

Seat Rail (32") [9A568]

Applies to Models:

630 (-010 through -013)
630 (-020 through -023)
631-001

Language of origin: English

Note

Install seat rails on both sides (one side shown).

630 Models

Step 1: Prepare area.

- Remove top upholstery.
- Adjust tilt angle as needed.



WARNING

Always disconnect chair from power source before removing any covers. Failure to do so may result in personal injury.

Step 2: Remove covers.

- Remove screw from underneath side cover.
- Remove side cover.
- Remove two hole plugs.

Step 3: Remove stirrup from chair.

- Remove stirrup stop screw.
- Remove stirrup assembly.

Note: Non-painted block side placed to chair.
Reference spec sheet for correct torque.

Step 4: Install block.

- Remove bracket and pivot boss.
- Position block.
- Secure with two short screws.

Note: Reference spec sheet for correct torque. Place rail with large hole on outside so long screws are flush with rail.

Step 5: Install seat rail.

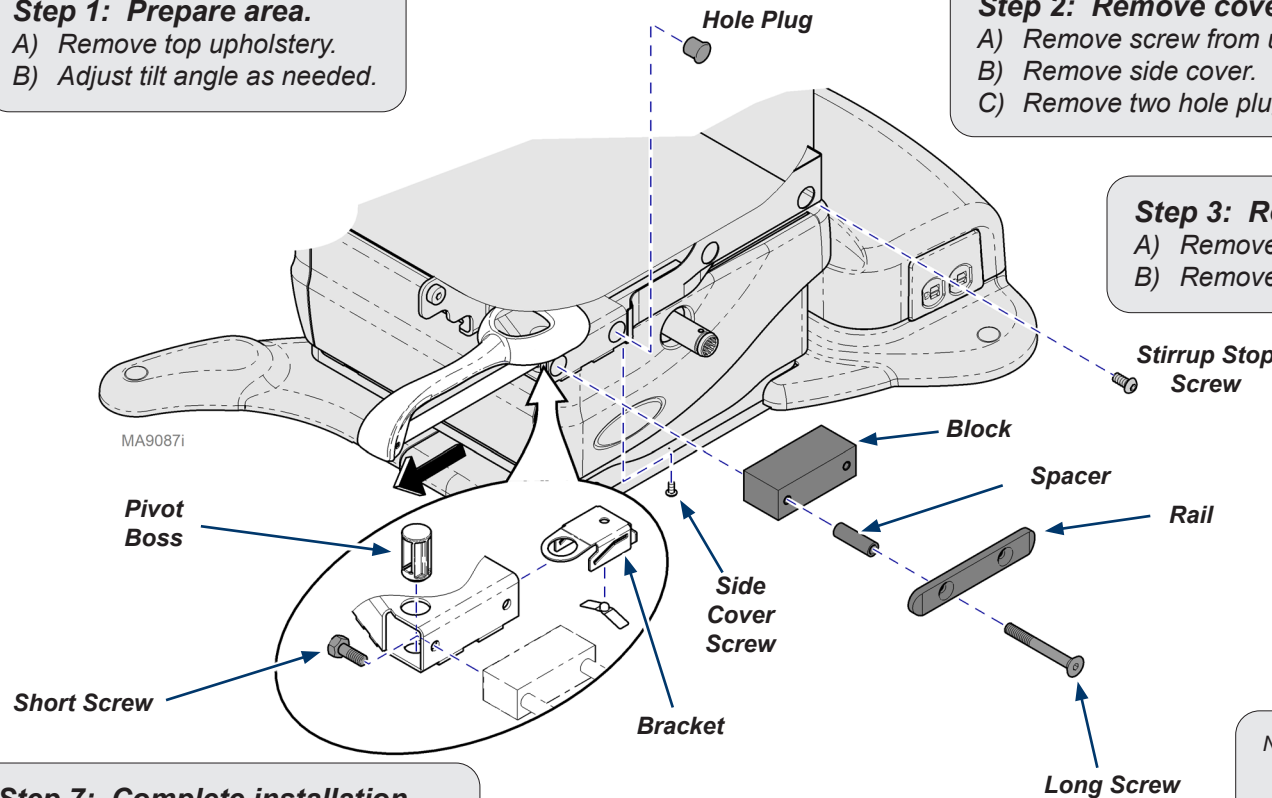
- Position seat rail, spacers and block.
- Secure with two long screws.

Step 6: Install stirrup.

- Install bracket and pivot boss.
- Install stirrup assembly.
- Install stirrup stop screw.

Step 7: Complete installation.

- Install plugs, side cover and screw.
- Connect power.
- Adjust tilt to original position.
- Install upholstery.
- Verify operation.



MA90871

631-001

Note

Install seat rails on both sides (one side shown).

Step 1: Prepare area.

- A) Remove top upholstery.
- B) Adjust tilt angle as needed.

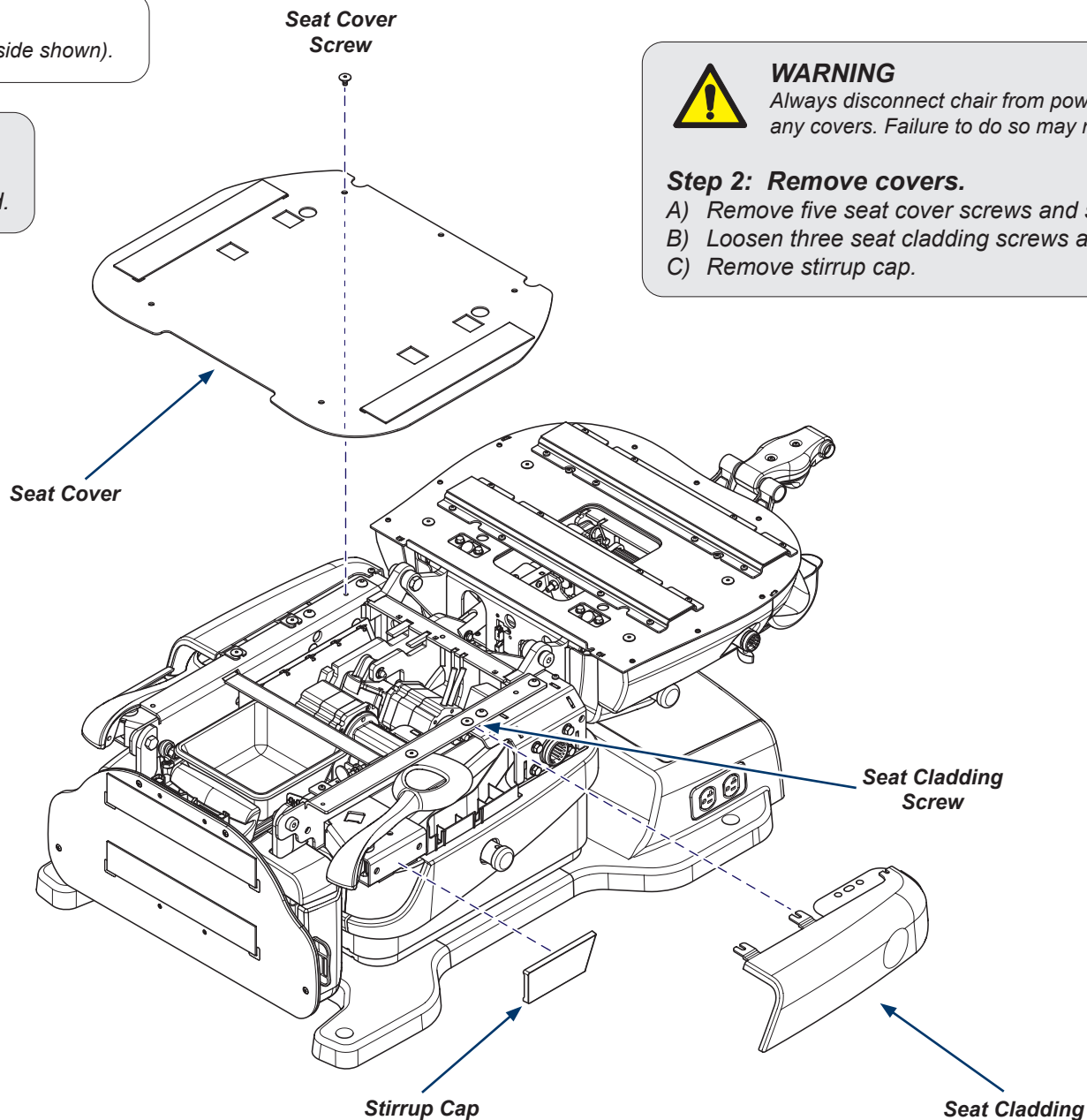


WARNING

Always disconnect chair from power source before removing any covers. Failure to do so may result in personal injury.

Step 2: Remove covers.

- A) Remove five seat cover screws and seat cover.
- B) Loosen three seat cladding screws and remove seat cladding.
- C) Remove stirrup cap.



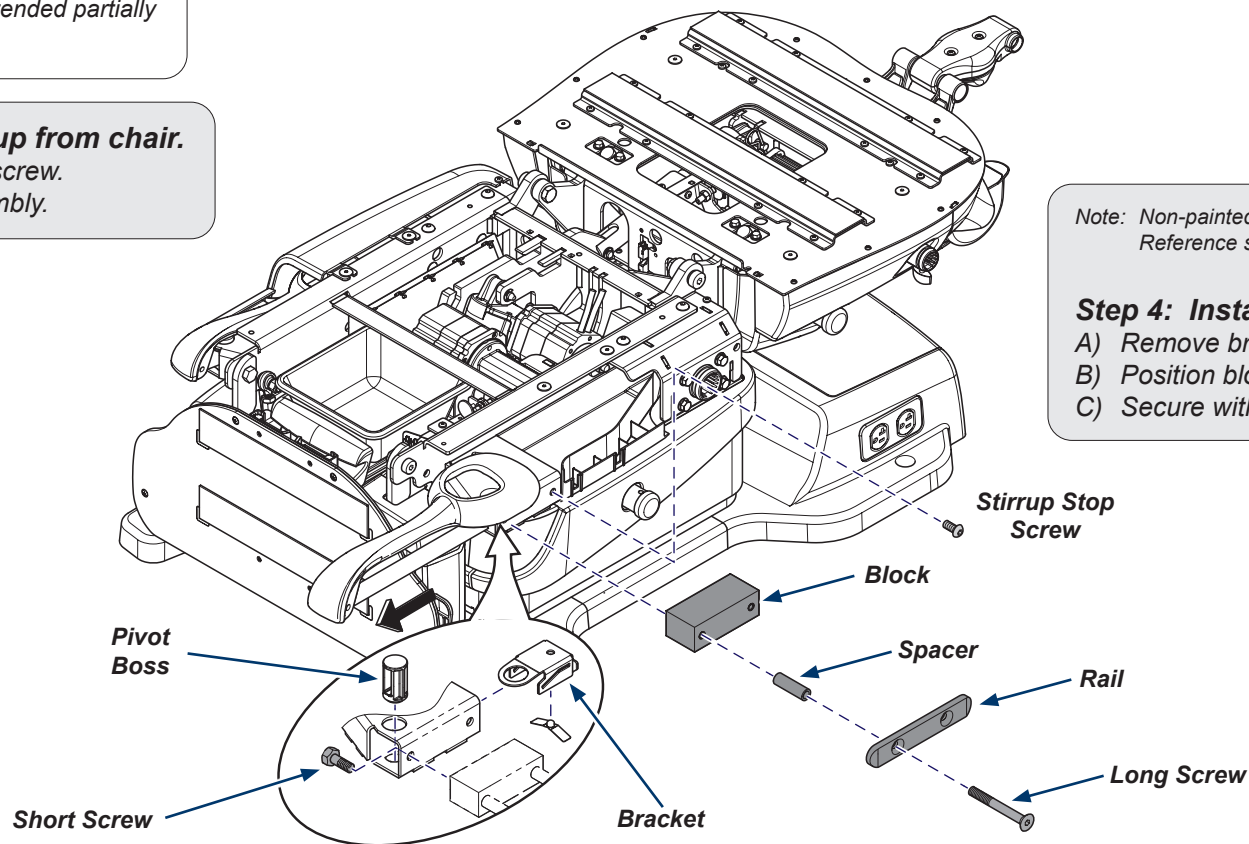
631-001 - continued

Note

The stirrup needs to be extended partially to access stop screw.

Step 3: Remove stirrup from chair.

- A) Remove stirrup stop screw.
- B) Remove stirrup assembly.



Note: Non-painted block side placed to chair.
Reference spec sheet for correct torque.

Step 4: Install block.

- A) Remove bracket and pivot boss.
- B) Position block.
- C) Secure with two short screws.

Note: Reference spec sheet for correct torque. Place rail with large hole on outside so long screws are flush with rail.

Step 5: Install seat rail.

- A) Position seat rail, spacers and block.
- B) Secure with two long screws.

Step 6: Install stirrup.

- A) Install bracket and pivot boss.
- B) Install stirrup assembly.
- C) Install stirrup stop screw.

Step 7: Complete installation.

- A) Install covers.
- B) Connect power.
- C) Adjust tilt to original position.
- D) Install upholstery.
- E) Verify operation.