

Elevance Seat Frame Kit Installation [002-1453-xx]

Components:	
Shoulder Screw	2
Small Washer	2
Large Washer	2
Nut	2
Special Tools:	
Torque wrench	

Note
Torque wrench should be capable of 33 ft-lbs (44.7 Nm).

Step 1: Position chair and remove seat upholstery.
 A) Raise chair seat to a comfortable working height. If no control devices, then tap lift arm or pivot cover three times to initiate the “home” function.
 B) Disconnect power source from chair.
 C) Remove seat upholstery.
 Note: The home function positions the chair to a preset height convenient for access.

Step 2: Remove shrouds and seat frame mounting.
 A) Remove screws and washers from each shroud (left and right).
 B) Remove both shrouds.
 C) Remove previous seat frame mounting components.
 Note: Shoulder Screws need torqued down 33 ft-lb when reinstalling seat frame.

Step 3: Install kit components.
 A) Install seat frame using kit mounting components.

Step 4: Complete installation.
 A) Reverse Step 1, then Steps 2A and 2B.
 Note: Connect power source to chair and check chair operations.

