

# Install Guide Casters [9A554]

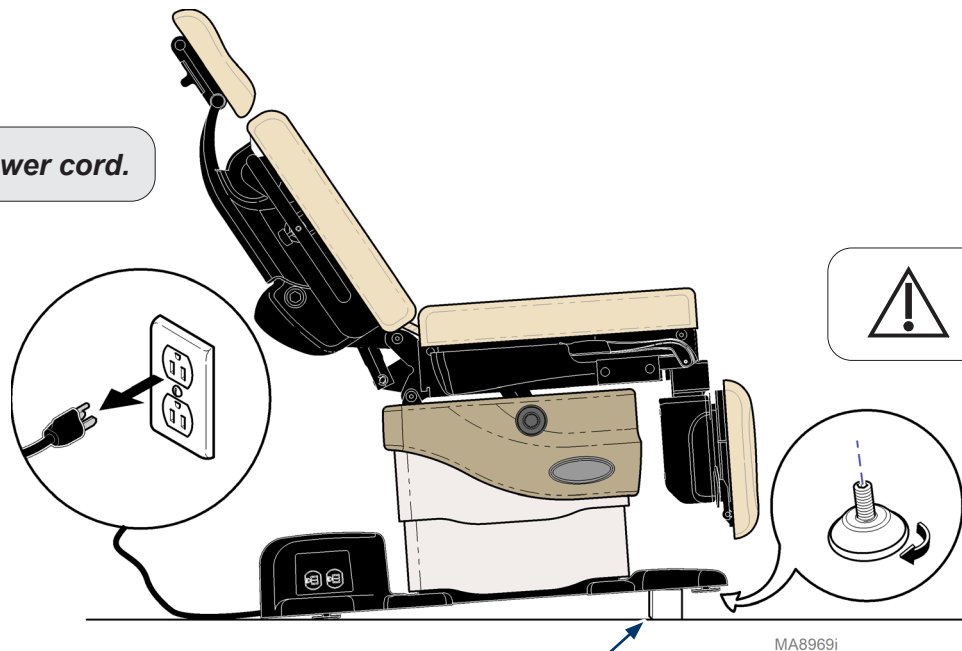
**Applies to Models:**  
630 (-010 /-011 /-020 /-021)

Language of origin: English

## **Restrictions:**

Do not install casters with rotational base.

**Step 1: Unplug chair power cord.**



## **Caution**

This chair weighs approximately 475 lb. (215 kg).  
Use an assistant when lifting chair.

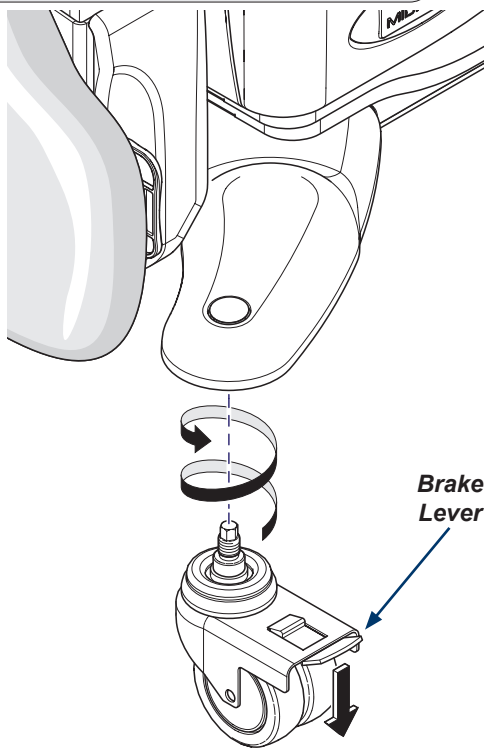
## **Step 2: Remove leveling screws.**

- Lift foot end of chair.
- Position a 4 x 4 support under base.
- Remove two leveling screws.

4" X 4" X 24"  
Support

### Step 3: Install foot end casters.

- A) Push down brake lever to lock caster.
- B) Thread caster into base.
- C) Tighten caster firmly to secure.



### Caution

To prevent injury, lock foot end casters before performing Step 4.

### Step 4: Install head end casters.

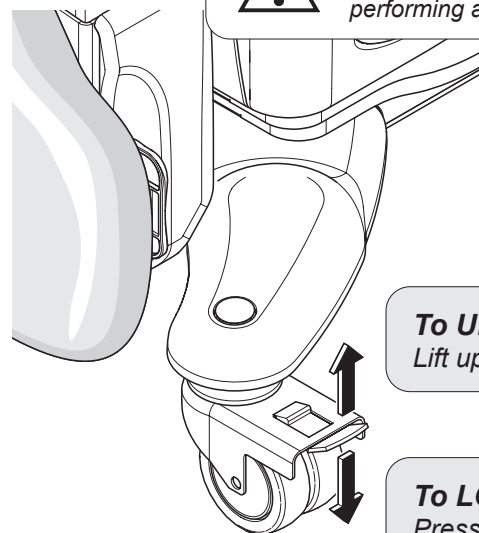
- A) Lift head end of chair.
- B) Position a 4 x 4 support under base.
- C) Remove two leveling screws.
- D) Push down brake lever to lock caster.
- E) Thread caster into base.
- F) Tighten caster firmly to secure.

Note: Reference illustration on page one.



### Caution

To prevent injury, always lock casters before performing any procedures.



**To UNLOCK caster(s)...**  
Lift up on brake lever.

**To LOCK caster(s)...**  
Press down on brake lever.



### Caution

To prevent injury, never move or reposition chair with patient aboard.