



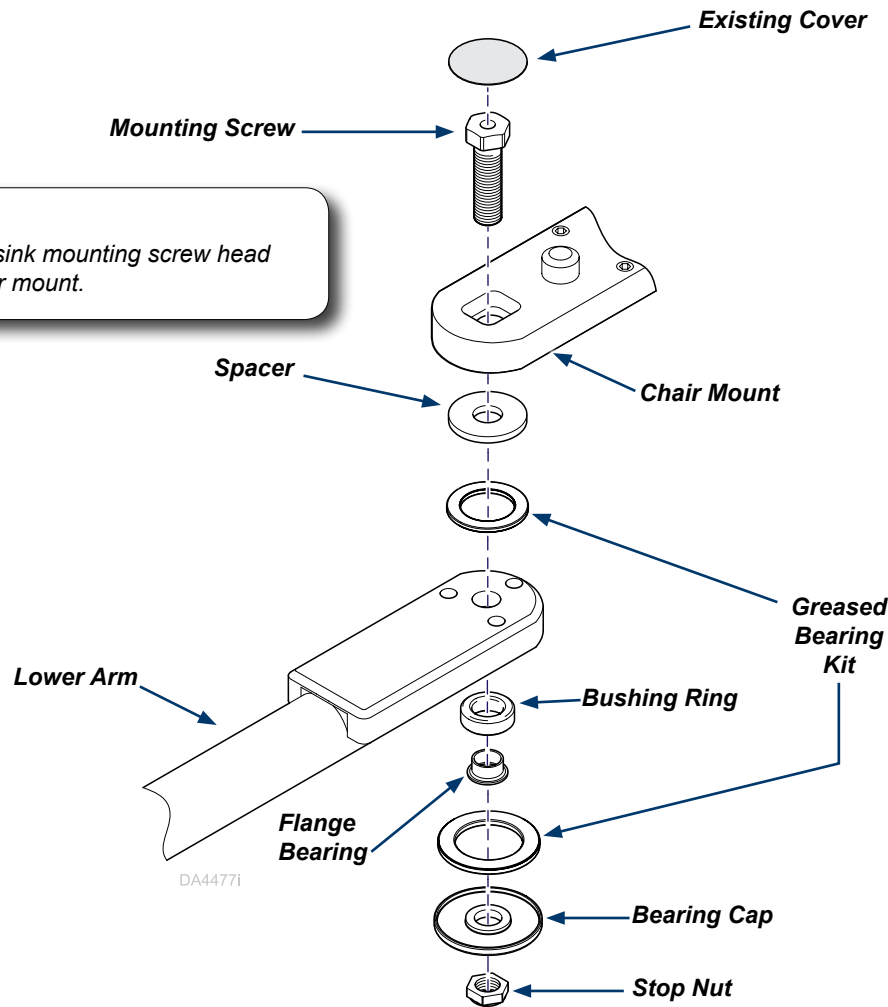
LR Arm Swivel Bearings Kit [002-1549-00]

See page 2 for LR Arm Swivel Bearings Kit [002-1549-01]

Kit Components:

Mounting Screw.....	1
Spacer.....	1
Greased Bearing Kit.....	1
Bushing Ring.....	1
Flange Bearing.....	1
Bearing Cap.....	1
Stop Nut.....	1
Lubricant.....	AR

Note
Use 002-1549-00 kit to replace the LR Arm Swivel Bearings on a Procenter or Asepsis 21 Delivery Unit mounted on a Knight or Ultra-series Chair having serial numbers V2200 through V1261596.



Step 1: Raise chair and disconnect power supply.

Step 2: Install LR Arm Swivel Bearings...

- A) Remove existing LR Arm swivel bearing components from the chair lower arm.
- B) Position lower arm under LR chair mount assembly.
- C) Lubricate bearings with supplied lubricant.
- D) Assemble components as shown.
- E) Install mounting screw and torque stop nut to 20 ft-lb.
- F) Install existing cover.
- G) If necessary, level lower arm using the three set screws near the chair end of the chair mount.

Step 3: Connect power and verify operation.

TP200 Rev. A



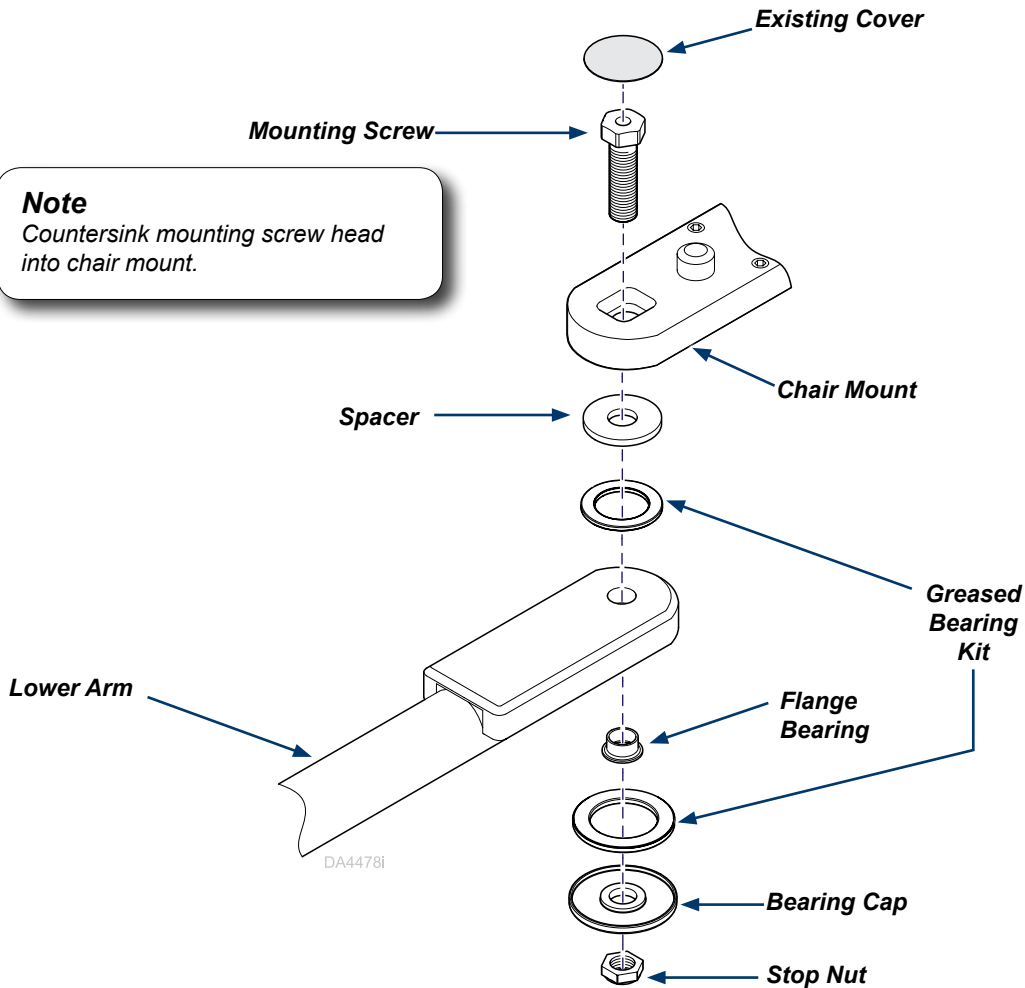
LR Arm Swivel Bearings Kit [002-1549-01]

See page 1 for LR Arm Swivel Bearings Kit [002-1549-00]

Kit Components:

Mounting Screw.....	1
Spacer	1
Greased Bearing Kit	1
Flange Bearing	1
Bearing Cap.....	1
Stop Nut.....	1
Lubricant.....	AR

Note
Use 002-1549-01 kit to replace the LR Arm Swivel Bearings on a Procenter or Asepsis 21 Delivery Unit mounted on a Knight or Ultra-series Chair having serial numbers V1261597 and above.



Note
Countersink mounting screw head into chair mount.

Step 1: Raise chair and disconnect power supply.

Step 2: Install LR Arm Swivel Bearings...

- A) Remove existing LR Arm swivel bearing components from the chair lower arm.
- B) Position lower arm under LR chair mount assembly.
- C) Lubricate bearings with supplied lubricant.
- D) Assemble components as shown.
- E) Install mounting screw and torque stop nut to 20 ft-lb.
- F) Install existing cover.
- G) If necessary, level lower arm using the three set screws near the chair end of the chair mount.

Step 3: Connect power and verify operation.

TP200 Rev. A