

# M3 Front Cover Upgrade Kit [002-1485-0x]

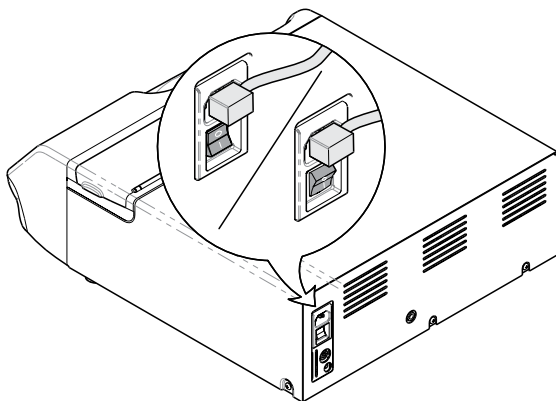
**Components:**  
Front Cover..... 1

**Special Tools:**  
Magnetic tip Phillips  
screwdriver



## WARNING

Power unit off and unplug from outlet to prevent electrical shock.

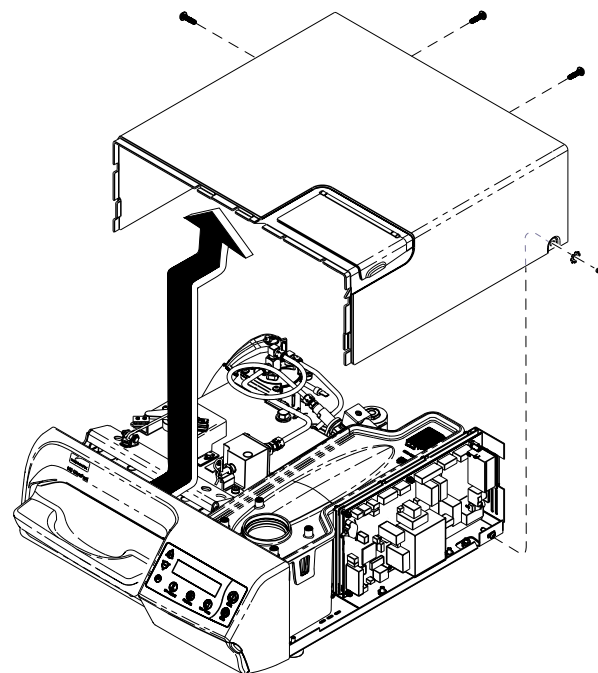


## Step 1:

- A) Power unit off by using switch.
- B) Unplug unit from wall outlet.

## Step 2:

Remove four screws (two from back and one from each side) and slide cover back and up.



SA1766i

**Equipment Alert**

Be careful not to loosen or tighten  
Limit Switch adjustment screw.

**Step 4:**

Remove two screws  
from front cover.

**Step 5:**

Disconnect display harness  
from J15 on main PC Board.

**Step 6:**

Remove front panel, pry outward on  
each side to release snap fittings  
and tilt forward.

SA17671

**Step 7:**

Reverse steps for installation.

**Step 3:**

Remove door / tray  
from unit.

