

# MODEL 77001616

## COMPRESSOR SERVICE KIT

For use on Midmark Power Air™ Oil-less Compressor  
Models P21, P22 & P32

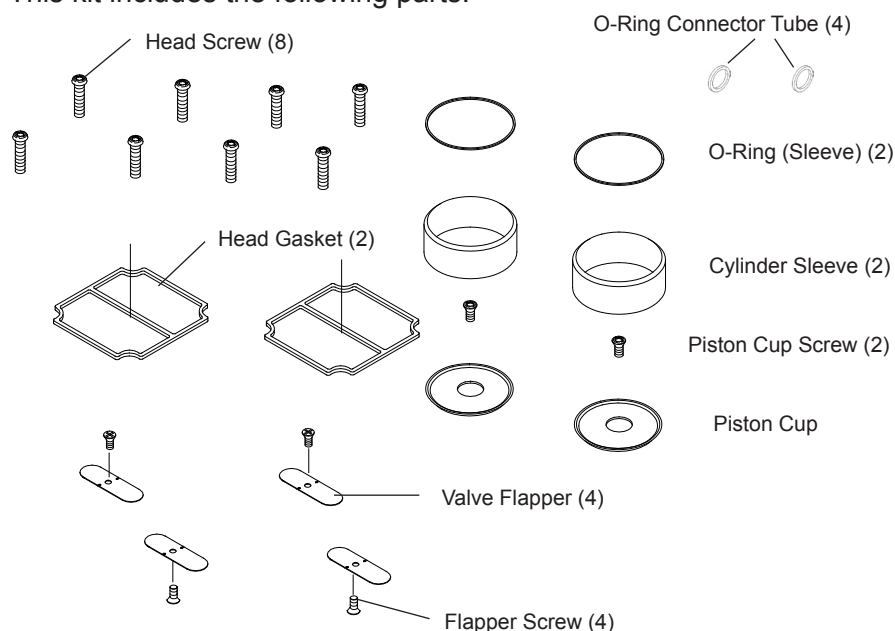


**WARNING:** Unplug the compressor before beginning disassembly.



**CAUTION:** Improper assembly or use of damaged parts may lead to premature failure. To avoid frequent repairs follow the recommended assembly procedures.

This kit includes the following parts:



**NOTE:** Before you begin, read these instructions thoroughly and assemble the necessary tools. You will need:

- 1/4" Hex socket attachment for torque wrench
- Flat blade screwdriver attachment for torque wrench
- Torx T-27 attachment for torque wrench
- Torx T-25 attachment for torque wrench (for head screws).
- 5/32" Allen wrench for eccentric set screw
- Clean cloths

## DISASSEMBLY

**NOTE:** To avoid confusion, service one side of the compressor at a time.

### 1st Stage Repair (lead end of compressor)

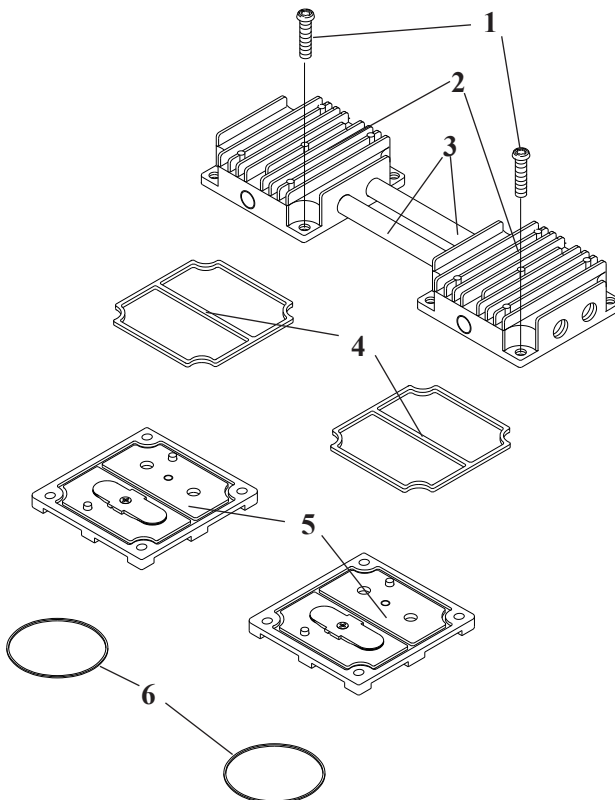
**STEP 1.** Clean loose dirt from the outside of the compressor.

**STEP 2.** Loosen the 8 head screws (1) and remove the compressor heads (2) and connector tubes (3) as one piece. Pull the 2 heads apart and remove the 2 connector tubes. Carefully remove the valve plates (5) from the bottom of the head.

**STEP 3.** Remove the head gasket O-rings (4) and discard them.

**STEP 4.** Turn the valve plates over. Remove the valve plate O-rings (6) and discard. Remove the 2 o-rings from the end of the connector tube (3) and replace. Take special care not to twist the o-rings while replacing them onto the connector tube. Twisted o-rings can cause an air leak. Use a blunt object to aid this replacement. Any scratch or dent in this area can cause an air leak.

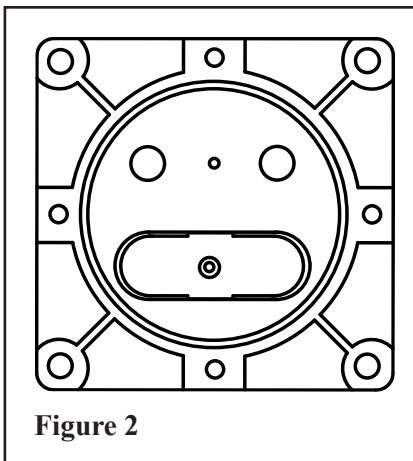
**Figure 1**



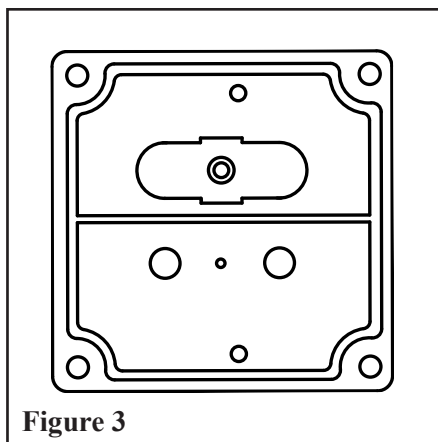
**STEP 5.** Remove the exhaust valve flapper and valve keeper from the bottom of the valve plate (discard flapper and screw). Clean the bottom of the plate with a clean, soft cloth. Install the new exhaust valve flapper and restraint.

**NOTE:** Torque flapper screw to 12 inch-pounds.

**STEP 6.** Install the new O-ring, seating it firmly into the groove with your finger or blunt object. (See Fig. #2).



**Figure 2**



**Figure 3**

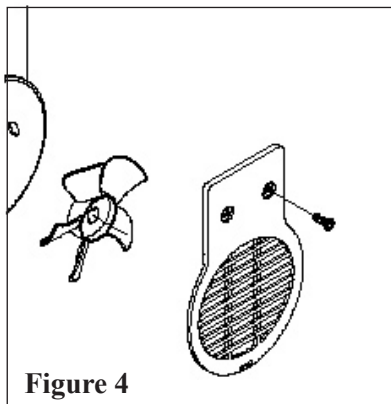
**STEP 7.** Remove the intake valve flapper and valve keeper from the top of the valve plate (discard flapper and screw). Clean the top of the plate with a clean, soft cloth. Install the new intake valve flapper and restraint.

**NOTE:** Torque flapper screw to 12 inch-pounds.

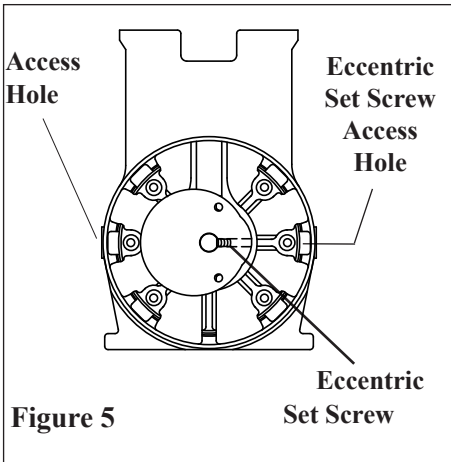
**STEP 8.** Install the new head gasket, seating it firmly into the groove with your finger or blunt object. (See Fig. #3). Set aside.

**STEP 9.** Remove the fan guard by unscrewing the 2 screws holding it to the housing. See figure 4.

**STEP 10.** Remove the fan by releasing the pressure from the clip holding it to the shaft. Note position of fan for reassembly. (Hub facing in? Hub facing out?)



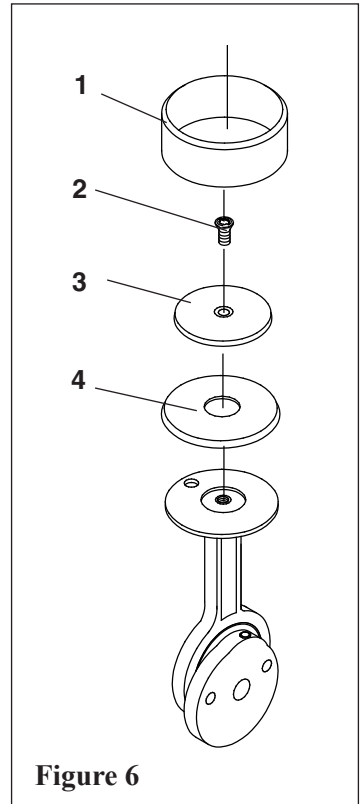
**Figure 4**



**STEP 11.** Insert the 5/32" allen wrench into the access hole on the side of the compressor housing. Engage allen wrench into set screw.

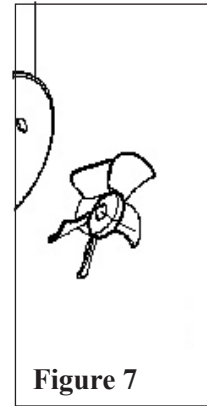
**STEP 12.** Using a torx T-27 bit and steady even pressure, remove the retainer screw. Remove the sleeve (1 - discard) from the connecting rod. Remove the screw (2 - discard ) from the cup retainer (3-retain for reassembly). Remove the piston cup (4 - discard) and wipe debris from the top of the connecting rod and retainer with a clean damp cloth.

**STEP 13.** Carefully place new sleeve (1) over connecting rod top. Place new cup (4) onto the bottom of the cup retainer, hole in cup to fit snugly on boss on bottom of retainer. Do not damage the cup. Place retainer (3) on top of cup (counterbore up). Drive new retainer screw to 60" lbs. Carefully push sleeve up forming the cup. Stop pushing the cylinder sleeve up when the piston cup is positioned midway inside the sleeve.



**STEP 14.** Align the flat on the fan with the flat on the motor shaft and slide the fan back onto the motor shaft, making sure you position the fan clip in the same orientation as it was before you removed it. Incorrect orientation of the fan will not provide adequate cooling of the compressor.

**REPEAT STEPS 9-14 ON SIDE TWO**



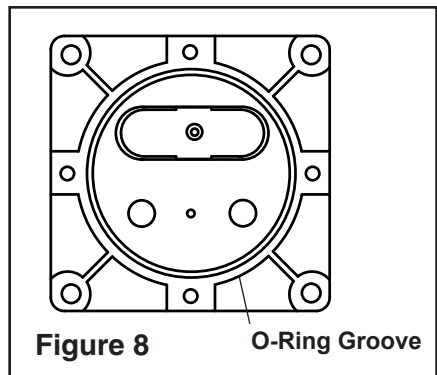
**Figure 7**

### **CHECK OPERATION**

Hold the sleeve down against the housing with one hand, and slowly rotate the fan with the other hand to ensure all components are lined up properly. As the piston travels up and down it will also rock from side to side. This is a feature of the WOB-L Piston.

## **REASSEMBLY**

**STEP 1.** With the sleeves firmly seated on the housing, replace the valve plates in same manner as they were. (See Fig. #8). Make sure the top edge of the sleeve locates in the O-ring groove in the bottom of the valve plate.

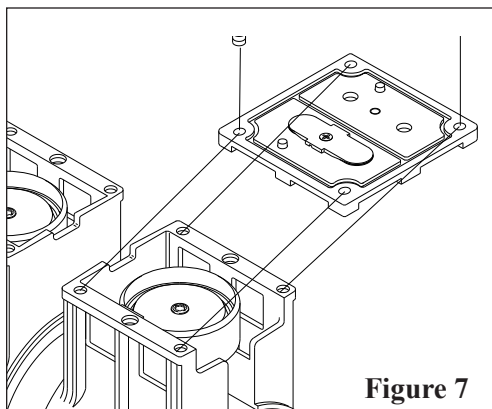


**Figure 8**

**O-Ring Groove**



**CAUTION:** Make sure gasket is not twisted when seated in groove.



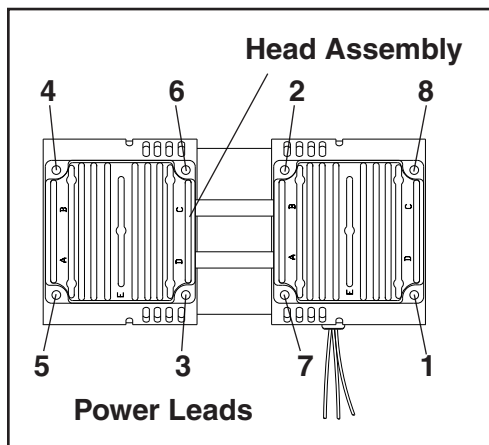
**Figure 7**

**STEP 2.** Place heads on the valve plates. Torque the head screws to 40 inch lbs. in a criss-cross pattern.



## Caution

**Numbers indicate tightening sequence**



To avoid property damage or personal injury, always try rotating the fan by **HAND** prior to connecting the unit to the power source. Check for suction at the air inlet port by placing your finger over the port as you turn the fan. You should feel a slight suction with each rotation of the fan. If you don't feel suction, or if you feel or hear a thump as you turn the fan, **DO NOT CONNECT THE UNIT TO A POWER SOURCE**; review the assembly procedure for possible error.

**STEP 3.** Reassemble the fan guards to the compressor. Tighten screws to 10 inch lbs.

## **Notes**

Midmark Corporation  
145 Mid County Drive  
Orchard Park, NY 14127  
Customer Service: 1-800-643-6275  
Technical Service: 1-888-279-1260  
Fax: 937-526-5542  
[www.midmark.com](http://www.midmark.com)

