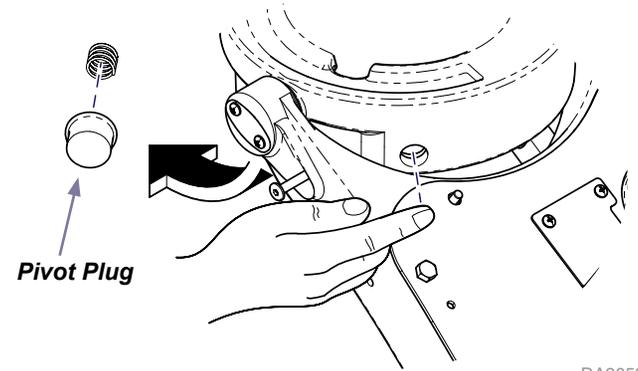
**Step 6: Remove rocker arm / stop pin.**

- A) Remove two shoulder screws, washers, and rocker arm.
- B) Pull stop pin out to remove.

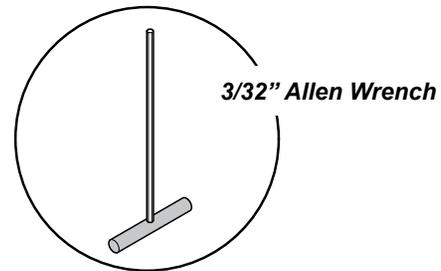
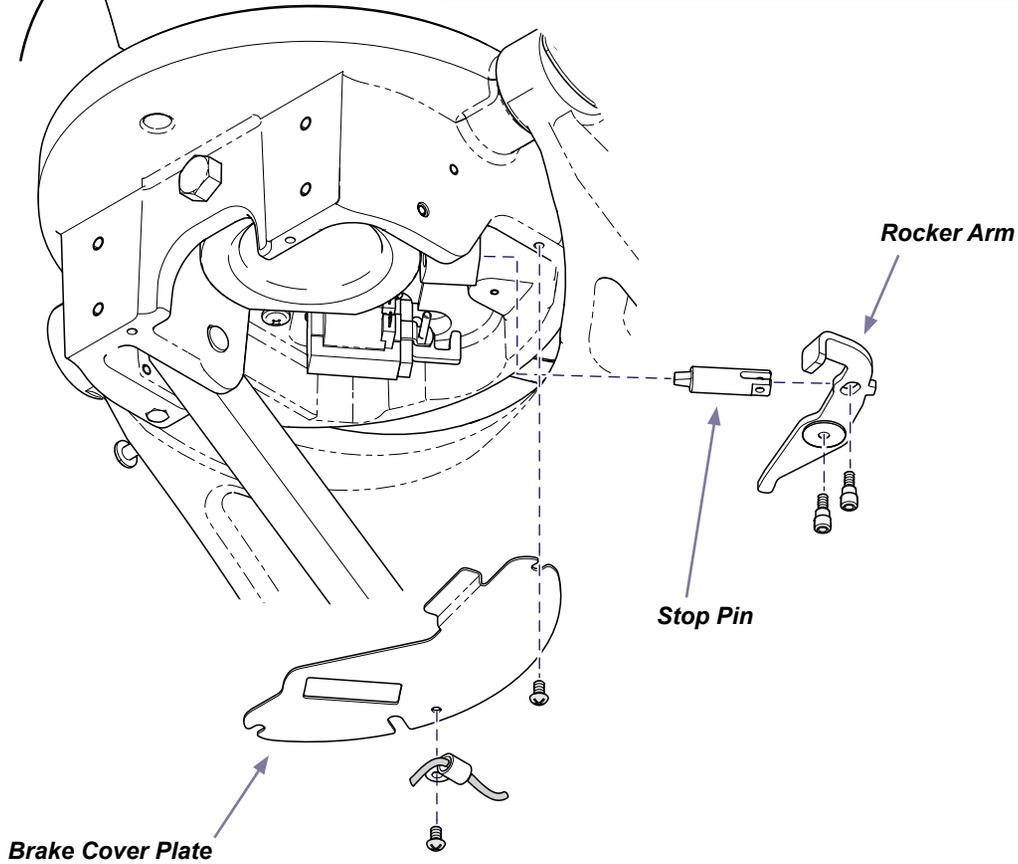
Note: Use a long, straight 3/32" allen wrench to remove shoulder screws.

**Step 5: Remove pivot plug and spring.**

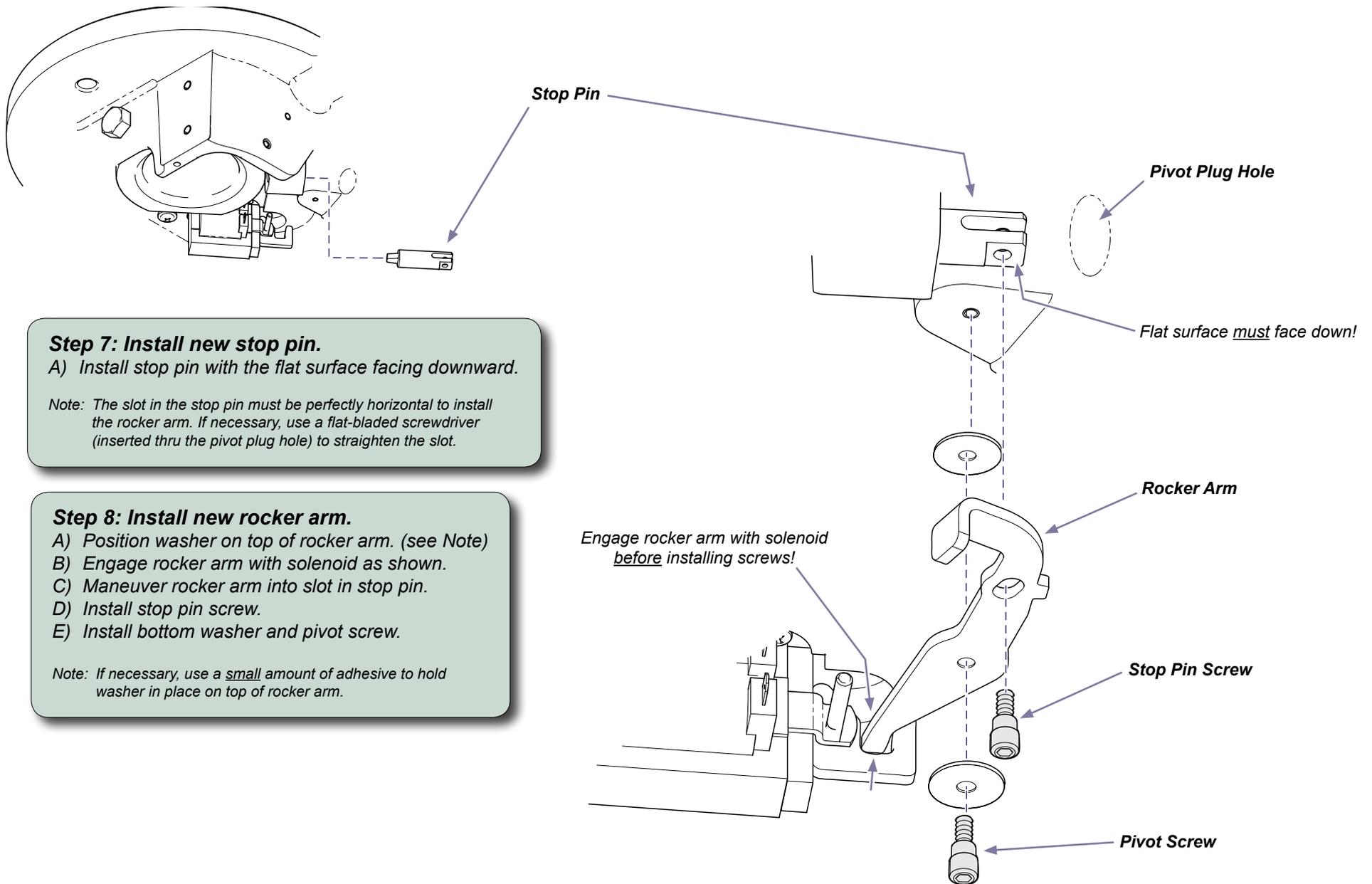
- A) Push pivot plug in.
- B) Reach under the seat to remove spring and pivot plug.



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**Step 7: Install new stop pin.**

A) Install stop pin with the flat surface facing downward.

Note: The slot in the stop pin must be perfectly horizontal to install the rocker arm. If necessary, use a flat-bladed screwdriver (inserted thru the pivot plug hole) to straighten the slot.

**Step 8: Install new rocker arm.**

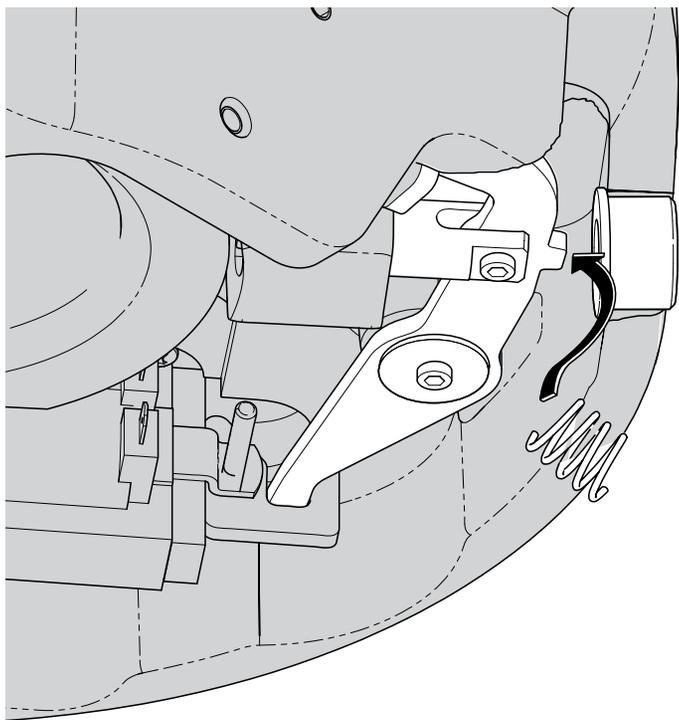
- A) Position washer on top of rocker arm. (see Note)
- B) Engage rocker arm with solenoid as shown.
- C) Maneuver rocker arm into slot in stop pin.
- D) Install stop pin screw.
- E) Install bottom washer and pivot screw.

Note: If necessary, use a small amount of adhesive to hold washer in place on top of rocker arm.

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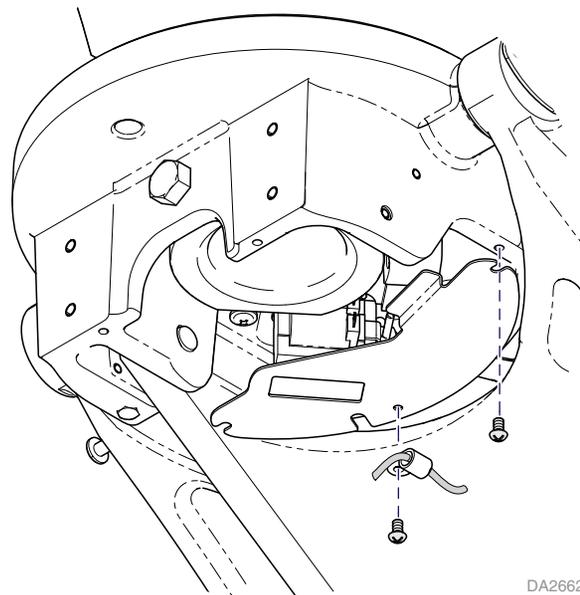
**Step 9: Install pivot plug / spring.**

- A) Insert pivot plug into the hole in casting.
- B) Compress the spring, then move it into position on the rocker arm. When properly positioned, the pivot plug will snap into the pivot plug.



**Step 10: Install brake cover plate.**

- A) Position the cover plate and secure with screw.
- B) Secure cable clamp with screw.



*Refer to illustration on page one to complete Step 10.*

**Step 11: Install base covers / bail wire.**

- A) If removed, install umbilical bail wire.
- B) Install upper and lower lift arm covers.